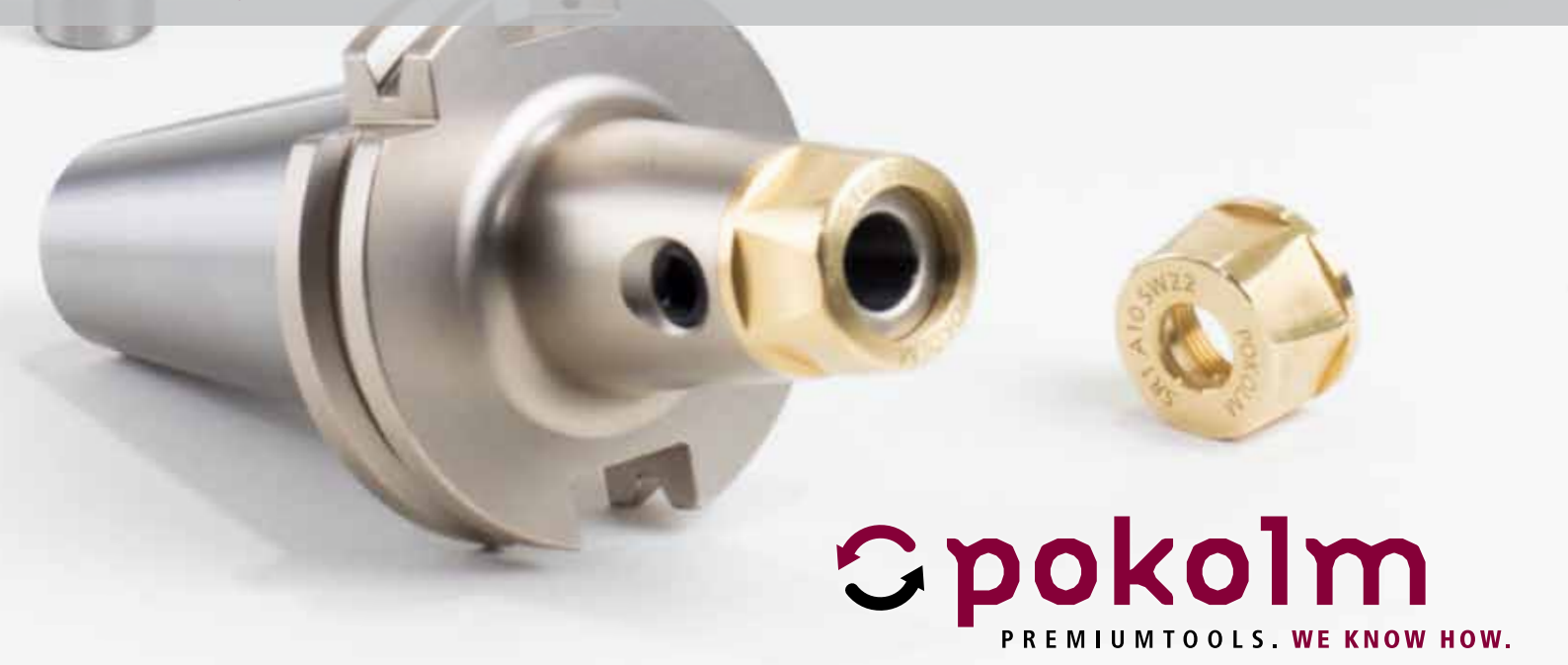




ARBOR AND ADAPTER SYSTEMS

Tooling systems and application consulting for the milling of complex 2.5 and 3D geometries



OUR CATALOGUE ON **ARBOR AND ADAPTER SYSTEMS**

The Catalogue on Arbor and Adapter Systems from Pokolm

Dear Customer, In this catalogue you will find up-to-date and detailed documentation about Pokolm arbor and adapter systems.

Extremely customer-friendly: this catalogue is entirely structured around the machine side connection!

Our arbor and adapter system product catalogue has been enhanced in order to meet the current industry requirements and also now includes important and interesting information.

We are sure that you will be able to quickly find our products and the necessary information in the new catalogue structure. If you have any questions, suggestions or particular product requirements then do not hesitate to contact us!

We are happy to be of service and look forward to hearing from you!

Your Pokolm Team



Imprint

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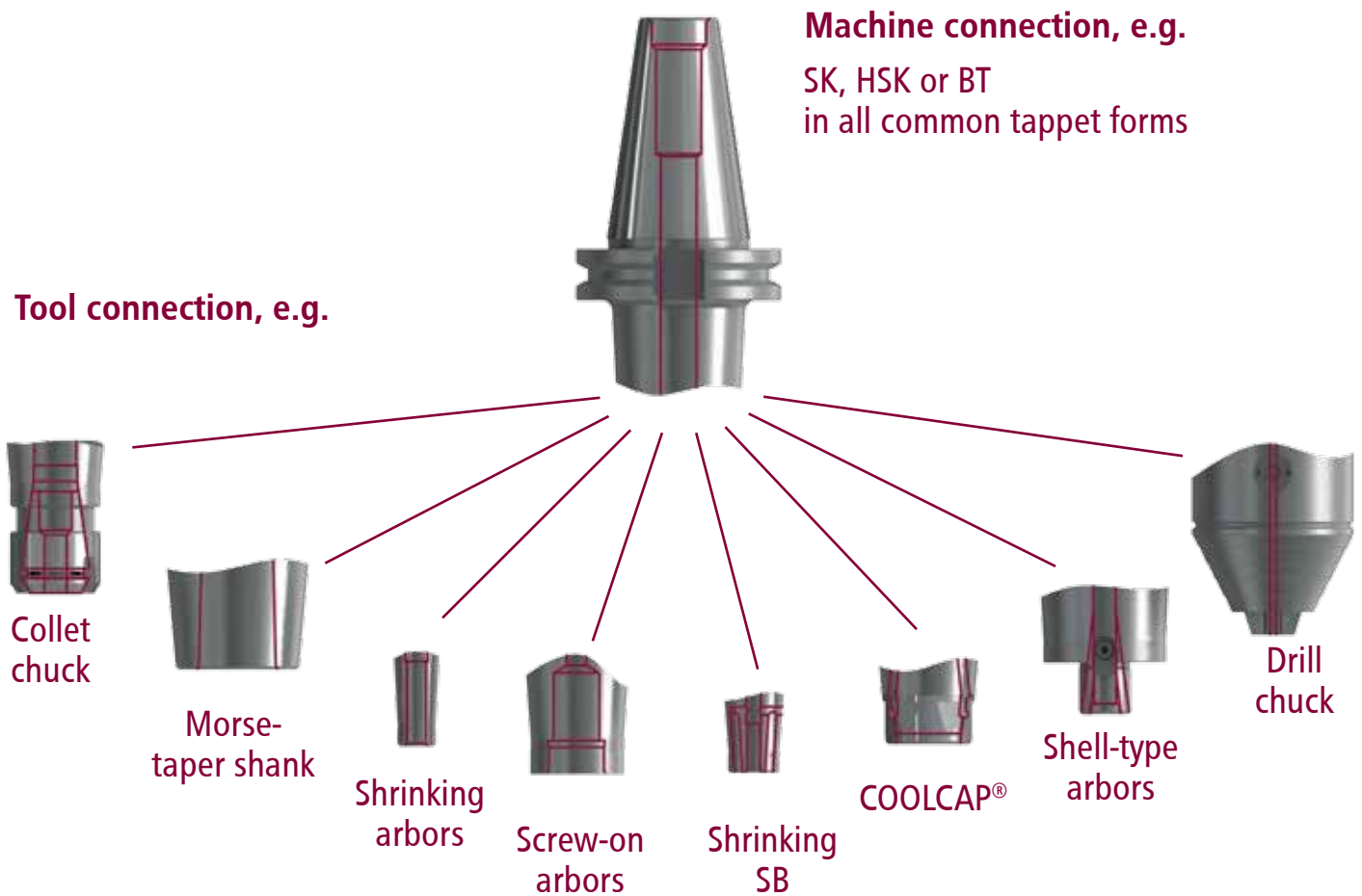
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THE STRUCTURE: 1. MACHINE, 2. TOOL

Being better means not just staying ahead of the competition but also scrutinising ones own products and services looking for ways to improve and become more efficient. Pokolm is well-known for this practice. This is also one of the reasons why successful practitioners choose Pokolm premium tools. This added value that gives Pokolm customers a decisive edge over the competition is created by merging excellent products with outstanding technical service advice and tailoring both entirely to the needs of the customer. The structure of the product range and the corresponding documentation must also be 100% customer-oriented in accordance with Pokolm's standards.




The structure of the Pokolm arbor and adapter catalogue is customer-oriented. This is because it structured around a machine-side connection. Simply choose the connection form and connection dimension in the


structure for the type of machine in use and all of the corresponding tool connections will be listed thereunder. The arbors within this group are then categorised according to the connection type and size.

PURCHASE- AND INFO-HOTLINE



Pokolm Frästechnik GmbH & Co. KG

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TABLE OF CONTENTS

Information and Know-How **from page 2**

Adapters, extensions, collet chucks, precision drill chucks **from page 19**

Hollow taper shanks HSK **from page 41**

Steep taper shanks SK / BT **from page 81**

Flange contact surfaces **from page 131**

Accessories **from page 135**

Order / Request forms **from page 141**

Spindle systems / Shrink technology **from page 144**

Assembly instructions **from page 148**

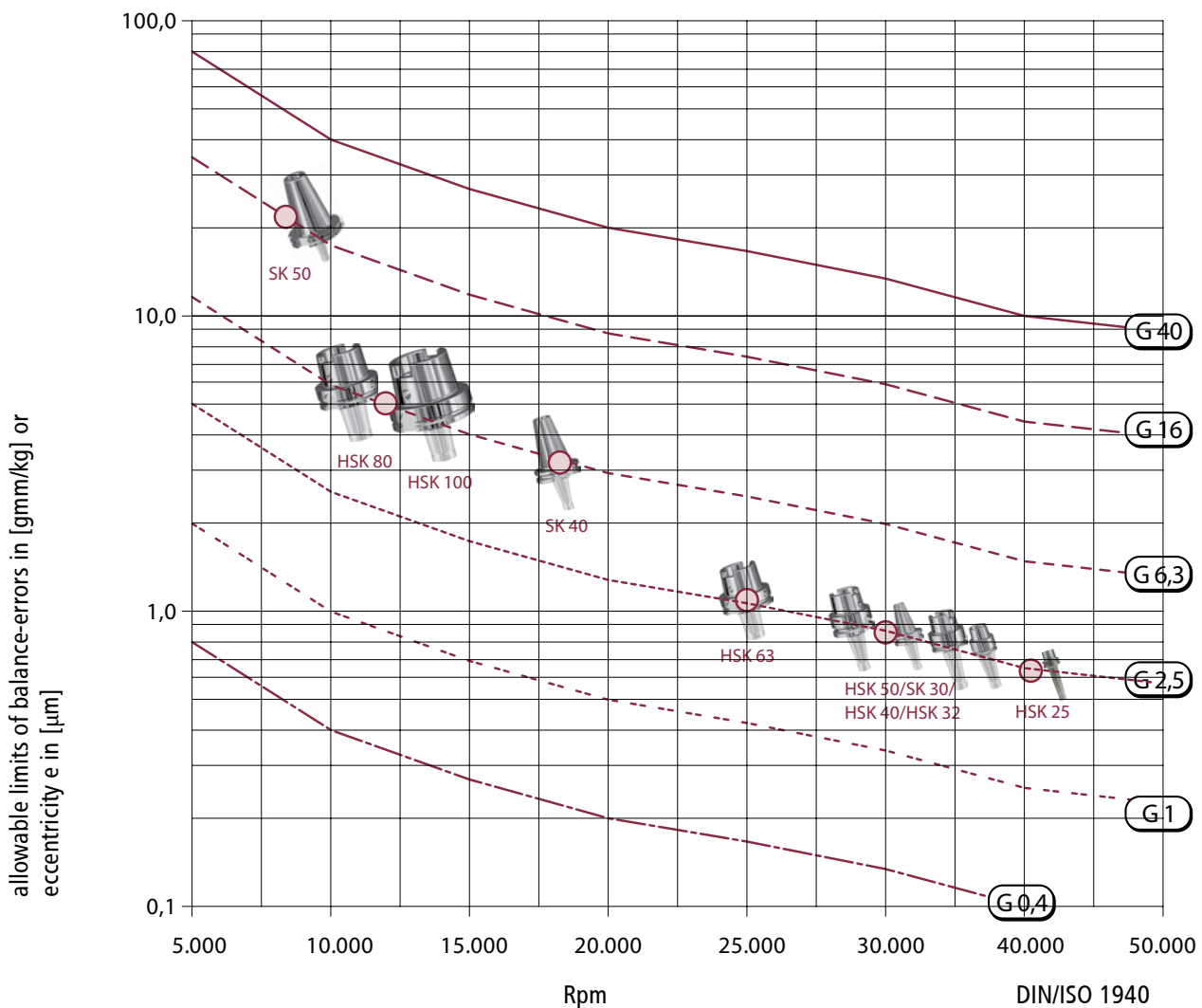
Index **from page 152**

BALANCING

Balance grades of Pokolm arbors and adapters

Kind of taper	ISO/BT			HSK					
view									
size	30	40	50	25	32	40	50	63	100
form			all	all	all	all	all	all	all
grade level	2,5	6,3	16	2,5	2,5	2,5	2,5	6,3	6,3
rpm	30.000	18.000	8.000	40.000	30.000	30.000	30.000	25.000	12.000

Deviations from this chart are possible – please tell us what your requirements are.



CALCULATIONS AND DEFINITIONS

Balancing grade classifications and typical applications:

- G 0,4** e.g. microfinishing machines
- G 1** e.g. low-power motors, driving gears for grinding machines
- G 2,5** e.g. cutting tools, small arbors and adapters, electrical motors, turbines
- G 6,3** e.g. cutting tools, arbors and adapters, machine tool parts
- G 16** e.g. big arbors, cardan shafts, drive shafts
- G 40** e.g. universal shafts, automotive wheels, crank gear drives

Formulas:

Calculation of remaining balance error in [gmm/kg]	Calculation of radian frequency in [1/s]	Calculation of balancing grade levels in [mm/s]	Calculation of compensation mass
$e = \frac{U}{m}$	$\omega = \frac{2 \cdot \pi \cdot n}{60}$	$G = e \cdot \omega = \frac{U \cdot \pi \cdot n}{m \cdot 30}$	$m_r = \frac{e \cdot m}{r}$

Definitions and dimensions:

- | | |
|---|---|
| <p>G = balancing grade level in [mm/s]</p> <p>e = remaining balance error in [gmm] or eccentricity of center in [μm]</p> <p>ω = radian frequency ($2 \cdot \pi \cdot f$) in [1/s]</p> <p>f = frequency (n/60) in [1/s]</p> <p>n = rpm</p> | <p>U = balance error [$m \cdot e$] in [gmm]</p> <p>m = rotor weight in [g]</p> <p>F = centrifugal force ($U \cdot \omega$) in [N]</p> <p>r = remaining balance error in [mm]</p> <p>m_r = remaining balance error [g]</p> |
|---|---|

BALANCE ERRORS AND BALANCING

Definition of balance error



Rotational axis \neq mass axis
A balance error occurs when the rotational axis of a rotor part does not correspond to its mass axis.



Rotational axis = mass axis

Reasons for Balance Errors:

- ⊕ Indexing seat for tool changer in SK and HSK
- ⊕ Driving slots in SK and BT
- ⊕ Driving slots in HSK- A, C, CE
- ⊕ any kinds of flats on tool shanks
- ⊕ Locking screws for tool shanks with flats
- ⊕ Non-uniform pitch on cutting tools
- ⊕ Collets and tightening nuts
- ⊕ Production tolerances

Balance errors can be eliminated either by adding material or by drilling corrective holes to remove material. See illustrations of corrective drill holes below:



Unbalanced arbor



Balanced arbor with corrective drill hole



➔ Balancing by drilling corrective holes. Sample calculations and detailed illustration, see next page.

Example of a calculation:

Shrinking Arbor HSK 63A: 50 08 A63 S

Weight: 760 grams

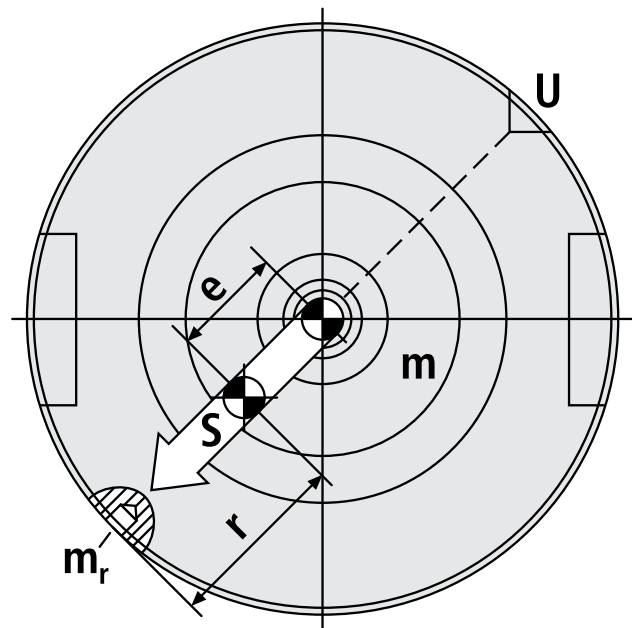
Taper radius: 31.5 mm

Balance grade: G 6.3 at 20,000 rpm

$$G = \frac{U \cdot 2 \cdot \pi \cdot n}{m \cdot 60} \Leftrightarrow U = \frac{G \cdot m \cdot 60}{2 \cdot \pi \cdot n}$$

$$U = \frac{6,3 \cdot 760 \cdot 60}{2 \cdot \pi \cdot 20.000} \Rightarrow U = 2,286 \text{ gmm}$$

$$e = \frac{2,286}{760} \Rightarrow e = 3 \mu\text{m}$$



Note to illustration: "S" = mass axis

Calculation of remaining balance error in example above:

$$m_r = \frac{m \cdot e}{r} \Rightarrow m_r = \frac{760 \cdot 0,003}{31,5} \Rightarrow m_r = 0,072\text{g}$$

By means of precision balancing, the remaining balancing error has been minimized to 0.072 g (in relation to the taper radius of the arbor of 31.5 mm).

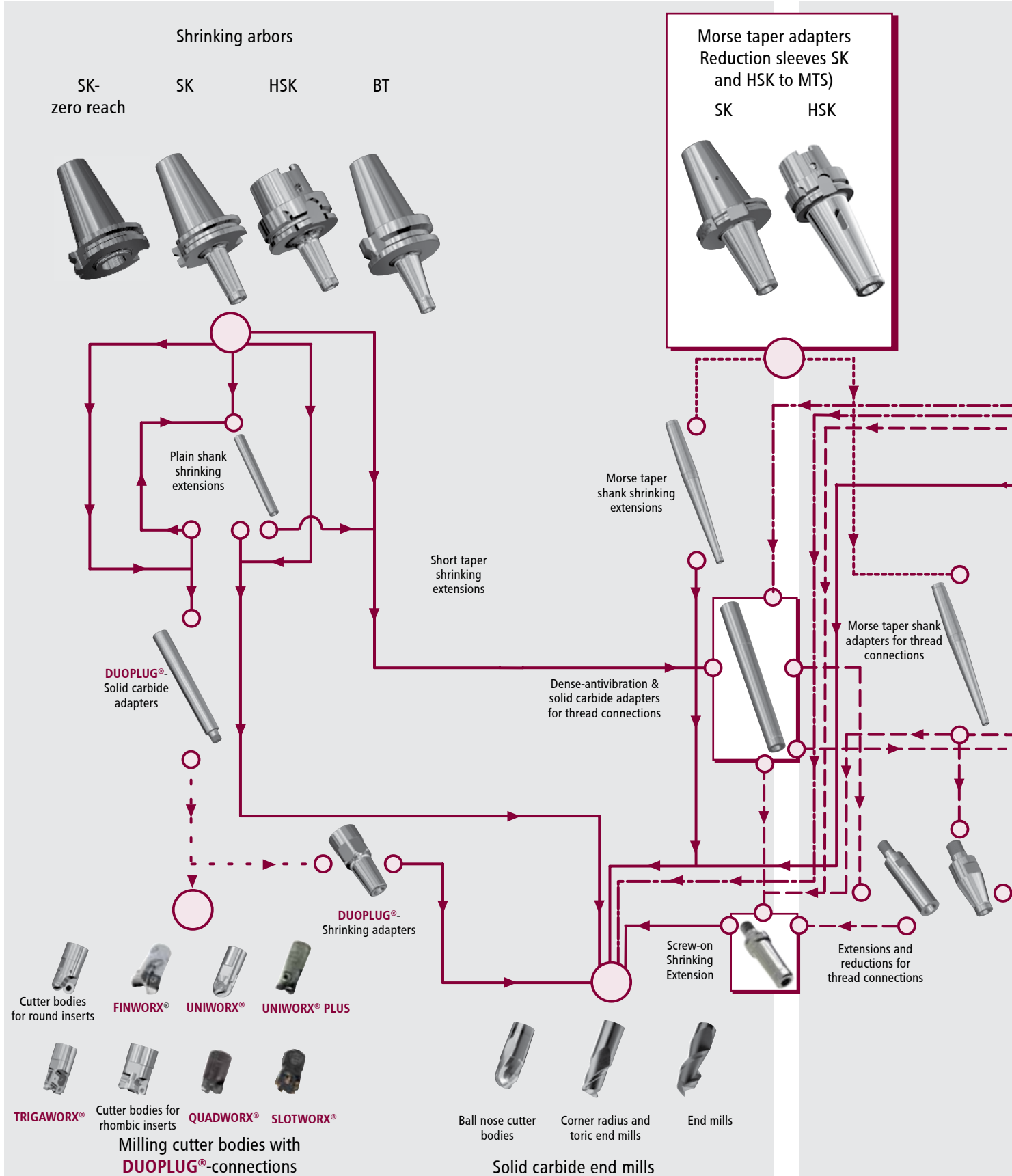
Your advantages – why this is such an important subject.



Balancing, particularly in connection with high concentricity, prevents your spindle from damage, because it decreases the centrifugal forces and reduces the formation of vibrations. This results in an extremely smooth operation, which greatly increases machining and component quality. In addition, it allows higher cutting parameters – both in high-speed milling and in conventional milling.

THE POKOLM TOOL SYSTEM

over 50000 combination possibilities

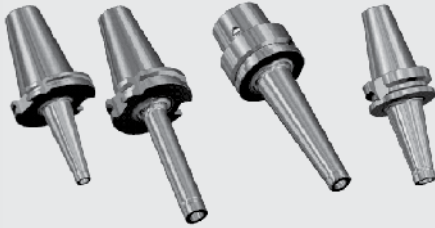


- Shrinking combinations
- - - - Morse taper combinations
- - - - Thread connected combinations
- - - - Shell-type combinations
- - - - ER-Collet combinations
- - - - DUOPLUG®-combinations

The listed options are applications examples. Do not hesitate to contact our technical field service for a huge number of further possible combinations.

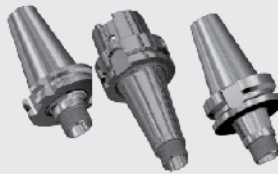
Arbors for thread connections

SK HSK BT



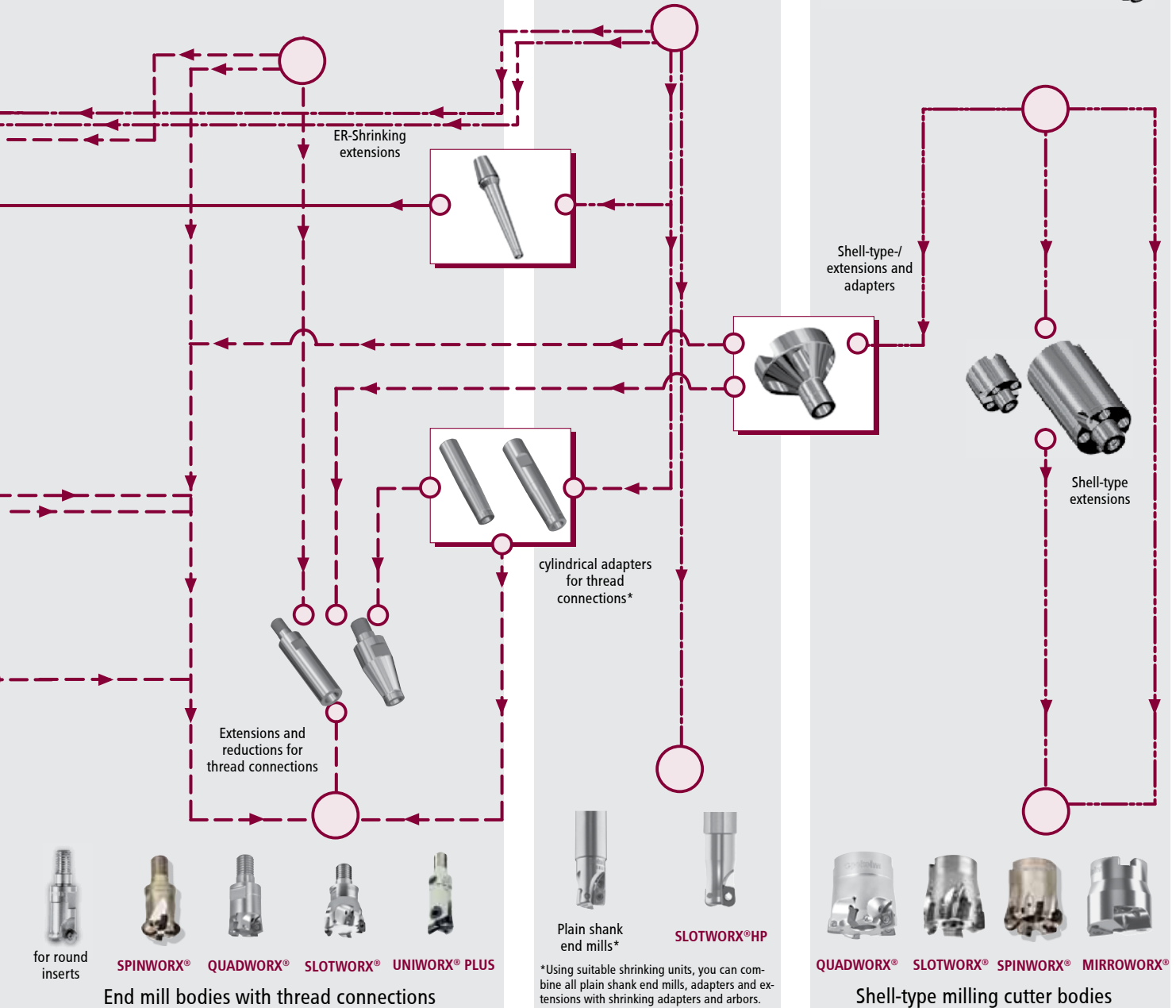
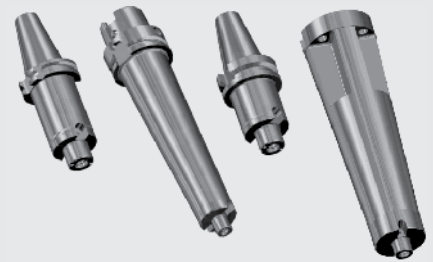
ER-Collet chucks arbors

SK HSK BT



Arbors for shell-type milling cutter bodies

SK HSK BT Direct spindle mounting



TECHNOLOGICAL COMPARISON

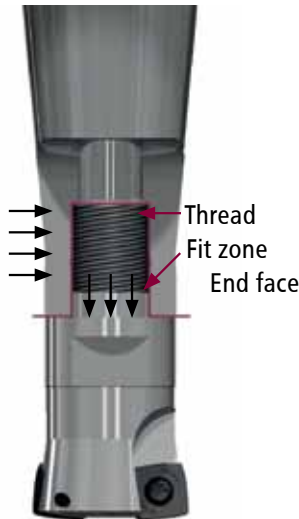
Thread Connection vs. Pokolm DUOPLUG® Connection

WHERE THE DIFFERENCE IS:

**Pokolm Thread Connection –
our high-performance standard**

Pokolm Thread Connection

The black arrows show the retention and supporting forces.

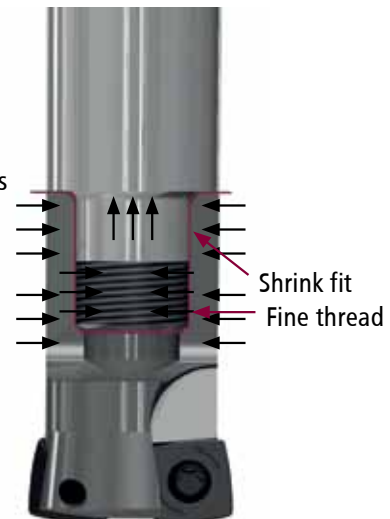


This standard thread connection is produced with the best tolerances possible using the latest technology. We maximize the efficiency of our Pokolm thread connections by optimizing our design of arbors, adapters, and milling cutter bodies.

**Our patented protected DUOPLUG® System –
the perfect increase**

**Pokolm DUOPLUG®=
Shrink and Screw**

The black arrows show the retention and supporting forces.



Our Pokolm **DUOPLUG®** system offers optimum rigidity and extremely high precision and concentricity. As a supplement to conventional thread connections, the retention and supporting forces between cutting tool and adapter act along the entire surface of the shrink fit and a large part of the shrink thread. For more information, please see the assembling and dismantling instructions for our **DUOPLUG®** system in the "Operation Data" chapter.

The fact is:

DUOPLUG® perfects the thread connection by means of greatly increased retention forces, resulting in the highest possible precision for extremely slim dimensions.

Pokolm Thread Connection – our high-performance standard

Performance

- ➔ no undercut, thus avoiding a rated break-point
- ➔ extremely precise fit zone and extremely precise flange contact surface
- ➔ better tensile strength and heat resistance because of the special materials and extra-hard coating
- ➔ for hundreds of tool changes
- ➔ optimized chamfers on arbors and adapters

Your Advantages

- ➔ increased process reliability
- ➔ universally applicable for all roughing and finishing operations
- ➔ better fatigue strength and red hardness
- ➔ lower tool costs because of longer tool life
- ➔ considerable increase in stability because of larger flange contact surface

Ideal Applications

- ➔ low-cost standard equipment for milling operations in shallow and medium-deep cavities
- ➔ especially for deep machining applications without vertical walls

Our patent protected DUOPLUG® System – the perfect increase

Performance

- ➔ maximum precision and concentricity
- ➔ optimum stability
- ➔ absolutely backlash-free class of fits by screwed connection
- ➔ extremely precise and constant connection
- ➔ clearly increased retention forces compared to conventional thread connection
- ➔ better tensile strength and heat resistance because of special materials and extra-hard coating

Your Advantages

- ➔ longer tool life
- ➔ absolutely minimal vibrations with long overhangs
- ➔ renders top precision in finishing operations
- ➔ increased availability of tool system and increased process reliability
- ➔ improved performance in roughing operations
- ➔ better fatigue strength and red hardness

Ideal Applications

- ➔ for maximum precision in finishing operations
- ➔ roughing and finishing applications with long overhangs
- ➔ ideal for applications on vertical walls because of extremely slim arbor/adaptor system

AND THERE'S STILL MORE E.G. SK/BT30 AND HSK25

As a Pokolm customer you are accustomed to a broad range of products and a full service with regards technical matters. „Everything from a single source,“ is our motto to ensure ease of purchase and optimum use of our products. By this we do not just mean standard products.

Special items not offered by everyone enhance the range of products for our customers - even in the area of tool arbors. This is why you will also find designs with SK30 and BT30 machine-side connections in the Pokolm catalogue of arbor and adapter systems.

BT 50 SK 50



BT 30 SK 30



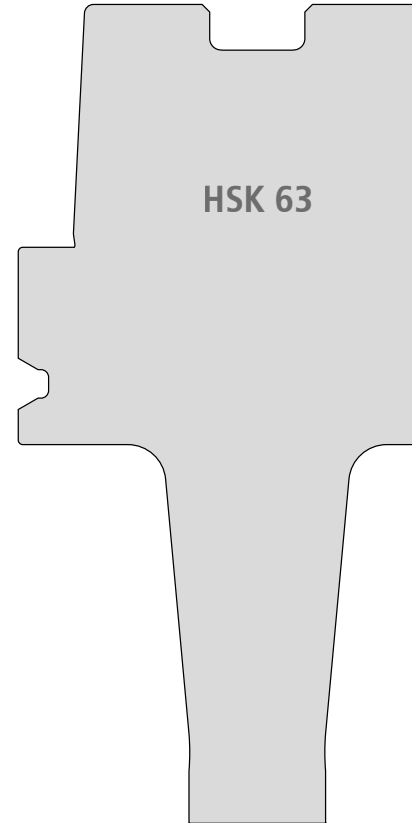
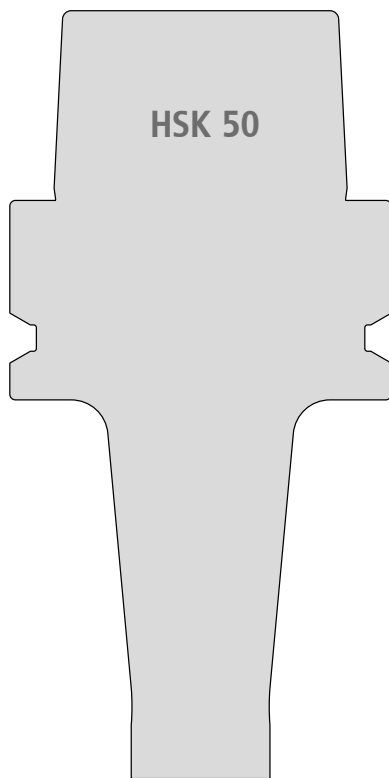
BT 40 SK 40



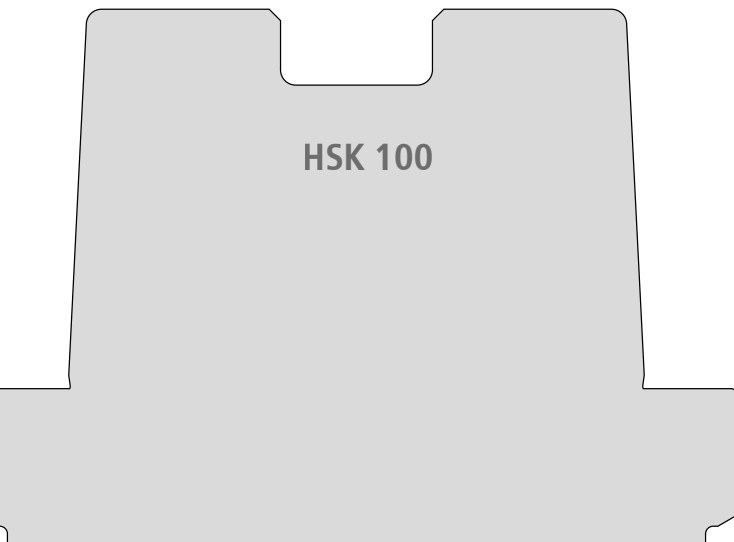
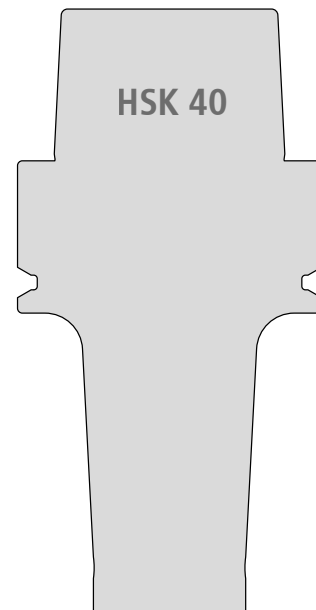
SMALL CAN BE THAT BIG: ORIGINAL SIZE!

Pokolm Frästechnik GmbH & Co. KG has more to offer and provides a range of products that is second to none when it comes to completeness even in the area of arbor and adapter systems for tools with an HSK machine-side connection.

This means that arbor systems with an HSK25 connection dimension are also available. And of course everything is „made by Pokolm“ and thus „made in Germany“ in order to satisfy the highest quality demands!













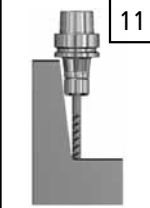

HSK 25



THE POKOLM ARBOR SYSTEM

The optimum solution for your application

Arbor System	Advantages	Recommended applications
ARBORS (TAPERED) for THREADED SHANK END MILLS	 <p>1</p> <ul style="list-style-type: none"> ➔ rigid, low-cost standard design ➔ large variety of types and lengths provides additional flexibility by using extensions and reductions ➔ gaining rigidity by avoiding unnecessary interfaces 	<ul style="list-style-type: none"> ➔ milling in shallow to deep profiles, for small milling cutter bodies up to 42 mm diam.
ARBORS for THREAD-CONNECTIONS CYLINDRICAL	 <p>2</p> <ul style="list-style-type: none"> ➔ slim shape ➔ additional rigidity by avoiding unnecessary interfaces ➔ where needed: additional flexibility with extensions and reductions 	<ul style="list-style-type: none"> ➔ medium machining depths, especially on deep vertical walls for small milling cutter bodies up to 42 mm diam.
REDUCTION SLEEVES with MORSE TAPER ADAPTERS	 <p>3</p> <ul style="list-style-type: none"> ➔ Morse taper adapters for threaded shank end mill bodies and for shrinking processes available for solid carbide tools ➔ fast and flexible tool change ➔ modular design allows machining of deep slots and cavities 	<ul style="list-style-type: none"> ➔ for standard milling operations with normal rigidity and accuracy requirements, for milling cutter bodies up to 42 mm diam.
ARBORS for SHELL TYPE MILLING CUTTER BODIES	 <p>4</p> <ul style="list-style-type: none"> ➔ rigid variant, in particular for roughing or pre-finishing operations with large cutter diameters and a large variety of designs ➔ additional rigidity by avoiding unnecessary interfaces 	<ul style="list-style-type: none"> ➔ shallow to deep machining situations for pre-finishing and rough machining, for milling cutter diameters from 42 mm to 125 mm and larger
ARBORS with DIRECT SPINDLE MOUNTING	 <p>5</p> <ul style="list-style-type: none"> ➔ extremely rigid style through direct spindle mounting ➔ excellent machining conditions in deep slots or cavities ➔ additional rigidity by avoiding interfaces 	<ul style="list-style-type: none"> ➔ deep and extremely deep machining situations on SK 50 machines which require extreme rigidity, for milling cutter diameters from 52 to 125 mm
SHRINKING ARBORS STANDARD STYLE	 <p>6</p> <ul style="list-style-type: none"> ➔ slim style with 3° draft angle in direction of collar ➔ direct shrink-grip of solid carbide tooling ➔ additional rigidity by avoiding unnecessary interfaces ➔ improved concentricity ➔ combinable with solid carbide and dense antivibration adapters 	<ul style="list-style-type: none"> ➔ machining situations in narrow space conditions for solid carbide end mills up to 25 mm diam., and when combined with solid carbide or dense antivibration adapters even for milling cutter bodies with up to 42 mm diam.

Arbor System	Advantages	Recommended Applications
SHRINKING ARBORS, REINFORCED DESIGN 	<ul style="list-style-type: none"> ➤ 4.5° draft angle, reinforced shank ➤ direct shrink grip of solid carbide end mills ➤ additional rigidity by avoiding unnecessary interfaces ➤ improved concentricity 	<ul style="list-style-type: none"> ➤ milling with increased requirements for arbor rigidity for solid carbide end mills up to 20 mm diam.
ARBOR COMBINATIONS with DUOPLUG® ADAPTERS 	<ul style="list-style-type: none"> ➤ extremely long and slim arbor combinations ➤ greatest possible avoidance of vibrations by using solid carbide adapters ➤ DUOPLUG® connection for maximum precision and concentricity ➤ stronger retention forces 	<ul style="list-style-type: none"> ➤ machining in deep cavities also with vertical walls ➤ roughing operations with maximum retention forces ➤ finishing operations with very high requirements for surface finish ➤ up to cutter diam. of 25 mm
ARBOR COMBINATIONS with DENSE ANTI- VIBRATIONADAPTERS 	<ul style="list-style-type: none"> ➤ long and slim arbor combinations ➤ minimal vibrations because of special dense antivibration material ➤ thread connection, no shrinking process necessary 	<ul style="list-style-type: none"> ➤ machining in deep cavities also with vertical walls ➤ for narrow and deep moulds and dies ➤ machining applications with normal vibration tendency ➤ for cutter diam. of up to 42 mm
ZERO-REACH ARBORS 	<ul style="list-style-type: none"> ➤ by directly shrinking the solid carbide end mill or dense antivibration adaptor in the arbor taper, you can machine vertical walls right up to the arbor collar. This means great increase in rigidity because of the reduced distance between the spindle and tool. 	<ul style="list-style-type: none"> ➤ machining of extremely deep cavities with vertical walls in very limited space and with limited movement of Z-axis, and high requirements for rigidity and vibration-free milling
ER20 PRECISION COLLET CHUCKS 	<ul style="list-style-type: none"> ➤ universal and good value solution, direct grip of solid carbide end mills via collet without a shrinking device ➤ also grips unusual shank diameters and shank diameters smaller than 3 mm 	<ul style="list-style-type: none"> ➤ for fast changing applications ➤ for finishing, pre-finishing, and moderate roughing operations
ARBOR COMBINATIONS with SOLID CARBIDE ADAPTERS 	<ul style="list-style-type: none"> ➤ long and slim arbor combinations ➤ minimal vibrations because of special solid carbide material ➤ thread connection, no shrinking process necessary 	<ul style="list-style-type: none"> ➤ machining in deep cavities also with vertical walls ➤ for narrow and deep moulds and dies ➤ machining applications with normal vibration tendency ➤ for cutter diam. of up to 42 mm

Please note: Zero-reach arbors cannot be ordered separately. We only supply them in a shrink-grip connection with a solid carbide or dense antivibration adapter. (Please indicate desired adapter on purchase order form.)



ADAPTERS, EXTENSIONS, COLLET CHUCKS AND PRECISION DRILL CHUCKS

		Page
Pokolm DuoPlug®	M 7 - M 16	20
Pokolm DuoPlug® shrinking adaptors	diam. 6 - 10 mm	22
Pokolm plain shank shrinking adaptors	diam. 3 - 12 mm	23
Pokolm screw-on shrinking extensions	diam. 6 - 12 mm	24
Solid carbide adapters - for screw-on end mills	M 6 - M 16	25
Dense antivibration adapters -for screw-on end mills	M 8 - M 16	27
MTS adapters - for screw-on end mills	M 8 - M 16	29
MTS adapters - for shrinking processes	diam. 6 - 16 mm	31
Pokolm extensions - for screw-on end mills	M 8 - M 16	32
Pokolm reductions - for screw-on end mills	M 6 - M 12	33
Pokolm cyl. shaft - DIN 1835 A	M 6 - M 16	34
Pokolm cyl. shaft - DIN 1835 B	M 6 - M 16	35
Pokolm shell type extensions for shell type milling cutters	bore diam. 22 - 27 mm	36
Pokolm shell type extensions for screw on end mills	for screw-on end mills M10 - M16	37
Precision collet chucks	ER16 for diam. 1 - diam. 10	38
	ER20 for diam. 1 - diam. 12	39
Screw on type CNC precision drill chucks	M16 thread connection	40



POKOLM DUOPLUG®

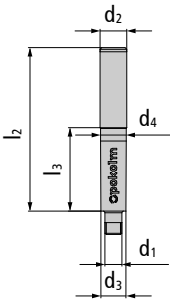
M 7 - M 16

The solid carbide adapters which are part of the POKOLM DuoPlug®-System are especially well suited for HSC and provide absolutely backlash-free fitting and extreme precision combined with the retention force required for roughing applications.

1/2 ▶

M 7 - M 16

	Catalogue no.		d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories		Features		
M 7																
	20 07 603	M 7	20	-	10.8	11.4	diam. 12	-	68	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	40 07 603	M 7	40	-	10.8	11.4	diam. 12	-	88	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	60 07 603/12	M 7	60	-	10.8	11.4	diam. 12	-	108	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	80 07 603/12	M 7	80	-	10.8	11.4	diam. 12	-	128	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
M 10																
	25 10 603	M 10	25	-	15	15.9	diam. 16	-	73	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	50 10 603	M 10	50	-	15	15.9	diam. 16	-	98	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	75 10 603	M 10	75	-	15	15.9	diam. 16	-	123	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	100 10 603	M 10	100	-	15	15.9	diam. 16	-	148	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	125 10 603	M 10	125	-	15	15.9	diam. 16	-	173	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	150 10 603	M 10	150	-	15	15.9	diam. 16	-	200	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
M 12																
	25 12 603	M 12	25	-	18.5	19.9	diam. 20	-	75	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	50 12 603	M 12	50	-	18.5	19.9	diam. 20	-	100	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	75 12 603	M 12	75	-	18.5	19.9	diam. 20	-	125	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	100 12 603	M 12	100	-	18.5	19.9	diam. 20	-	150	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	125 12 603	M 12	125	-	18.5	19.9	diam. 20	-	175	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	150 12 603	M 12	150	-	18.5	19.9	diam. 20	-	200	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM
	175 12 603	M 12	175	-	18.5	19.9	diam. 20	-	225	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM

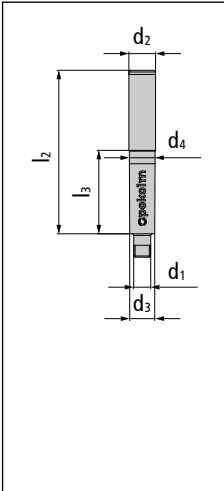


M 7 - M 16

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



M 16		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
25 16 603	M 16	25	-	23.4	24.9	diam. 25	-	81	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
50 16 603	M 16	50	-	23.4	24.9	diam. 25	-	106	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
75 16 603	M 16	75	-	23.4	24.9	diam. 25	-	131	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
100 16 603	M 16	100	-	23.4	24.4	diam. 25	-	156	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
125 16 603	M 16	125	-	23.4	24.9	diam. 25	-	181	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
150 16 603	M 16	150	-	23.4	24.9	diam. 25	-	206	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
175 16 603	M 16	175	-	23.4	24.9	diam. 25	-	231	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	
200 16 603	M 16	200	-	23.4	24.9	diam. 25	-	256	-		<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM	



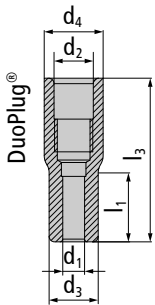
POKOLM DUOPLUG® SHRINKING ADAPTORS

diam. 6 - 10 mm

DuoPlug®-shrinking adaptors are the ideal solution for economic milling or contouring with solid carbide end mills in deep slots, pockets or cavities, providing an exceptional high degree of rigidity during processing.

diam. 6 - 10 mm

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features
diam. 6 mm											
35 06 10 SG	diam. 6	35	-	12	15	M 10	-	-	-	<input checked="" type="checkbox"/>	HSM
45 06 12 SG	diam. 6	45	-	12	18.5	M 12	-	-	-	<input checked="" type="checkbox"/>	HSM
50 06 16 SG	diam. 6	50	-	12	23.5	M 16	-	-	-	<input checked="" type="checkbox"/>	HSM
diam. 8 mm											
45 08 12 SG	diam. 8	45	-	16	18.5	M 12	-	-	-	<input checked="" type="checkbox"/>	HSM
50 08 16 SG	diam. 8	50	-	16	23.5	M 16	-	-	-	<input checked="" type="checkbox"/>	HSM
diam. 10 mm											
50 10 16 SG	diam. 10	50	-	20	23.5	M 16	-	-	-	<input checked="" type="checkbox"/>	HSM



POKOLM PLAIN SHANK SHRINKING ADAPTORS

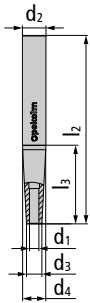
diam. 3 - 12 mm

Pokolm plain shank shrinking adaptors are suitable for fast and economic reach of deep cavities.

Shanks are produced in h5 tolerance and provide an exceptional high degree of rigidity during processing.



diam. 3 - 12 mm												Accessories		Features	
Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁					
diam. 3 mm															
112 03 604 S.01	diam. 3	66.8	-	9	16	diam. 16	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
115 03 604 S.01	diam. 3	28.6	-	9	12	diam. 12	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
diam. 4 mm															
112 04 604 S.01	diam. 4	66.8	-	10.5	16	diam. 16	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
115 04 604 S.01	diam. 4	14.31	-	10.5	12	diam. 12	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
diam. 6 mm															
112 06 604 S	diam. 6	47.7	-	11	16	diam. 16	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
115 06 604 S	diam. 6	11.45	-	11	12	diam. 12	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
diam. 8 mm															
112 08 604 S	diam. 8	28.6	-	13	16	diam. 16	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
110 08 604 S	diam. 8	66.8	-	13	20	diam. 20	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
diam. 10 mm															
110 10 604 S	diam. 10	47.7	-	15	20	diam. 20	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
diam. 12 mm															
104 12 604 S	diam. 12	76.3	-	17	25	diam. 25	-	160	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	





POKOLM SCREW-ON SHRINKING EXTENSIONS

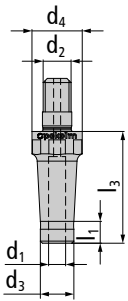
diam. 6 - 12 mm

Pokolm screw-on shrinking extensions are the perfect alternative solution for machining cavities, if the corresponding shrinking arbor is not available. Hexagonal clamping flats - also suitable for use of hexagon wrenches (ring spanners) makes spanning most flexible.

The short and slim design with internal coolant supply are other positive benefits.

diam. 6 - 12 mm

Catalogue no.								Form/DIN			Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂		l ₁			



diam. 6 mm

40 06 10 784 S	diam. 6	40	-	12	18	M 10	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
40 06 12 784 S	diam. 6	40	-	12	21	M 12	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
40 06 16 784 S	diam. 6	40	-	12	29	M 16	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

diam. 8 mm

40 08 10 784 S	diam. 8	40	-	16	18	M 10	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
40 08 12 784 S	diam. 8	40	-	16	21	M 12	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
40 08 16 784 S	diam. 8	40	-	16	29	M 16	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

diam. 10 mm

60 10 10 784 S	diam. 10	60	-	18	18	M 10	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
60 10 12 784 S	diam. 10	60	-	20	21	M 12	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
60 10 16 784 S	diam. 10	60	-	20	29	M 16	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

diam. 12 mm

60 12 12 784 S	diam. 12	60	-	21	21	M 12	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
60 12 16 784 S	diam. 12	60	-	24	29	M 16	-	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

SOLID CARBIDE ADAPTERS - FOR SCREW-ON END MILLS

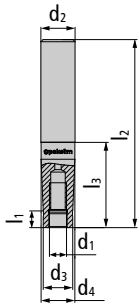
M 6 - M 16

POKOLM solid carbide adapters for screw-on end mills are well suited for HSC and with extreme precision provide the retention force required for roughening applications. All adapters have an internal coolant supply as standard.



1/2 ▶

M 6 - M 16		Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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M 6		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features		
20 06 606/10 ZYL	M 6	20	-	9.5	9.5	diam. 10	-	60	-		☑	☑	☑	☑
20 06 606/12 ZYL	M 6	20	-	11.5	11.5	diam. 12	-	65	-		☑	☑	☑	☑
40 06 606/10 ZYL	M 6	40	-	9.5	9.5	diam. 10	-	80	-		☑	☑	☑	☑
40 06 606/12 ZYL	M 6	40	-	11.5	11.5	diam. 12	-	85	-		☑	☑	☑	☑
60 06 606/10 ZYL	M 6	60	-	9.5	9.5	diam. 10	-	100	-		☑	☑	☑	☑
60 06 606/12 ZYL	M 6	60	-	11.5	11.5	diam. 12	-	105	-		☑	☑	☑	☑
80 06 606/10 ZYL	M 6	80	-	9.5	9.5	diam. 10	-	120	-		☑	☑	☑	☑
80 06 606/12 ZYL	M 6	80	-	11.5	11.5	diam. 12	-	125	-		☑	☑	☑	☑
100 06 606/12 ZYL	M 6	100	-	11.5	11.5	diam. 12	-	145	-		☑	☑	☑	☑

M 8		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features		
40 08 606	M 8	40	-	14.2	15.3	diam. 16	-	88	9		☑	☑	☑	☑
60 08 606	M 8	60	-	14.2	15.3	diam. 16	-	108	9		☑	☑	☑	☑
80 08 606	M 8	80	-	14.2	15.3	diam. 16	-	128	9		☑	☑	☑	☑
100 08 606	M 8	100	-	14.2	15.3	diam. 16	-	148	9		☑	☑	☑	☑
120 08 606	M 8	120	-	14.2	15.3	diam. 16	-	168	9		☑	☑	☑	☑

M 10		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features		
60 10 606	M 10	60	-	18.5	19.3	diam. 20	-	110	9		☑	☑	☑	☑
80 10 606	M 10	80	-	18.5	19.3	diam. 20	-	130	9		☑	☑	☑	☑
100 10 606	M 10	100	-	18.5	19.3	diam. 20	-	150	9		☑	☑	☑	☑
120 10 606	M 10	120	-	18.5	19.3	diam. 20	-	170	9		☑	☑	☑	☑
140 10 606	M 10	140	-	18.5	19.3	diam. 20	-	190	9		☑	☑	☑	☑



SOLID CARBIDE ADAPTERS - FOR SCREW-ON END MILLS

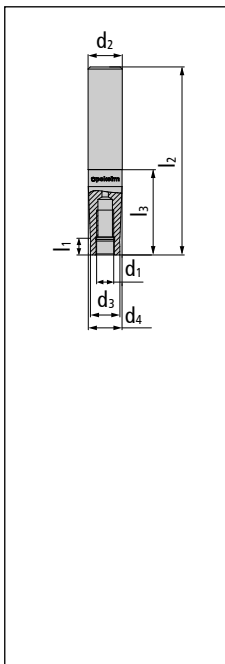
M 6 - M 16

POKOLM solid carbide adapters for screw-on end mills are well suited for HSC and with extreme precision provide the retention force required for roughening applications. All adapters have an internal coolant supply as standard.

◀ 2 / 2

M 6 - M 16

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories		Features	



M 12													
80 12 606	M 12	80	-	23	24.3	diam. 25	-	136	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
100 12 606	M 12	100	-	23	24.3	diam. 25	-	156	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
120 12 606	M 12	120	-	23	24.3	diam. 25	-	176	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
140 12 606	M 12	140	-	23	24.3	diam. 25	-	196	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
160 12 606	M 12	160	-	23	24.3	diam. 25	-	216	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

M 16													
100 16 606/32	M 16	100	-	29	31.5	diam. 32	-	160	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
150 16 606/32	M 16	150	-	29	31.5	diam. 32	-	210	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
200 16 606/32	M 16	200	-	29	31.5	diam. 32	-	260	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
250 16 606/32	M 16	250	-	29	31.5	diam. 32	-	310	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
300 16 606/32	M 16	300	-	29	31.5	diam. 32	-	360	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

DENSE ANTIVIBRATION ADAPTERS -FOR SCREW-ON END MILLS

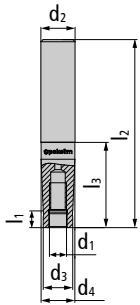
M 8 - M 16

POKOLM solid carbide adapters for screw-on end mills are characterised by their outstanding precision. These adapters are excellent for HSC finishing processes thanks to their vibration-reducing characteristics. Adapters are also available with an internal coolant supply upon request.



1/2 ▶

M 8 - M 16		Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
------------	--	---------------	--	----------------	----------------	---	----------------	----------------	----------------	----------	----------------	----------------	-------------	----------



M 8		l ₁	l ₂	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
40 08 601	M 8	40	-	14.2	15.3	diam. 16	-	88	9			✓	☛
60 08 601	M 8	60	-	14.2	15.3	diam. 16	-	108	9			✓	☛
80 08 601	M 8	80	-	14.2	15.3	diam. 16	-	128	9			✓	☛
100 08 601	M 8	100	-	14.2	15.3	diam. 16	-	148	9			✓	☛
120 08 601	M 8	120	-	14.2	15.3	diam. 16	-	168	9			✓	☛
150 08 601	M 8	150	-	14.2	15.3	diam. 16	-	198	9			✓	☛

M 10		l ₁	l ₂	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
60 10 601	M 10	60	-	18.5	19.3	diam. 20	-	110	9			✓	☛
80 10 601	M 10	80	-	18.5	19.3	diam. 20	-	130	9			✓	☛
100 10 601	M 10	100	-	18.5	19.3	diam. 20	-	150	9			✓	☛
120 10 601	M 10	120	-	18.5	19.3	diam. 20	-	170	9			✓	☛
140 10 601	M 10	140	-	18.5	19.3	diam. 20	-	190	9			✓	☛

M 12		l ₁	l ₂	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
50 12 601	M 12	50	-	23	24.3	diam. 25	-	106	9			?	☛
75 12 601	M 12	75	-	23	24.3	diam. 25	-	131	9			✓	☛
100 12 601	M 12	100	-	23	24.3	diam. 25	-	156	9			✓	☛
125 12 601	M 12	125	-	23	24.3	diam. 25	-	181	9			✓	☛
150 12 601	M 12	150	-	23	24.3	diam. 25	-	206	9			✓	☛
175 12 601	M 12	175	-	23	24.3	diam. 25	-	231	9			✓	☛



DENSE ANTIVIBRATION ADAPTERS -FOR SCREW-ON END MILLS

M 8 - M 16

POKOLM solid carbide adapters for screw-on end mills are characterised by their outstanding precision. These adapters are excellent for HSC finishing processes thanks to their vibration-reducing characteristics. Adapters are also available with an internal coolant supply upon request.

◀ 2 / 2

M 8 - M 16

Catalogue no.

d_1

l_3

A

d_3

d_4

d_2

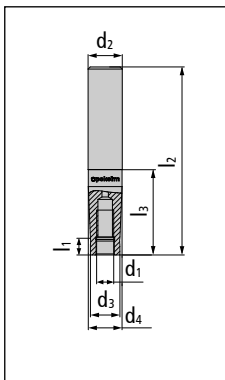
Form/DIN

l_2

l_1

Accessories

Features



M 16

		d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features
100 16 601/32	M 16	100	-	29	31.5	diam. 32	-	160	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
150 16 601/32	M 16	150	-	29	31.5	diam. 32	-	210	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
200 16 601/32	M 16	200	-	29	31.5	diam. 32	-	260	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
250 16 601/32	M 16	250	-	29	31.5	diam. 32	-	310	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
300 16 601/32	M 16	300	-	29	31.5	diam. 32	-	360	9		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

MTS ADAPTERS - FOR SCREW-ON END MILLS

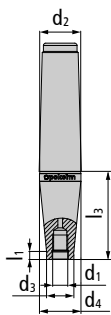
M 8 - M 16

Morse taper shank extensions for screw-on end mills. With peripheral grinded plane and fitting surfaces. For use in POKOLM morse taper shank basic arbors. Tapered shank manufactured according to DIN228A.



1/2 ▶

M 8 - M 16		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁			



M 8												
20 670	M 8	20	-	13.8	18	MTS 2	-	-	-			☑ █ █ █
40 670	M 8	40	-	13.8	18	MTS 2	-	-	8.5			☑ █ █ █
60 670	M 8	60	-	13.8	18	MTS 2	-	-	8.5			☑ █ █ █
80 670	M 8	80	-	13.8	24	MTS 3	-	-	8.5			☑ █ █ █
100 670	M 8	100	-	13.8	24.1	MTS 3	-	-	8.5			☑ █ █ █

M 10												
20 680	M 10	20	-	18	18	MTS 2	-	-	-			☑ █ █ █
40 680	M 10	40	-	18	18	MTS 2	-	-	-			☑ █ █ █
60 680	M 10	60	-	18	18	MTS 2	-	-	-			☑ █ █ █
80 680	M 10	80	-	18	24	MTS 3	-	-	8.5			☑ █ █ █
100 680	M 10	100	-	18	23.6	MTS 3	-	-	8.5			☑ █ █ █

M 12												
30 610	M 12	30	-	21	23.6	MTS 3	-	-	8.5			☑ █ █ █
45 610	M 12	45	-	21	24.1	MTS 3	-	-	8.5			☑ █ █ █
60 610	M 12	60	-	21	24.1	MTS 3	-	-	8.5			☑ █ █ █
75 610	M 12	75	-	21	24.1	MTS 3	-	-	8.5			☑ █ █ █
95 610	M 12	95	-	21	24.1	MTS 3	-	-	8.5			☑ █ █ █
120 610	M 12	120	-	21	31.6	MTS 4	-	-	8.5			☑ █ █ █



MTS ADAPTERS - FOR SCREW-ON END MILLS

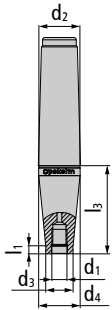
M 8 - M 16

Morse taper shank extensions for screw-on end mills. With peripheral grinded plane and fitting surfaces. For use in POKOLM morse taper shank basic arbors. Tapered shank manufactured according to DIN228A.

◀ 2/2

M 8 - M 16

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories		
										Features		
M 16												
35 630	M 16	35	-	29	31.5	MTS 4	-	-	8.5		<input checked="" type="checkbox"/>	
50 630	M 16	50	-	29	31.6	MTS 4	-	-	8.5		<input checked="" type="checkbox"/>	
65 630	M 16	65	-	29	31.6	MTS 4	-	-	8.5		<input checked="" type="checkbox"/>	
80 630	M 16	80	-	29	31.6	MTS 4	-	-	8.5		<input checked="" type="checkbox"/>	
95 630	M 16	95	-	29	31.5	MTS 4	-	-	8.5		<input checked="" type="checkbox"/>	
120 650	M 16	120	-	29	44.5	MTS 5	-	-	8.5		<input checked="" type="checkbox"/>	
150 650	M 16	150	-	29	44.7	MTS 5	-	-	8.5		<input checked="" type="checkbox"/>	
180 650	M 16	180	-	29	44	MTS 5	-	-	8.5		<input checked="" type="checkbox"/>	



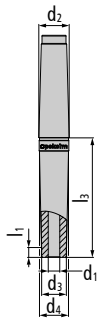
MTS ADAPTERS - FOR SHRINKING PROCESSES

diam. 6 - 16 mm

Morse taper shank extensions for shrinking processes allows highest rigidity at maximum flexibility. For use in POKOLM morse taper shank basic arbors. Tapered shank is manufactured according to DIN228A.



diam. 6 - 16 mm										Accessories		Features	
Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁				
diam. 6 mm													
50 06 MK3 S	diam. 6	50	-	12	23.5	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
100 06 MK3 S	diam. 6	100	-	12	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
150 06 MK3 S	diam. 6	150	-	12	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
diam. 8 mm													
50 08 MK3 S	diam. 8	50	-	16	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
100 08 MK3 S	diam. 8	100	-	16	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
150 08 MK3 S	diam. 8	150	-	16	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
200 08 MK5 S	diam. 8	200	-	16	44.5	MTS 5	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
diam. 10 mm													
50 10 MK3 S	diam. 10	50	-	20	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
100 10 MK3 S	diam. 10	100	-	20	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
150 10 MK4 S	diam. 10	150	-	20	32	MTS 4	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
200 10 MK5 S	diam. 10	200	-	20	44.2	MTS 5	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
diam. 12 mm													
50 12 MK3 S	diam. 12	50	-	24	24	MTS 3	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
100 12 MK3 S	diam. 12	100	-	24	24	MTS 3	-	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
150 12 MK4 S	diam. 12	150	-	24	31	MTS 4	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
200 12 MK5 S	diam. 12	200	-	24	44.5	MTS 5	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
diam. 16 mm													
150 16 MK4 S	diam. 16	150	-	32	32	MTS 4	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM
200 16 MK5 S	diam. 16	200	-	32	44.2	MTS 5	-	-	7.8			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> HSM





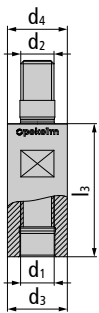
POKOLM EXTENSIONS - FOR SCREW-ON END MILLS

M 8 - M 16

Cylindrical threaded extensions for reaching deep cavities rapidly and effectively. Manufactured according to the POKOLM standard with smoothed plane and mating surfaces as well as an internal coolant supply.

M 8 - M 16

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories		Features		
M 8														
08 40 780	M 8	40	-	13.8	13.8	M 8	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
08 60 780	M 8	60	-	13.8	13.8	M 8	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
M 10														
10 40 780	M 10	40	-	18	18	M 10	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
10 60 780	M 10	60	-	18	18	M 10	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
M 12														
12 40 780	M 12	40	-	21	21	M 12	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
12 60 780	M 12	60	-	21	21	M 12	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
M 16														
16 40 780	M 16	40	-	29	29	M 16	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
16 60 780	M 16	60	-	29	29	M 16	-	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



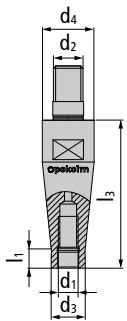
POKOLM REDUCTIONS - FOR SCREW-ON END MILLS

M 6 - M 12

Tapered threaded reductions for reaching deep cavities with low draft angles rapidly and effectively. Manufactured according to the POKOLM standard with smoothed plane and mating surfaces as well as an internal coolant supply.



M 6 - M 12												Accessories		Features	
Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1						
M 6															
08 20 781	M 6	20	-	9.75	13.8	M 8	-	-	7.8			☑ █ █ █			
M 8															
10 40 781	M 8	40	-	13.8	18	M 10	-	-	6.5			☑ █ █ █			
12 60 781	M 8	60	-	13.8	21	M 12	-	-	7.8			☑ █ █ █			
M 10															
12 40 781	M 10	40	-	18	21	M 12	-	-	7.8			☑ █ █ █			
16 60 781	M 10	60	-	18	29	M 16	-	-	7.8			☑ █ █ █			
M 12															
16 40 781	M 12	40	-	21	29	M 16	-	-	7.8			☑ █ █ █			





POKOLM CYL. SHAFT - DIN 1835 A

M 6 - M 16

Threaded adapters with a cylindrical shaft according to DIN 1835A. For use in collet chuck arbors or also hydraulic expansion chucks.

Manufactured according to the POKOLM standard with smoothed plane and mating surfaces and an internal coolant supply option.

M 6 - M 16

Catalogue no.

d_1

l_3

A

d_3

d_4

d_2

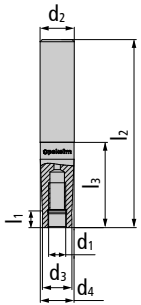
Form/DIN

l_2

l_1

Accessories

Features



M 6

20 06 600/10 G	M 6	20	-	9.5	9.5	diam. 10	-	65	7.8		<input checked="" type="checkbox"/>
20 06 600/12 G	M 6	20	-	11.5	11.5	diam. 12	-	65	7.8		<input checked="" type="checkbox"/>
40 06 600/10 G	M 6	40	-	9.5	9.5	diam. 10	-	85	7.8		<input checked="" type="checkbox"/>
40 06 600/12 G	M 6	40	-	11.5	11.5	diam. 12	-	85	7.8		<input checked="" type="checkbox"/>

M 8

20 16 600 G	M 8	20	-	13.8	15.8	diam. 16	-	68	7.8		<input checked="" type="checkbox"/>
40 16 600 G	M 8	40	-	13.8	15.8	diam. 16	-	88	7.8		<input checked="" type="checkbox"/>

M 10

25 20 600 G	M 10	25	-	18	19.8	diam. 20	-	75	7.8		<input checked="" type="checkbox"/>
45 20 600 G	M 10	45	-	18	19.8	diam. 20	-	95	7.8		<input checked="" type="checkbox"/>

M 12

30 25 600 G	M 12	30	-	21	24.9	diam. 25	-	86	7.8		<input checked="" type="checkbox"/>
50 25 600 G	M 12	50	-	21	24.8	diam. 25	-	106	7.8		<input checked="" type="checkbox"/>

M 16

50 32 600 G	M 16	50	-	29	31.8	diam. 32	-	110	7.8		<input checked="" type="checkbox"/>
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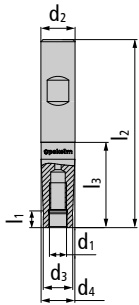
POKOLM CYL. SHAFT - DIN 1835 B

M 6 - M 16

Threaded shank adapter with a cylindrical shaft and an additional Weldon collet surface according to DIN 1835B. For use in Weldon arbors.
Manufactured according to the POKOLM standard with smoothed plane and mating surfaces and an internal coolant supply option.



M 6 - M 16		Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features	
M 6		20 06 600/10	M 6	20	-	9.5	9.5	diam. 10	-	65	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		20 06 600/12	M 6	20	-	11.5	11.5	diam. 12	-	65	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		40 06 600/10	M 6	40	-	9.5	9.5	diam. 10	-	85	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		40 06 600/12	M 6	40	-	11.5	11.5	diam. 12	-	85	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
M 8		20 16 600	M 8	20	-	13.8	15.8	diam. 16	-	68	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		40 16 600	M 8	40	-	13.8	15.8	diam. 16	-	88	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
M 10		25 20 600	M 10	25	-	18	19.8	diam. 20	-	75	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		45 20 600	M 10	45	-	18	19.8	diam. 20	-	95	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
M 12		30 25 600	M 12	30	-	21	24.9	diam. 25	-	86	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
		50 25 600	M 12	50	-	21	24.9	diam. 25	-	106	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
M 16		50 32 600	M 16	50	-	29	31.8	diam. 32	-	110	7.8		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>





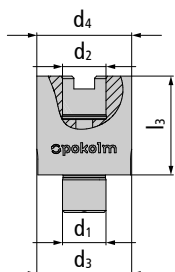
POKOLM SHELL TYPE EXTENSIONS FOR SHELL TYPE MILLING CUTTERS

bore diam. 22 - 27 mm

Pokolm shell type extensions for shell type milling cutter bodies are the most effective solution if the reach of available standard shell-type arbor is not long enough. Manufactured according to the POKOLM standard with smoothed plane and mating surfaces as well as an internal coolant supply.

bore diam. 22 - 27 mm

bore diam. 22 - 27 mm	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
	bore diam. 22 mm												
	50 22 782	diam. 22	50	-	48	48	diam. 22	-	-	-	-	A, C, E, G	<input checked="" type="checkbox"/>
	100 22 782	diam. 22	100	-	48	48	diam. 22	-	-	-	-	A, C, E, G	<input checked="" type="checkbox"/>
bore diam. 27 mm													
	50 27 782	diam. 27	50	-	62	62	diam. 27	-	-	-	-	B, D, F, H	<input checked="" type="checkbox"/>
	100 27 782	diam. 27	100	-	62	62	diam. 27	-	-	-	-	B, D, F, H	<input checked="" type="checkbox"/>
Accessories													
	M4X10 screw for drive block 10 x 8 A > Page 137		M5X16 screw for drive blocks 12 x 12 and 14 x 14 B > Page 137		M6X55 screw C > Page 137		M8X55 screw D > Page 137		M10X35 screw M10X35 DIN 912 10.9 E > Page 138				
	M12X35 screw M12X35 10.9 F > Page 138		NUTEN10X8 drive block 10 x 8 G > Page 138		NUTEN12X12/2 drive block 12 x 12 H > Page 138								



POKOLM SHELL TYPE EXTENSIONS FOR SCREW ON END MILLS

for screw-on end mills M10 - M16



Pokolm shell type extensions for screw on end mills are the most effective solution if the reach of available standard screw on type arbor is not long enough or if more stability is required. Manufactured according to the POKOLM standard with smoothed plane and mating surfaces as well as an internal coolant supply.

for screw-on end mills M10 - M16		Catalogue no.							Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁					
		M 10												
		60 22 M10 783	M 10	60	-	18	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		100 22 M10 783	M 10	100	-	18	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		60 27 M10 783	M 10	60	-	18	62	diam. 27	-	-	12	B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		100 27 M10 783	M 10	100	-	18	62	diam. 27	-	-	12	B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		M 12												
		60 22 M12 783	M 12	60	-	21	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		100 22 M12 783	M 12	100	-	21	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		60 27 M12 783	M 12	60	-	21	62	diam. 27	-	-	12	B	<input type="checkbox"/>	<input checked="" type="checkbox"/>
		100 27 M12 783	M 12	100	-	21	62	diam. 27	-	-	12	B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
		M 16												
		60 22 M16 783	M 16	60	-	29	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
100 22 M16 783	M 16	100	-	29	48	diam. 22	-	-	12	A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
60 27 M16 783	M 16	60	-	29	62	diam. 27	-	-	12	B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
100 27 M16 783	M 16	100	-	29	62	diam. 27	-	-	12	B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
Accessories														
 M6X25 screw A > Page 137		 M8X25 screw B > Page 137												



PRECISION COLLET CHUCKS

ER16 | for diam. 1 - diam. 10

Precision collet chucks according to DIN 6499-B

- Bi-conical - collet chucks
- slotted on both ends
- Concentricity 6 μm
- Repeat accuracy 6 μm

Collet chucks in other sizes and designs upon request.

ER16 | for diam. 1 -
diam. 10

	Catalogue no.										Accessories	Features
	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1			
	ER 16											
	ER16 1-2	diam. 2	-	-	1	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 2-3	diam. 3	-	-	2	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 3-4	diam. 4	-	-	3	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 4-5	diam. 5	-	-	4	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 5-6	diam. 6	-	-	5	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 7-8	diam. 8	-	-	7	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
	ER16 9-10	diam. 10	-	-	9	-	ER 16	-	-	-	A, B	<input checked="" type="checkbox"/>
Accessories												
 16 501 spanner for ER 16 collet chuck tightening nut A > Page 138	 ER16 001 tightning nut ER 16 B > Page 138											

PRECISION COLLET CHUCKS

ER20 | for diam. 1 - diam. 12



Precision collet chucks according to DIN 6499-B

- Bi-conical - collet chucks
- slotted on both ends
- Concentricity 6 μm
- Repeat accuracy 6 μm

Collet chucks in other sizes and designs upon request.

ER20 for diam. 1 - diam. 12		Catalogue no.						Form/DIN			Accessories		Features
		d_1	l_3	A	d_3	d_4	d_2	l_2	l_1				
	ER 20												
	ER20 0,5-1	diam. 1	-	-	0.5	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 1-2	diam. 2	-	-	1	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 2-3	diam. 3	-	-	2	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 3-4	diam. 4	-	-	3	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 4-5	diam. 5	-	-	4	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 5-6	diam. 6	-	-	5	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 7-8	diam. 8	-	-	7	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 9-10	diam. 10	-	-	9	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
	ER20 11-12	diam. 12	-	-	11	-	ER 20	-	-	-	A, B	<input checked="" type="checkbox"/>	
Accessories													
<p>20 501 spanner for ER 20 collet chuck tightening nut A > Page 138</p>		<p>ER20 001 tightening nut ER 20 B > Page 138</p>											



SCREW ON TYPE CNC PRECISION DRILL CHUCKS

M16 thread connection

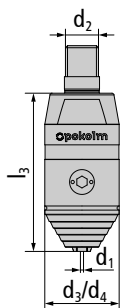
CNC precision drill chuck

- Can be used up to 7,000 rpm
- With internal coolant supply
- independent of rotating direction
- extremely short and slim design

delivery extent includes small and large seal ring

M16 thread connection

Catalogue no.	Form/DIN										Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				
diam. 0,3 - 8 mm												
BF 0,3-8 M16 IC	diam. 8	75	-	36	36	M 16	-	-	-	-	A, C, D, I	<input checked="" type="checkbox"/>
diam. 0,5 - 13 mm												
BF 0,5-13 M16 IC	diam. 13	100	-	50	50	M 16	-	-	-	-	B, E, F, J	<input checked="" type="checkbox"/>
diam. 2,5 - 16 mm												
BF 2,5-16 M16 IC	diam. 16	100	-	50	50	M 16	-	-	-	-	B, G, H, J	<input checked="" type="checkbox"/>
Accessories												
 INBUS 4T INBUS 4T A > Page 138	 INBUS 6T INBUS 6T B > Page 138	 BF08DS04 seal gasket 08DS04 C > Page 140	 BF08DS08 seal gasket 08DS08 D > Page 140	 BF13DS06 seal gasket 08DS08 E > Page 140	 BF13DS13 seal gasket 13DS13 F > Page 140	 BF16DS06 seal gasket 16DS06 G > Page 140	 BF16DS16 seal gasket 16DS16 H > Page 140	 BF08MW hexagon key 08MW I > Page 140	 BF13MW hexagon key 13MW J > Page 140			



HOLLOW TAPER SHANKS HSK

		Page
HSK 25 form E	for shrinking	42
	HSC precision collet chucks ER16	43
HSK 32 form E	for shrinking	44
	HSC precision collet chucks ER20	45
HSK 40 form E	for screw-on end mills	46
	for shrinking	47
	Drill chuck	48
	HSC precision collet chucks ER20	49
HSK 40 form EC	for shrinking	50
HSK 50 form E	for screw-on end mills	51
	for shrinking	52
	Drill chuck	54
	HSC precision collet chucks ER20	55
HSK 63 form A	for screw-on end mills	56
	for screw-on end mills cylindrical	58
	for shrinking	59
	for shrinking reinforced design	62
	for shrinking CoolCap®	63
	for Weldonshanks CoolCap®	65
	for shell-type milling	66
	Drill chuck	68
	for morse taper shanks	69
HSC precision collet chucks ER20	70	
HSK 100 form A	for screw-on end mills	71
	for shrinking	73
	for shrinking CoolCap®	75
	for Weldonshanks CoolCap®	76
	for shell-type milling	77
	Drill chuck	79





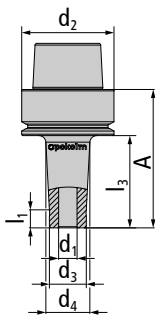
HSK 25 FORM E

for shrinking

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 40,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for shrinking

for shrinking	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
	for diam. 3												
	40 03 E25 S.01	diam. 3	40	50	9	14	HSK 25	form E	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 2.5 40,000	
for diam. 4													
	40 04 E25 S.01	diam. 4	40	50	10.5	13.9	HSK 25	form E	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 2.5 40,000	
for diam. 6													
	40 06 E25 S	diam. 6	40	50	12	15.4	HSK 25	form E	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 2.5 40,000	
for diam. 8													
	40 08 E25 S	diam. 8	40	50	16	19	HSK 25	form E	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 2.5 40,000	
for diam. 10													
	40 10 E25 S	diam. 10	40	50	19	19	HSK 25	form E	-	-	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 2.5 40,000	
Accessories													
	 KMR-25 coolant supply tube for HSK-tooling A > Page 139	 SCHLUESSELHSK25 spanner for coolant tube B > Page 139											



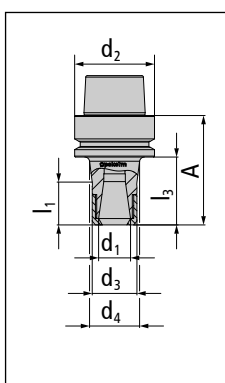
HSK 25 FORM E

HSC precision collet chucks ER16

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 40.000 rpm
- with internal coolant supply and bore hole for the coolant supply line



HSC precision collet chucks ER16	Catalogue no.								Form/DIN		Accessories		Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁					



for ER 16												
40 ER16 E25	ER 16	40	50	22	20	HSK 25	form E	-	10.5	A, B, C, D		
Accessories												
 16 501 spanner for ER 16 collet chuck tightening nut A > Page 138	 ER16 001 tightening nut ER 16 B > Page 138	 KMR-25 coolant supply tube for HSK-tooling C > Page 139	 SCHLUESSELHSK25 spanner for coolant tube D > Page 139									



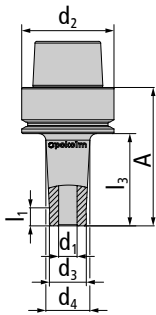
HSK 32 FORM E

for shrinking

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for shrinking

for shrinking	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
	for Ø 3												
	40 03 E32 S.01	diam. 3	40	60	9	12.4	HSK 32	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	
for diam. 4													
	40 04 E32 S.01	diam. 4	40	60	10.5	13.87	HSK 32	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	
for diam. 6													
	40 06 E32 S	diam. 6	40	60	12	15.4	HSK 32	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	
for diam. 8													
	40 08 E32 S	diam. 8	40	60	16	20	HSK 32	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	
for diam. 10													
	40 10 E32 S	diam. 10	40	60	20	24	HSK 32	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	
Accessories													
	KMR-32 coolant supply tube for HSK-tooling A > Page 139	SCHLUESSELHSK32 spanner for coolant tube B > Page 139											



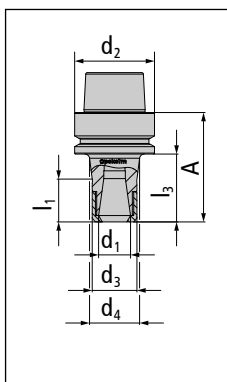
HSK 32 FORM E





HSC precision collet chucks ER20



- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

HSC precision collet chucks ER20	Catalogue no.								Form/DIN		Accessories		Features	
	d ₁	l ₃	A	d ₃	d ₄	d ₂			l ₂	l ₁				



for ER 20														
40 ER20 E32	ER 20	40	60	28	28	HSK 32	form E	-	11.8	A, B, C, D	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G2.5 (30.000)
Accessories														
 POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	 ER20 001 tightening nut ER 20 B > Page 138	 KMR-32 coolant supply tube for HSK-tooling C > Page 139	 SCHLUESSELHSK32 spanner for coolant tube D > Page 139											



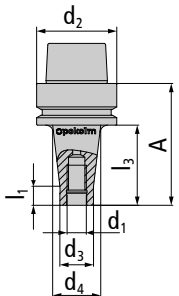
HSK 40 FORM E

for screw-on end mills

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for screw-on end mills

	Catalogue no.		Form/DIN								Accessories		Features
	d_1	l_3	A	d_3	d_4	d_2		l_2	l_1				
M8													
	25 08 E40	M 8	25	45	13.8	15	HSK 40	form E	-	12	A, B	<input checked="" type="checkbox"/>	
	50 08 E40	M 8	50	70	13.8	23	HSK 40	form E	-	12	A, B	<input checked="" type="checkbox"/>	
	75 08 E40	M 8	75	95	13.8	25	HSK 40	form E	-	12	A, B	<input type="checkbox"/>	
M10													
	25 10 E40	M 10	25	45	18	23	HSK 40	form E	-	12	A, B	<input checked="" type="checkbox"/>	
	50 10 E40	M 10	50	70	18	25	HSK 40	form E	-	12	A, B	<input type="checkbox"/>	
	75 10 E40	M 10	75	95	18	30	HSK 40	form E	-	12	A, B	<input type="checkbox"/>	
Accessories													
		KMR-40A coolant supply tube for HSK-tooling A > Page 139			SCHLUESSELHSK40 spanner for coolant tube B > Page 139								



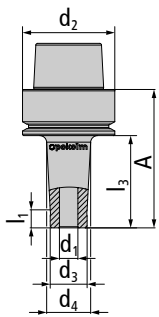
HSK 40 FORM E

for shrinking

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube



for shrinking		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂			l ₂	l ₁			



for diam. 3														
40 03 E40 S.01	diam. 3	40	60	9	14	HSK 40	form E	-	7.8	A, B				
70 03 E40 S.01	diam. 3	70	90	9	18.79	HSK 40	form E	-	7.8	A, B				

for diam. 4														
40 04 E40 S.01	diam. 4	40	60	10.5	13.9	HSK 40	form E	-	7.8	A, B				
70 04 E40 S.01	diam. 4	70	90	10.5	17.02	HSK 40	form E	-	7.8	A, B				

for diam. 6														
40 06 E40 S	diam. 6	40	60	12	15.4	HSK 40	form E	-	7.8	A, B				
70 06 E40 S	diam. 6	70	90	12	18.5	HSK 40	form E	-	7.8	A, B				

for diam. 8														
40 08 E40 S	diam. 8	40	60	16	19	HSK 40	form E	-	7.8	A, B				
70 08 E40 S	diam. 8	70	90	16	23	HSK 40	form E	-	7.8	A, B				

for diam. 10														
40 10 E40 S	diam. 10	40	60	20	23.4	HSK 40	form E	-	7.8	A, B				
70 10 E40 S	diam. 10	70	90	20	26.5	HSK 40	form E	-	7.8	A, B				

for diam. 12														
40 12 E40 S	diam. 12	40	60	24	27.4	HSK 40	form E	-	7.8	A, B				
70 12 E40 S	diam. 12	70	90	24	30.5	HSK 40	form E	-	7.8	A, B				

for diam. 16														
40 16 E40 S	diam. 16	40	60	32	32	HSK 40	form E	-	-	A, B				

Accessories													
<p>KMR-40A coolant supply tube for HSK-tooling A > Page 139</p>	<p>SCHLUESSELHSK40 spanner for coolant tube B > Page 139</p>												



HSK 40 FORM E

Drill chuck

- Hollow taper shank arbor CNC precision drill chuck according to DIN69893 form E, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes upon request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

Scope of delivery includes small and large seal ring

Drill chuck	Catalogue no.										Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁			
	diam. 0.3 - 8 mm											
	BF 0,3-8 E40 IC	diam. 8	74	94	-	36	HSK 40	form E	-	-	A, B, C, D, E, F	<input checked="" type="checkbox"/>
Accessories												
 INBUS 4T INBUS 4T A > Page 138	 KMR-40A coolant supply tube for HSK-tooling B > Page 139	 SCHLUESSELHSK40 spanner for coolant tube C > Page 139	 BF08DS04 seal gasket 08DS04 D > Page 140	 BF08DS08 seal gasket 08DS08 E > Page 140								
 BF08MW hexagon key 08MW F > Page 140												

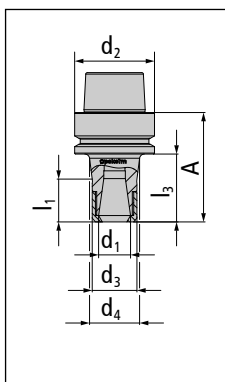
HSK 40 FORM E

HSC precision collet chucks ER20



- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

HSC precision collet chucks ER20	Catalogue no.		Form/DIN							Accessories		Features	
	d_1	l_3	A	d_3	d_4	d_2	l_2	l_1					



for ER 20												
50 ER20 E40	ER 20	50	70	28	32	HSK 40	form E	-	33.8	A, B, C, D		
Accessories												
POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	ER20 001 tightening nut ER 20 B > Page 138	KMR-40A coolant supply tube for HSK-tooling C > Page 139	SCHLUESSELHSK40 spanner for coolant tube D > Page 139									



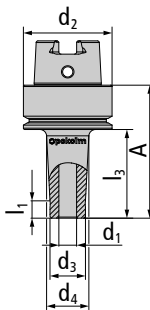
HSK 40 FORM EC

for shrinking

- Hollow taper shank arbors according to DIN69893 form E with extra drill hole in the tappet according to form C, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for shrinking

Catalogue no.	Dimensions						Form/DIN	l ₂	l ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					



for diam. 3

40 03 EC 40 S.01	diam. 3	40	60	9	14	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
70 03 EC 40 S.01	diam. 3	70	90	9	18.79	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000

for diam. 4

40 04 EC 40 S.01	diam. 4	40	60	10.5	13.87	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
70 04 EC 40 S.01	diam. 4	70	90	10.5	17	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000

for diam. 6

40 06 EC 40 S	diam. 6	40	60	12	15.4	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
70 06 EC 40 S	diam. 6	70	90	12	19	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
100 06 EC 40 S	diam. 6	100	120	12	22	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000

for diam. 8

40 08 EC 40 S	diam. 8	40	60	16	19.4	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
70 08 EC 40 S	diam. 8	70	90	16	22.5	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
100 08 EC 40 S	diam. 8	100	120	16	26	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000

for diam. 10

40 10 EC 40 S	diam. 10	40	60	20	24	HSK 40	Form E+C	-	7.8		<input checked="" type="checkbox"/> G 2.5 30,000
70 10 EC 40 S	diam. 10	70	90	20	26.5	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000
100 10 EC 40 S	diam. 10	100	120	20	29.6	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000

for diam. 12

40 12 EC 40 S	diam. 12	40	60	24	28	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000
70 12 EC 40 S	diam. 12	70	90	24	30.5	HSK 40	Form E+C	-	7.8		<input type="checkbox"/> G 2.5 30,000

for diam. 16

40 16 EC 40 S	diam. 16	40	60	32	32	HSK 40	Form E+C	-	-		<input type="checkbox"/> G 2.5 30,000
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HSK 50 FORM E

for screw-on end mills



- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for screw-on end mills

	Catalogue no.	Dimensions						Form/DIN	I ₂	I ₁	Accessories	Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂					
M8												
	25 08 E50	M 8	25	51	13.8	15	HSK 50	form E	-	12	A, B	
	50 08 E50	M 8	50	76	13.8	23	HSK 50	form E	-	12	A, B	
M10												
	25 10 E50	M 10	25	51	18	23	HSK 50	form E	-	12	A, B	
	50 10 E50	M 10	50	76	18	25	HSK 50	form E	-	12	A, B	
M12												
	25 12 E50	M 12	25	51	21	24	HSK 50	form E	-	12	A, B	
	50 12 E50	M 12	50	76	21	30	HSK 50	form E	-	12	A, B	
	100 12 E50	M 12	100	126	21	38	HSK 50	form E	-	12	A, B	
M16												
	25 16 E50	M 16	25	51	29	29	HSK 50	form E	-	-	A, B	
	50 16 E50	M 16	50	76	29	34	HSK 50	form E	-	12	A, B	
Accessories												
	KMR-50A coolant supply tube for HSK-tooling A > Page 139		SCHLUESSELHSK50 spanner for coolant tube B > Page 139									



HSK 50 FORM E

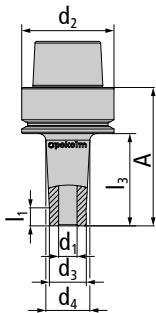
for shrinking

- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

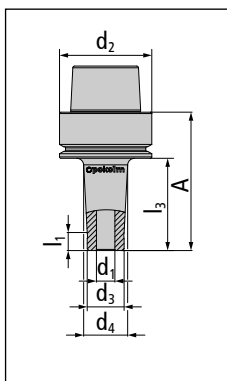
1/2 ▶

for shrinking

for shrinking	Catalogue no.		Form/DIN							Accessories		Features					
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁								
for diam. 3																	
	50 03 E50 S.01	diam. 3	50	76	9	15.6	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 03 E50 S.01	diam. 3	100	126	9	23.5	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 4																	
	50 04 E50 S.01	diam. 4	50	76	10.5	14.9	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 04 E50 S.01	diam. 4	100	126	10.5	20.2	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 6																	
	50 06 E50 S	diam. 6	50	76	12	16.4	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 06 E50 S	diam. 6	100	126	12	21.6	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 8																	
	50 08 E50 S	diam. 8	50	76	16	20.3	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 08 E50 S	diam. 8	100	126	16	25.7	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 10																	
	50 10 E50 S	diam. 10	50	76	20	24.4	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 10 E50 S	diam. 10	100	126	20	30	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 12																	
	50 12 E50 S	diam. 12	50	76	24	28.4	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
	100 12 E50 S	diam. 12	100	126	24	34	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000
for diam. 16																	
	50 16 E50 S	diam. 16	50	76	32	36.4	HSK 50	form E	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30,000



for shrinking	Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features



for diam. 20												
60 20 E50 S	diam. 20	60	86	40	40	HSK 50	form E	-	-	A, B		

Accessories				
 KMR-50A coolant supply tube for HSK-tooling A > Page 139	 SCHLUESSELHSK50 spanner for coolant tube B > Page 139			



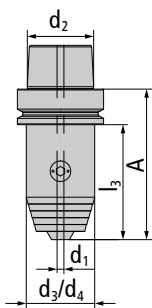
HSK 50 FORM E

Drill chuck

- Hollow taper shank arbor CNC precision drill chuck according to DIN69893 form E, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes upon request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

Scope of delivery includes small and large seal ring

Drill chuck	Catalogue no.										Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁			
Ø 0.3 - 8 mm												
BF 0,3-8 E50 IC	diam. 8	72	98	-	36	HSK 50	form E	-	-	A, C, D, E, F, K	<input checked="" type="checkbox"/>	
Ø 0.5 - 13 mm												
BF 0,5-13 E50 IC	diam. 13	96	122	-	50	HSK 50	form E	-	-	B, C, D, G, H, L	<input checked="" type="checkbox"/>	
Ø 2.5 - 16 mm												
BF 2,5-16 E50 IC	diam. 16	101	127	-	57	HSK 50	form E	-	-	B, C, D, I, J, L	<input checked="" type="checkbox"/>	
Accessories												
 INBUS 4T INBUS 4T A > Page 138	 INBUS 6T INBUS 6T B > Page 138	 KMR-50A coolant supply tube for HSK-tooling C > Page 139	 SCHLUESSELHSK50 spanner for coolant tube D > Page 139	 BF08DS04 seal gasket 08DS04 E > Page 140	 BF08DS08 seal gasket 08DS08 F > Page 140	 BF13DS06 seal gasket 08DS08 G > Page 140	 BF13DS13 seal gasket 13DS13 H > Page 140	 BF16DS06 seal gasket 16DS06 I > Page 140	 BF16DS16 seal gasket 16DS16 J > Page 140	 BF08MW hexagon key 08MW K > Page 140	 BF13MW hexagon key 13MW L > Page 140	



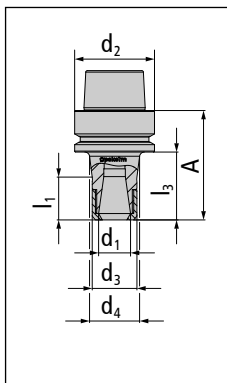
HSK 50 FORM E

HSC precision collet chucks ER20



- Hollow taper shank arbors according to DIN69893 form E, maximum precision
- fine balanced to G 2.5 gmm at 30,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

HSC precision collet chucks ER20	Catalogue no.							Form/DIN	I ₂	I ₁	Accessories	Features
	d ₁	I ₃	A	d ₃	d ₄	d ₂						



for ER 20												
50 ER20 E50	ER 20	50	76	28	32	HSK 50	form E	-	33.8	A, B, C, D		
Accessories												
POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	ER20 001 tightening nut ER 20 B > Page 138	KMR-50A coolant supply tube for HSK-tooling C > Page 139	SCHLUESSELHSK50 spanner for coolant tube D > Page 139									



HSK 63 FORM A

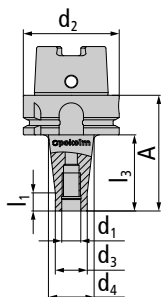
for screw-on end mills

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

1/2 ▶

for screw-on end mills

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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M8											
25 08 A63	M 8	25	51	13.8	15	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
50 08 A63	M 8	50	76	13.8	23	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
75 08 A63	M 8	75	101	13.8	25	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
100 08 A63	M 8	100	126	13.8	30	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000

M10											
25 10 A63	M 10	25	51	18	23	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
50 10 A63	M 10	50	76	18	25	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
75 10 A63	M 10	75	101	18	30	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
100 10 A63	M 10	100	126	18	35	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
125 10 A63	M 10	125	151	18	38	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
150 10 A63	M 10	150	176	18	45	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000

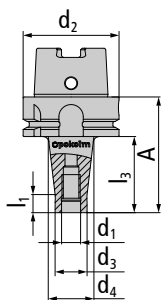
M12											
25 12 A63	M 12	25	51	21	24	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
50 12 A63	M 12	50	76	21	30	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
75 12 A63	M 12	75	101	21	35	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
100 12 A63	M 12	100	126	21	38	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
125 12 A63	M 12	125	151	21	43	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
150 12 A63	M 12	150	176	21	45	HSK 63	form A	-	12	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000

for screw-on end mills

Catalogue no.

d_1 l_3 A d_3 d_4 d_2 Form/DIN l_2 l_1

Accessories Features



M16												
Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features	
25 16 A63	M 16	25	51	29	29	HSK 63	form A	-	-	A, B		
50 16 A63	M 16	50	76	29	34	HSK 63	form A	-	12	A, B		
75 16 A63	M 16	75	101	29	35	HSK 63	form A	-	12	A, B		
100 16 A63	M 16	100	126	29	40	HSK 63	form A	-	12	A, B		
125 16 A63	M 16	125	151	29	44	HSK 63	form A	-	12	A, B		
150 16 A63	M 16	150	176	29	48	HSK 63	form A	-	12	A, B		
175 16 A63	M 16	175	201	29	50	HSK 63	form A	-	12	A, B		
200 16 A63	M 16	200	226	29	50	HSK 63	form A	-	12	A, B		
250 16 A63	M 16	250	276	29	50	HSK 63	form A	-	12	A, B		

Accessories				
 KMR-63A coolant supply tube for HSK-tooling A > Page 139	 SCHLUESSELHSK63 spanner for coolant tube B > Page 139			



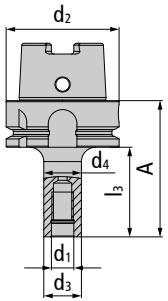
HSK 63 FORM A

for screw-on end mills | cylindrical

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for screw-on end mills | cylindrical

	Catalogue no.		Dimensions					Form/DIN		Accessories		Features		
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form	DIN	l ₂	l ₁	Accessories	Features		
M8														
50 08 A63 ZYL	M 8	50	76	13.8	13.8	HSK 63	form A	-	-	A, B		G 2.5 25,000		
M10														
50 10 A63 ZYL	M 10	50	76	18	18	HSK 63	form A	-	-	A, B		G 2.5 25,000		
75 10 A63 ZYL	M 10	75	101	18	18	HSK 63	form A	-	-	A, B		G 2.5 25,000		
100 10 A63 ZYL	M 10	100	126	18	18	HSK 63	form A	-	-	A, B		G 2.5 25,000		
M12														
50 12 A63 ZYL	M 12	50	76	21	21	HSK 63	form A	-	-	A, B		G 2.5 25,000		
75 12 A63 ZYL	M 12	75	101	21	21	HSK 63	form A	-	-	A, B		G 2.5 25,000		
100 12 A63 ZYL	M 12	100	126	21	21	HSK 63	form A	-	-	A, B		G 2.5 25,000		
M16														
50 16 A63 ZYL	M 16	50	76	29	29	HSK 63	form A	-	-	A, B		G 2.5 25,000		
75 16 A63 ZYL	M 16	75	101	29	29	HSK 63	form A	-	-	A, B		G 2.5 25,000		
100 16 A63 ZYL	M 16	100	126	29	29	HSK 63	form A	-	-	A, B		G 2.5 25,000		
Accessories														
	KMR-63A coolant supply tube for HSK-tooling A > Page 139			SCHLUESSELHSK63 spanner for coolant tube B > Page 139										



HSK 63 FORM A

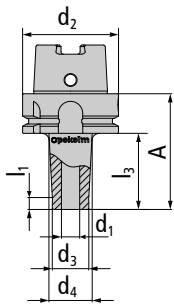
for shrinking

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube



1/3 ▶

for shrinking		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂			l ₂	l ₁			





for diam. 3																
50 03 A63 S.01	diam. 3	50	76	9	15.6	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
100 03 A63 S.01	diam. 3	100	126	9	23.5	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)

for diam. 4																
50 04 A63 S.01	diam. 4	50	76	10.5	14.9	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
75 04 A63 S.01	diam. 4	75	101	10.5	17.6	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
100 04 A63 S.01	diam. 4	100	126	10.5	20.2	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)

for diam. 6																
50 06 A63 S	diam. 6	50	76	12	16.4	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
75 06 A63 S	diam. 6	75	101	12	19	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
100 06 A63 S	diam. 6	100	126	12	21.7	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
150 06 A63 S	diam. 6	150	176	12	27	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
200 06 A63 S	diam. 6	200	226	12	32.1	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)

for diam. 8																
50 08 A63 S	diam. 8	50	76	16	20.4	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
75 08 A63 S	diam. 8	75	101	16	23	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
100 08 A63 S	diam. 8	100	126	16	25.7	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
150 08 A63 S	diam. 8	150	176	16	30.9	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)
200 08 A63 S	diam. 8	200	226	16	36.1	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 (25.000)

Accessories				
				
KMR-63A coolant supply tube for HSK-tooling A > Page 139	SCHLUESSELHSK63 spanner for coolant tube B > Page 139			



HSK 63 FORM A

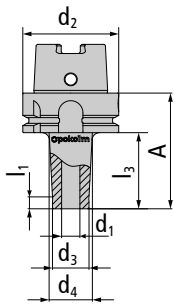
for shrinking

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

◀ 2/3 ▶

for shrinking

Catalogue no.							Form/DIN			Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁		



for diam. 10

50 10 A63 S	diam. 10	50	76	20	24.4	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
75 10 A63 S	diam. 10	75	101	20	27	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
100 10 A63 S	diam. 10	100	126	20	30	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
150 10 A63 S	diam. 10	150	176	20	35	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
200 10 A63 S	diam. 10	200	226	20	40.1	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000

for diam. 12

50 12 A63 S	diam. 12	50	76	24	28.4	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
75 12 A63 S	diam. 12	75	101	24	31	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
100 12 A63 S	diam. 12	100	126	24	33.7	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
150 12 A63 S	diam. 12	150	176	24	39	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
200 12 A63 S	diam. 12	200	226	24	44.1	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000

for diam. 16

50 16 A63 S	diam. 16	50	76	32	36.4	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
75 16 A63 S	diam. 16	75	101	32	39	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
100 16 A63 S	diam. 16	100	126	32	41.7	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
150 16 A63 S	diam. 16	150	176	32	46.9	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000

for diam. 20

60 20 A63 S	diam. 20	60	86	40	45.5	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
100 20 A63 S	diam. 20	100	126	40	49.7	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000

for diam. 25

60 25 A63 S	diam. 25	60	86	46	46	HSK 63	form A	-	-	A, B	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25.000
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for shrinking

Catalogue no.

d₁

l₃

A

d₃

d₄

d₂

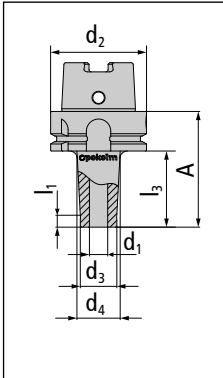
Form/DIN

l₂

l₁

Accessories

Features



for diam. 32

60 32 A63 S	diam. 32	60	86	44	53	HSK 63	form A	-	-		
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Accessories

 KMR-63A coolant supply tube for HSK-tooling A > Page 139	 SCHLUESSELHSK63 spanner for coolant tube B > Page 139				



HSK 63 FORM A

for shrinking | reinforced design

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

for shrinking | reinforced design

		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁				
		for diam. 6												
		50 06 A63 SB	diam. 6	50	76	21	27.6	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000
		100 06 A63 SB	diam. 6	100	126	21	35.5	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000
		for diam. 8												
		50 08 A63 SB	diam. 8	50	76	21	27.6	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000
		100 08 A63 SB	diam. 8	100	126	21	35.5	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000
for diam. 10														
50 10 A63 SB	diam. 10	50	76	24	30.6	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000		
100 10 A63 SB	diam. 10	100	126	24	38.5	HSK 63	form A	-	7.8	A, B	<input checked="" type="checkbox"/>	G 2.5 / 25,000		
Accessories														
<p>KMR-63A coolant supply tube for HSK-tooling A > Page 139</p>		<p>SCHLUESSELHSK63 spanner for coolant tube B > Page 139</p>												



HSK 63 FORM A

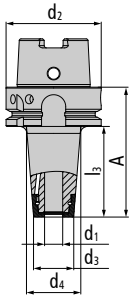
for shrinking | CoolCap®

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 18,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

2/2

for shrinking | CoolCap®

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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for diam. 12

60 12 A63 SR1	diam. 12	60	86	26.5	36	HSK 63	form A	-	-	A, B, F, K, M, N	G 6.3 18.000
75 12 A63 SR1	diam. 12	75	101	26.5	38.33	HSK 63	form A	-	-	A, B, F, K, M, N	G 6.3 18.000
100 12 A63 SR1	diam. 12	100	126	26.5	42.3	HSK 63	form A	-	-	A, B, F, K, M, N	G 6.3 18.000

for diam. 16

60 16 A63 SR1	diam. 16	60	86	31.5	41	HSK 63	form A	-	-	A, B, G, L, M, N	G 6.3 18.000
100 16 A63 SR1	diam. 16	100	126	31.5	47.3	HSK 63	form A	-	-	A, B, G, L, M, N	G 6.3 18.000

Accessories

KMR-63A coolant supply tube for HSK-tooling A > Page 139	SCHLUESSELHSK63 spanner for coolant tube B > Page 139	SR1 S06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 C > Page 139	SR1 S08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 D > Page 139	SR1 S10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10, E > Page 139
SR1 S12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12 F > Page 139	SR1 S16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 G > Page 139	SR1 A06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 H > Page 140	SR1 A08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 I > Page 140	SR1 A10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10, J > Page 140
SR1 A12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12 K > Page 140	SR1 A16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 L > Page 140	SR1 ZSW 001 COOLCAP®-applying tool M > Page 140	DMS 3/8 8-60 NM torque wrench 3/8" N > Page 140	

Important: the scope of delivery of each COOLCAP® cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!

HSK 63 FORM A

for Weldonshanks | CoolCap®



- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 18,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

for Weldonshanks CoolCap®		Catalogue no.						Form/DIN			Accessories		Features		
		d ₁	l ₃	A	d ₃	d ₄	d ₂			l ₂	l ₁				
		for diam. 10													
		50 10 A63 SR1 W	diam. 10	50	76	22.5	30.4	HSK 63	form A	-	-	A, D, E, F, I, L, M			
		for diam. 12													
		60 12 A63 SR1 W	diam. 12	60	86	26.5	36	HSK 63	form A	-	-	B, D, E, G, J, L, M			
for diam. 16															
60 16 A63 SR1 W	diam. 16	60	86	31.5	41	HSK 63	form A	-	-	C, D, E, H, K, L, M					
Accessories															
M10X10 screw for reduction sleeve A > Page 137	M12X10 screw B > Page 137	M14X12 screw C > Page 137	KMR-63A coolant supply tube for HSK-tooling D > Page 139	SCHLUESSELHSK63 spanner for coolant tube E > Page 139	SR1 S10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 F > Page 139	SR1 S12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12 G > Page 139	SR1 S16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 H > Page 139	SR1 A10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 I > Page 140	SR1 A12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12, J > Page 140	SR1 A16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 K > Page 140	SR1 ZSW 001 COOLCAP®-applying tool L > Page 140	DMS 3/8 8-60 NM torque wrench 3/8" M > Page 140			

Important: the scope of delivery of each **COOLCAP®** cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!



HSK 63 FORM A

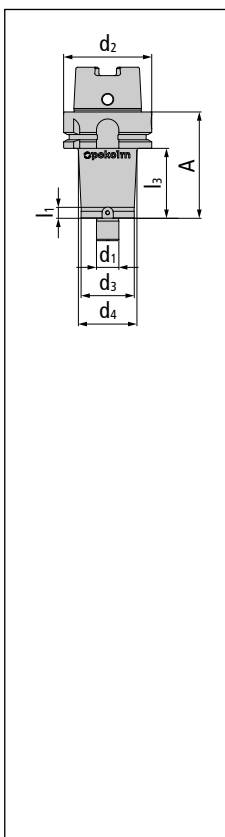
for shell-type milling

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

1/2 ▶

for shell-type milling

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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bore diam. 16											
25 16 A63 Z	diam. 16	25	51	38	40	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
50 16 A63 Z	diam. 16	50	76	38	42	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
75 16 A63 Z	diam. 16	75	101	38	45	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
100 16 A63 Z	diam. 16	100	126	38	50	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
125 16 A63 Z	diam. 16	125	151	38	50	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
150 16 A63 Z	diam. 16	150	176	38	50	HSK 63	form A	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
200 16 A63 Z	diam. 16	200	226	38	50	HSK 63	form A	-	7.8	C, D, G, J, K	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000

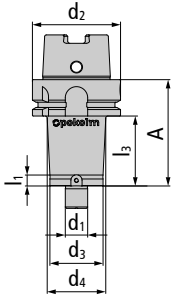
bore diam. 22											
25 22 A63	diam. 22	25	51	40	40	HSK 63	form A	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
50 22 A63	diam. 22	50	76	40	40	HSK 63	form A	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
75 22 A63.01	diam. 22	75	101	48	50	HSK 63	form A	-	7.8	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
100 22 A63.01	diam. 22	100	126	48	50	HSK 63	form A	-	7.8	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000
150 22 A63	diam. 22	150	176	48	48	HSK 63	form A	-	7.8	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 6.3 20,000
200 22 A63	diam. 22	200	226	48	49	HSK 63	form A	-	7.8	B, E, H, J, K	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 2.5 25,000

for shell-type milling

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



bore diam. 27											
25 27 A63	diam. 27	25	51	48	48	HSK 63	form A	-	-	A, F, I, J, K	
50 27 A63	diam. 27	50	76	48	48	HSK 63	form A	-	-	A, F, I, J, K	
75 27 A63	diam. 27	75	101	48	48	HSK 63	form A	-	-	A, F, I, J, K	
100 27 A63	diam. 27	100	126	48	48	HSK 63	form A	-	-	A, F, I, J, K	
150 27 A63	diam. 27	150	176	48	48	HSK 63	form A	-	-	A, F, I, J, K	
200 27 A63	diam. 27	200	226	48	50	HSK 63	form A	-	7.8	A, F, I, J, K	

Accessories				
 M5X12 screw for drive block 12 x 8 A > Page 137	 M4X10 screw for drive block 10 x 8 B > Page 137	 M3X10 screws for drive block 8 x 8 C > Page 137	 M8X30 screw DIN 912 10.9 D > Page 138	 M10X35 screw M10X35 DIN 912 10.9 E > Page 138
 M12X35 screw M12X35 10.9 F > Page 138	 NUTEN8X8 drive block 8 x 8 G > Page 138	 NUTEN10X8 drive block 10 x 8 H > Page 138	 NUTEN12X8 drive block 12 x 8 I > Page 138	 KMR-63A coolant supply tube for HSK-tooling J > Page 139
 SCHLUESSELHSK63 spanner for coolant tube K > Page 139				



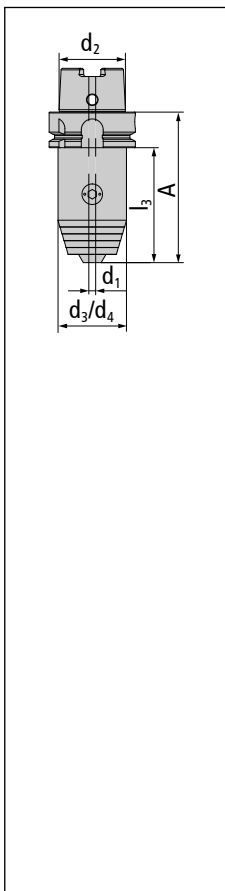
HSK 63 FORM A

Drill chuck

- Hollow taper shank arbor CNC precision drill chuck according to DIN69893 form E, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes on request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

Scope of delivery includes small and large seal ring

Drill chuck		Catalogue no.							Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁				
diam. 0.3 - 8 mm														
BF 0,3-8 A63 IC	diam. 8	73	99	-	36	HSK 63	form A	-	-	A, C, D, E, F, K		<input checked="" type="checkbox"/>		
diam. 0.5 - 13 mm														
BF 0,5-13 A63 IC	diam. 13	84	110	-	50	HSK 63	form A	-	-	B, C, D, G, H, L		<input checked="" type="checkbox"/>		
diam. 2.5 - 16 mm														
BF 2,5-16 A63 IC	diam. 16	89	115	-	57	HSK 63	form A	-	-	B, C, D, I, J, L		<input checked="" type="checkbox"/>		
Accessories														
 INBUS 4T INBUS 4T A > Page 138	 INBUS 6T INBUS 6T B > Page 138	 KMR-63A coolant supply tube for HSK-tooling C > Page 139		 SCHLUESSELHSK63 spanner for coolant tube D > Page 139		 BF08DS04 seal gasket 08DS04 E > Page 140								
 BF08DS08 seal gasket 08DS08 F > Page 140		 BF13DS06 seal gasket 08DS08 G > Page 140		 BF13DS13 seal gasket 13DS13 H > Page 140		 BF16DS06 seal gasket 16DS06 I > Page 140		 BF16DS16 seal gasket 16DS16 J > Page 140						
 BF08MW hexagon key 08MW K > Page 140		 BF13MW hexagon key 13MW L > Page 140												



HSK 63 FORM A

for morse taper shanks

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube



for morse taper shanks		Catalogue no.							Form/DIN			Accessories		Features	
		d_1	l_3	A	d_3	d_4	d_2			l_2	l_1				
	MTS 2														
	100 MK2 AL A63	MTS 2	100	126	30	44	HSK 63	form A	-	7.8	A, B, C	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 2.5 / 25,000			
	MTS 3														
120 MK3 AL A63	MTS 3	120	146	35	46	HSK 63	form A	-	7.8	B, C	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 2.5 / 25,000				
Accessories															
 M10X45 IC screw for 120 MK3 AL A63 A > Page 137	 KMR-63A coolant supply tube for HSK-tooling B > Page 139	 SCHLUESSELHSK63 spanner for coolant tube C > Page 139													



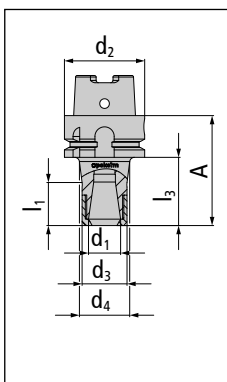
HSK 63 FORM A

HSC precision collet chucks ER20

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 2.5 gmm at 25,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

HSC precision collet chucks ER20

Catalogue no.	Dimensions						Form/DIN	l ₂	l ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					



for ER 20											
50 ER20 A63	ER 20	50	76	28	32	HSK 63	form A	-	33.8	A, B, C, D	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 2.5 25,000
100 ER20 A63	ER 20	100	126	28	40	HSK 63	form A	-	33.8	A, B, C, D	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 2.5 25,000

Accessories				
20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	ER20 001 tightening nut ER 20 B > Page 138	KMR-63A coolant supply tube for HSK-tooling C > Page 139	SCHLUESSELHSK63 spanner for coolant tube D > Page 139	



HSK 100 FORM A

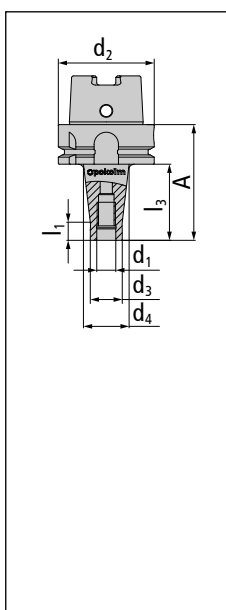
for screw-on end mills

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 12,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

◀ 2/2

for screw-on end mills

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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M16											
50 16 A100	M 16	50	79	29	34	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>
100 16 A100	M 16	100	129	29	40	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>
150 16 A100	M 16	150	179	29	58	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>
200 16 A100	M 16	200	229	29	58	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>
250 16 A100	M 16	250	279	29	66	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>
300 16 A100	M 16	300	329	29	66	HSK 100	form A	-	12	A, B	<input checked="" type="checkbox"/>

Accessories				
	KMR-100A coolant supply tube for HSK-tooling A > Page 139		SCHLUESSELHSK100 spanner for coolant tube B > Page 139	



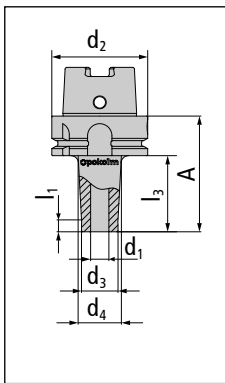
HSK 100 FORM A

for shrinking

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 12,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

◀ 2 / 2

for shrinking	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features



for diam. 32													
70 32 A100 S	diam.	70	99	44	53	HSK 100	form A	-	7.8	A, B			

Accessories													
<p>KMR-100A coolant supply tube for HSK-tooling A > Page 139</p>		<p>SCHLUESSELHSK100 spanner for coolant tube B > Page 139</p>											

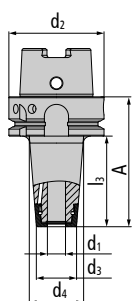
HSK 100 FORM A

for shrinking | CoolCap®



- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 12,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

for shrinking CoolCap®		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂				l ₂	l ₁		



for diam. 6		diam.	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100 06 A100 SR1	diam. 6	100	129	16.5	32.3	HSK 100	form A	-	-	A, B, C, H, M, N		
for diam. 8		diam.	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100 08 A100 SR1	diam. 8	100	129	20.5	36.3	HSK 100	form A	-	-	A, B, D, I, M, N		
for diam. 10		diam.	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100 10 A100 SR1	diam. 10	100	129	22.5	38.3	HSK 100	form A	-	-	A, B, E, J, M, N		
for diam. 12		diam.	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100 12 A100 SR1	diam. 12	100	129	26.5	42.3	HSK 100	form A	-	-	A, B, F, K, M, N		
for diam. 16		diam.	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100 16 A100 SR1	diam. 16	100	129	31.5	47.3	HSK 100	form A	-	-	A, B, G, L, M, N		

Accessories				

Important: the scope of delivery of each **COOLCAP®** cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!

HSK 100 FORM A

for shell-type milling

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 12,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube



1/2 ▶

for shell-type milling		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				
		bore diam. 22											
		50 22 A100	diam. 22	50	79	40	40	HSK 100	form A	-	-	A, C, G, J, K	
		75 22 A100	diam. 22	75	104	48	48	HSK 100	form A	-	-	A, C, G, J, K	
		100 22 A100	diam. 22	100	129	48	50	HSK 100	form A	-	7.8	A, C, G, J, K	
		150 22 A100	diam. 22	150	179	48	50	HSK 100	form A	-	7.8	A, C, G, J, K	
		200 22 A100	diam. 22	200	229	48	50	HSK 100	form A	-	7.8	A, C, G, J, K	
		bore diam. 27											
		50 27 A100	diam. 27	50	79	62	62	HSK 100	form A	-	-	B, D, H, J, K	
		75 27 A100	diam. 27	75	104	62	62	HSK 100	form A	-	-	B, D, H, J, K	
		100 27 A100	diam. 27	100	129	62	71	HSK 100	form A	-	7.8	B, D, H, J, K	
		150 27 A100	diam. 27	150	179	62	80	HSK 100	form A	-	7.8	B, D, H, J, K	
		200 27 A100	diam. 27	200	229	62	80	HSK 100	form A	-	7.8	B, D, H, J, K	
		Accessories											
		 M4X10 screw for drive block 10 x 8 A > Page 137	 M5X16 screw for drive blocks 12 x 12 and 14 x 14 B > Page 137	 M10X35 screw M10X35 DIN 912 10.9 C > Page 138	 M12X35 screw M12X35 10.9 D > Page 138	 M16X26 screw M16X26 DIN 6367 E > Page 138	 M20X30 screw M20X30 DIN 6367 F > Page 138	 NUTEN10X8 drive block 10 x 8 G > Page 138	 NUTEN12X12/2 drive block 12 x 12 H > Page 138	 NUTEN14X14 drive block 14 x 14 I > Page 138	 KMR-100A coolant supply tube for HSK-tooling J > Page 139	 SCHLUESSELHSK100 spanner for coolant tube K > Page 139	



HSK 100 FORM A

for shell-type milling

- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 12,000 rpm
- with internal coolant supply and bore hole for the coolant supply tube

2/2

for shell-type milling

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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bore diam. 32

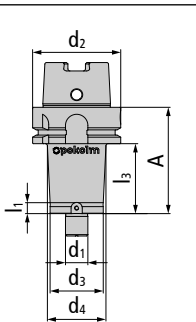
50 32 A100	diam. 32	50	79	85	85	HSK 100	form A	-	-	B, E, I, J, K	
100 32 A100	diam. 32	100	129	85	85	HSK 100	form A	-	-	B, E, I, J, K	
150 32 A100	diam. 32	150	179	85	85	HSK 100	form A	-	-	B, E, I, J, K	

bore diam. 40

50 40 A100	diam. 40	50	79	100	88	HSK 100	form A	-	-	B, F, I, J, K	
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Accessories

 M4X10 screw for drive block 10 x 8 A > Page 137	 M5X16 screw for drive blocks 12 x 12 and 14 x 14 B > Page 137	 M10X35 screw M10X35 DIN 912 10.9 C > Page 138	 M12X35 screw M12X35 10.9 D > Page 138	 M16X26 screw M16X26 DIN 6367 E > Page 138
 M20X30 screw M20X30 DIN 6367 F > Page 138	 NUTEN10X8 drive block 10 x 8 G > Page 138	 NUTEN12X12/2 drive block 12 x 12 H > Page 138	 NUTEN14X14 drive block 14 x 14 I > Page 138	 KMR-100A coolant supply tube for HSK-tooling J > Page 139
 SCHLUESSELHSK100 spanner for coolant tube K > Page 139				



HSK 100 FORM A

Drill chuck



- Hollow taper shank arbor CNC precision drill chuck according to DIN69893 form E, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes upon request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

Scope of delivery includes small and large seal ring

Drill chuck	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
diam. 0.5 - 13 mm													
BF 0,5-13 A100 IC	diam.	89	118	-	50	HSK	form A	-	-	A, B, C, D, E, H	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
diam. 2.5 - 16 mm													
BF 2,5-16 A100 IC	diam.	83	112	-	57	HSK	form A	-	-	A, B, C, F, G, H	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Accessories													
INBUS 6T INBUS 6T A > Page 138	KMR-100A coolant supply tube for HSK-tooling B > Page 139	SCHLUESSELHSK100 spanner for coolant tube C > Page 139	BF13DS06 seal gasket 08DS08 D > Page 140	BF13DS13 seal gasket 13DS13 E > Page 140	BF16DS06 seal gasket 16DS06 F > Page 140	BF16DS16 seal gasket 16DS16 G > Page 140	BF13MW hexagon key 13MW H > Page 140						



STEEP TAPER SHANKS SK / BT

	Page	
SK 30 DIN 69871 AD	for screw-on end mills	82
	for shrinking	83
	for shrinking zero reach arbors	84
	HSC precision collet chucks ER20	85
BT 30 JIS B 6339 AD	for screw-on end mills	86
	for shrinking	87
	for shrinking zero reach arbors	88
	HSC precision collet chucks ER20	89
SK 40 DIN 69 871 AD	for screw-on end mills	90
	for screw-on end mills cylindrical	92
	for shrinking	93
	for shrinking reinforced design	95
	for shrinking zero reach arbors	96
	for shrinking CoolCap®	97
	for Weldonshanks CoolCap®	99
	for shell-type milling	100
	Drill chuck	102
	HSC precision collet chucks ER20	103
for rotary transmission leadthrough	104	
BT 40 JIS B 6339 AD	for screw-on end mills	105
	for screw-on end mills cylindrical	106
	for shrinking	107
	for shrinking zero reach arbors	109
	for shell-type milling	110
	HSC precision collet chucks ER20	112
	for rotary transmission leadthrough	113
SK 50 DIN 69 871 AD	for screw-on end mills	114
	for shrinking	115
	for shrinking zero reach arbors	117
	for shell-type milling	118
	Drill chucks	120
	for morse taper shanks	121
	for rotary transmission leadthrough	123
BT 50 JIS B 6339 AD	for screw-on end mills	124
	for shrinking	125
	for shrinking zero reach arbors	127
	for shell-type milling	128
	for rotary transmission leadthrough	130



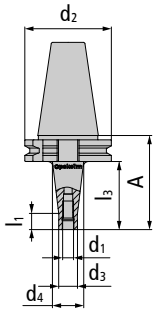
SK 30 DIN 69871 AD

for screw-on end mills

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm

for screw-on end mills

		Catalogue no.						Form/DIN			Accessories		Features	
		d_1	l_3	A	d_3	d_4	d_2		l_2	l_1				
M8														
	25 08 730	M 8	25	44.1	13.8	15	SK 30	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>		
M10														
	25 10 730	M 10	25	44.1	18	23	SK 30	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>		
M12														
	25 12 730	M 12	25	44.1	21	24	SK 30	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>		
M16														
	25 16 730	M 16	25	44.1	29	29	SK 30	DIN 69871 AD	-	-	A, B	<input checked="" type="checkbox"/>		
Accessories														
	KBSK30-69872A retention knob with through hole A > Page 139		KBSK30-69872B retention knob without through hole B > Page 139											





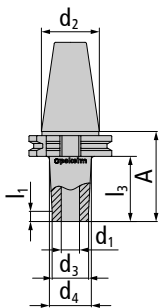
SK 30 DIN 69871 AD

for shrinking

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm



for shrinking		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				
for diam. 3													
50 03 730 S.01	diam. 3	50	69.1	9	15.7	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 4													
50 04 730 S.01	diam. 4	50	69.1	10.5	14.9	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 6													
50 06 730 S	diam. 6	50	69.1	12	16.4	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 8													
50 08 730 S	diam. 8	50	69.1	16	20.4	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 10													
50 10 730 S	diam. 10	50	69.1	20	24.4	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 12													
50 12 730 S	diam. 12	50	69.1	24	28.4	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
for diam. 16													
50 16 730 S	diam. 16	50	69.1	32	36.4	SK 30	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM G 2.5 (30.000)
Accessories													
	KBSK30-69872A retention knob with through hole A > Page 139		KBSK30-69872B retention knob without through hole B > Page 139										





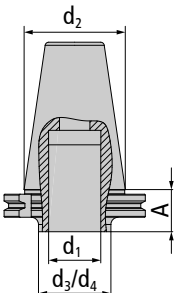








SK 30 DIN 69871 AD

for shrinking | zero reach arbors

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 1/min

Please note: Zero reach adapters cannot be ordered separately. We only supply in a shrink-grip connection with a solid carbide or dense antivibration adapters. (starting on page ...)

for shrinking | zero reach arbors

	Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
													
for diam. 16													
15 16 730 S	diam. 16	15	34.1	32	32	SK 30	DIN 69871 AD	-	-	A, B		  	
for diam. 20													
15 20 730 S	diam. 20	15	34.1	40	40	SK 30	DIN 69871 AD	-	-	A, B		  	
Accessories													
 KBSK30-69872A retention knob with through hole A > Page 139		 KBSK30-69872B retention knob without through hole B > Page 139											

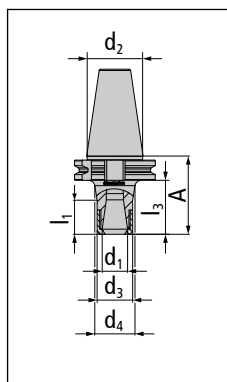
SK 30 DIN 69871 AD

HSC precision collet chucks ER20

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm



HSC precision collet chucks ER20	Catalogue no.		Form/DIN							Accessories		Features
	d_1	l_3	A	d_3	d_4	d_2	l_2	l_1				



for ER 20											
50 ER20 730	ER 20	50	69.1	28	32	SK 30	DIN 69871 AD	-	19.3	A, B, C, D	
Accessories											
POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	ER20 001 tightening nut ER 20 B > Page 138	KBSK30-69872A retention knob with through hole C > Page 139	KBSK30-69872B retention knob without through hole D > Page 139								



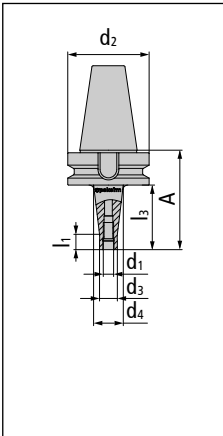
BT 30 JIS B 6339 AD

for screw-on end mills

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm

for screw-on end mills

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features
M8											
25 08 734	M 8	25	47	13.8	15	BT 30	JIS B 6339 AD	-	12	<input checked="" type="checkbox"/>	G 2.5 30,000
M10											
25 10 734	M 10	25	47	18	23	BT 30	JIS B 6339 AD	-	12	<input checked="" type="checkbox"/>	G 2.5 30,000
M12											
25 12 734	M 12	25	47	21	24	BT 30	JIS B 6339 AD	-	12	<input checked="" type="checkbox"/>	G 2.5 30,000
M16											
25 16 734	M 16	25	47	29	29	BT 30	JIS B 6339 AD	-	12	<input checked="" type="checkbox"/>	G 2.5 30,000



BT 30 JIS B 6339 AD

for shrinking

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm



for shrinking		Catalogue no.		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features		
		for diam. 3														
		50 03 734 S.01	diam. 3	50	72	9	15.6	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)	
		for diam. 4														
		50 04 734 S.01	diam. 4	50	72	10.5	14.9	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)	
		for diam. 6														
		50 06 734 S	diam. 6	50	72	12	16	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)	
		for diam. 8														
50 08 734 S	diam. 8	50	72	16	21	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)			
for diam. 10																
50 10 734 S	diam. 10	50	72	20	24.4	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)			
for diam. 12																
50 12 734 S	diam. 12	50	72	24	29	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)			
fordiam. 16																
50 16 734 S	diam. 16	50	72	32	36.4	BT 30	JIS B 6339 AD	-	7.8				G 2.5 (30.000)			



BT 30 JIS B 6339 AD

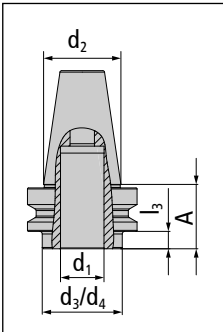
for shrinking | zero reach arbors

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 1/min

Please note: Zero reach adapters cannot be ordered separately. We only supply in a shrink-grip connection with a solid carbide or dense antivibration adapters. (starting on page 19)

for shrinking | zero reach arbors

Catalogue no.	Dimensions						Form/DIN		Lengths		Accessories	Features						
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁										
for diam. 16																		
10 16 734 S	diam. 16	10	32	32	32	BT 30	JIS B 6339 AD	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30.000
for diam. 20																		
15 20 734 S	diam. 20	15	37	40	40	BT 30	JIS B 6339 AD	-	-		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 2.5 30.000



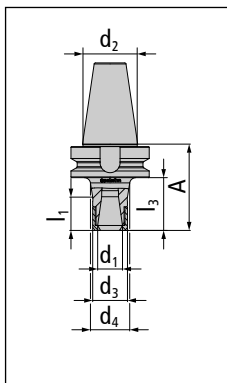
BT 30 JIS B 6339 AD

HSC precision collet chucks ER20

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 2.5 gmm at 30,000 rpm



HSC precision collet chucks ER20	Catalogue no.		Form/DIN									Accessories		Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁						



for ER 20												
50 ER20 734	ER 20	50	72	28	32	BT 30	JIS B 6339 AD	-	19.3	A, B		
Accessories												
 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138		 ER20 001 tightening nut ER 20 B > Page 138										



SK 40 DIN 69 871 AD

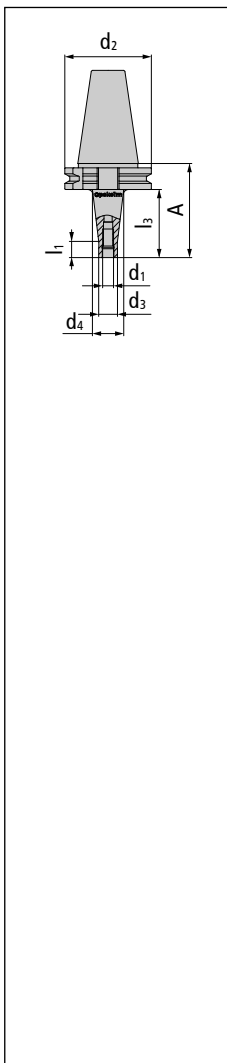
for screw-on end mills

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

1/2 ▶

for screw-on end mills

Catalogue no.								Form/DIN			Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂		l ₁			



M8															
25 08 750	M 8	25	44.1	13.8	15	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
50 08 750	M 8	50	69.1	13.8	23	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 08 750	M 8	75	94.1	13.8	25	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 08 750	M 8	100	119.1	13.8	30	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000

M10															
25 10 750	M 10	25	44.1	18	23	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
50 10 750	M 10	50	69.1	18	25	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 10 750	M 10	75	94.1	18	30	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 10 750	M 10	100	119.1	18	35	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
125 10 750	M 10	125	144.1	18	40	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
150 10 750	M 10	150	169.1	18	45	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000

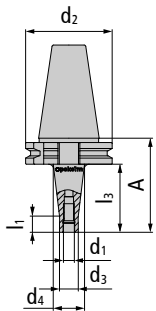
M12															
25 12 750	M 12	25	44.1	21	24	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
50 12 750	M 12	50	69.1	21	30	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 12 750	M 12	75	94.1	21	35	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 12 750	M 12	100	119.1	21	38	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
125 12 750	M 12	125	144.1	21	44	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
150 12 750	M 12	150	169.1	21	48	SK 40	DIN 69871 AD	-	12	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000

for screw-on end mills

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



M16		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
25	16 750	M 16	25	44.1	29	29	SK 40	DIN 69871 AD	-	-	A, B	
50	16 750	M 16	50	69.1	29	34	SK 40	DIN 69871 AD	-	12	A, B	
75	16 750	M 16	75	94.1	29	35	SK 40	DIN 69871 AD	-	12	A, B	
100	16 750	M 16	100	119.1	29	40	SK 40	DIN 69871 AD	-	12	A, B	
125	16 750	M 16	125	144.1	29	44	SK 40	DIN 69871 AD	-	12	A, B	
150	16 750	M 16	150	169.1	29	48	SK 40	DIN 69871 AD	-	12	A, B	
200	16 750	M 16	200	219.1	29	48	SK 40	DIN 69871 AD	-	12	A, B	
250	16 750	M 16	250	269.1	29	48	SK 40	DIN 69871 AD	-	12	A, B	

Accessories					
	KBSK40-69872A retention knob with through hole A > Page 139		KBSK40-69872B retention knob without through hole B > Page 139		



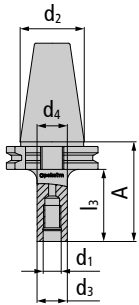
SK 40 DIN 69 871 AD

for screw-on end mills | cylindrical

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

for screw-on end mills | cylindrical

Catalogue no.	Dimensions						Form/DIN	Lengths		Accessories	Features
	d_1	l_3	A	d_3	d_4	d_2		l_2	l_1		



M8											
50 08 750 ZYL	M 8	50	69.1	13.8	13.8	SK 40	DIN 69871 AD	-	-	A, B	
M10											
50 10 750 ZYL	M 10	50	69.1	18	18	SK 40	DIN 69871 AD	-	-	A, B	
75 10 750 ZYL	M 10	75	94.1	18	18	SK 40	DIN 69871 AD	-	-	A, B	
100 10 750 ZYL	M 10	100	119.1	18	18	SK 40	DIN 69871 AD	-	-	A, B	
M12											
50 12 750 ZYL	M 12	50	69.1	21	21	SK 40	DIN 69871 AD	-	-	A, B	
75 12 750 ZYL	M 12	75	94.1	21	21	SK 40	DIN 69871 AD	-	-	A, B	
100 12 750 ZYL	M 12	100	119.1	21	21	SK 40	DIN 69871 AD	-	-	A, B	
M16											
50 16 750 ZYL	M 16	50	69.1	29	29	SK 40	DIN 69871 AD	-	-	A, B	
75 16 750 ZYL	M 16	75	94.1	29	29	SK 40	DIN 69871 AD	-	-	A, B	
100 16 750 ZYL	M 16	100	119.1	29	29	SK 40	DIN 69871 AD	-	-	A, B	
Accessories											
KBSK40-69872A retention knob with through hole A > Page 139		KBSK40-69872B retention knob without through hole B > Page 139									

SK 40 DIN 69 871 AD

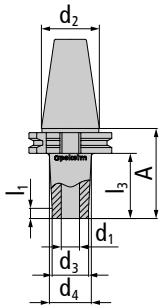
for shrinking



- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

1/2 ▶

for shrinking		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁			



for diam. 3															
50 03 750 S.01	diam. 3	50	69.1	9	15.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 03 750 S.01	diam. 3	100	119.1	9	23.5	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 4															
50 04 750 S.01	diam. 4	50	69.1	10.5	14.9	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
75 04 750 S.01	diam. 4	75	94.1	10.5	17.54	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 04 750 S.01	diam. 4	100	119.1	10.5	20.16	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 6															
50 06 750 S	diam. 6	50	69.1	12	16.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
75 06 750 S	diam. 6	75	94.1	12	19	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 06 750 S	diam. 6	100	119.1	12	21.7	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
150 06 750 S	diam. 6	150	169.1	12	27	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 8															
50 08 750 S	diam. 8	50	69.1	16	20.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
75 08 750 S	diam. 8	75	94.1	16	23	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 08 750 S	diam. 8	100	119.1	16	25.7	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 10															
50 10 750 S	diam. 10	50	69.1	20	24.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
75 10 750 S	diam. 10	75	94.1	20	27	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 10 750 S	diam. 10	100	119.1	20	29.7	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

Accessories				
KBSK40-69872A retention knob with through hole A > Page 139	KBSK40-69872B retention knob without through hole B > Page 139			



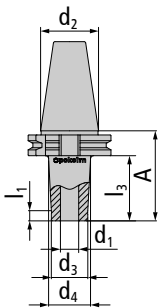
SK 40 DIN 69 871 AD

for shrinking

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

for shrinking

for shrinking	Catalogue no.		Form/DIN							Accessories		Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				



for diam. 12

50 12 750 S	diam. 12	50	69.1	24	28.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
75 12 750 S	diam. 12	75	94.1	24	31	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
100 12 750 S	diam. 12	100	119.1	24	33.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000

for diam. 16

50 16 750 S	diam. 16	50	69.1	32	36.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
75 16 750 S	diam. 16	75	94.1	32	39	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
100 16 750 S	diam. 16	100	119.1	32	41.7	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000


for diam. 20

50 20 750 S	diam. 20	50	69.1	40	44.4	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
75 20 750 S	diam. 20	75	94.1	40	47	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
100 20 750 S	diam. 20	100	119.1	40	49	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000

for diam. 25

60 25 750 S	diam. 25	60	79.1	45	45	SK 40	DIN 69871 AD	-	-	A, B	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 6.3 18,000
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Accessories

 KBSK40-69872A retention knob with through hole A > Page 139	 KBSK40-69872B retention knob without through hole B > Page 139			
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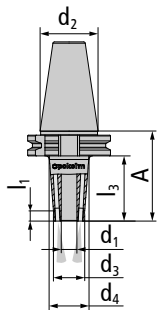
SK 40 DIN 69 871 AD

for shrinking | reinforced design

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm



for shrinking reinforced design	Catalogue no.	Form/DIN										Accessories	Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				





for diam. 6															
50 06 750 SB	diam. 6	50	69.1	21	27.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)
100 06 750 SB	diam. 6	100	119.1	21	35.5	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)

for diam. 8															
50 08 750 SB	diam. 8	50	69.1	21	27.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)
100 08 750 SB	diam. 8	100	119.1	21	35.5	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)

for diam. 10															
50 10 750 SB	diam. 10	50	69.1	24	30.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)
100 10 750 SB	diam. 10	100	119.1	24	38.5	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)

for diam. 12															
50 12 750 SB	diam. 12	50	69.1	24	30.6	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)
100 12 750 SB	diam. 12	100	119.1	24	38.5	SK 40	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 (18.000)

Accessories				
				
KBSK40-69872A retention knob with through hole A > Page 139	KBSK40-69872B retention knob without through hole B > Page 139			

SK 40 DIN 69 871 AD

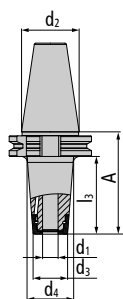
for shrinking | CoolCap®



- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

1/2 ▶

for shrinking CoolCap®	Catalogue no.		Form/DIN						Accessories		Features	
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				



for diam. 6											
50 06 750 SR1	diam. 6	50	69.1	16.5	24.4	SK 40	DIN 69871 AD	-	-	A, B, G, L, M	
100 06 750 SR1	diam. 6	100	119.1	16.5	32.3	SK 40	DIN 69871 AD	-	-	A, B, G, L, M	

for diam. 8											
50 08 750 SR1	diam. 8	50	69.1	20.5	28.4	SK 40	DIN 69871 AD	-	-	A, C, H, L, M	
100 08 750 SR1	diam. 8	100	119.1	20.5	36.3	SK 40	DIN 69871 AD	-	-	A, C, H, L, M	

for diam. 10											
50 10 750 SR1	diam. 10	50	69.1	22.5	30.4	SK 40	DIN 69871 AD	-	-	A, D, I, L, M	
100 10 750 SR1	diam. 10	100	119.1	22.5	38.3	SK 40	DIN 69871 AD	-	-	A, D, I, L, M	

for diam. 12											
60 12 750 SR1	diam. 12	60	79.1	26.5	36	SK 40	DIN 69871 AD	-	-	A, E, J, L, M	
100 12 750 SR1	diam. 12	100	119.1	26.5	42.3	SK 40	DIN 69871 AD	-	-	A, E, J, L, M	

Accessories				
 KBSK40-69872A retention knob with through hole A > Page 139	 SR1 S06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 B > Page 139	 SR1 S08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 C > Page 139	 SR1 S10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 D > Page 139	 SR1 S12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12, > Page 139
 SR1 S16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 F > Page 139	 SR1 A06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 G > Page 140	 SR1 A08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 H > Page 140	 SR1 A10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 I > Page 140	 SR1 A12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12, J > Page 140
 SR1 A16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 K > Page 140	 SR1 ZSW 001 COOLCAP®-applying tool L > Page 140	 DMS 3/8 8-60 NM torque wrench 3/8" M > Page 140		

Important: the scope of delivery of each **COOLCAP®** cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!



SK 40 DIN 69 871 AD

for shrinking | CoolCap®

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

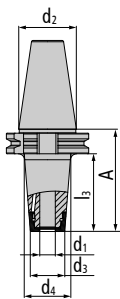
2/2

for shrinking | CoolCap®

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



for diam. 16

60 16 750 SR1	diam. 16	60	79.1	31.5	41	SK 40	DIN 69871 AD	-	-	A, F, K, L, M	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 6.3 18.000
100 16 750 SR1	diam. 16	100	119.1	31.5	47.3	SK 40	DIN 69871 AD	-	-	A, F, K, L, M	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM G 6.3 18.000

Accessories

KBSK40-69872A retention knob with through hole A > Page 139	SR1 S06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 B > Page 139	SR1 S08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 C > Page 139	SR1 S10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 D > Page 139	SR1 S12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12, E > Page 139
SR1 S16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 F > Page 139	SR1 A06 SW17 COOLCAP®-Screw-On Cap for shrinking Ø 6 G > Page 140	SR1 A08 SW21 COOLCAP®-Screw-On Cap for shrinking Ø 8 H > Page 140	SR1 A10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 I > Page 140	SR1 A12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12, J > Page 140
SR1 A16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 K > Page 140	SR1 ZSW 001 COOLCAP®-applying tool L > Page 140	DMS 3/8 8-60 NM torque wrench 3/8" M > Page 140		

Important: the scope of delivery of each COOLCAP® cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!

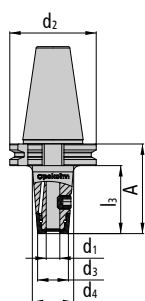
SK 40 DIN 69 871 AD

for Weldonshanks | CoolCap®



- Hollow taper shank arbors according to DIN69893 form A, maximum precision
- fine balanced to G 6.3 gmm at 18,000 rpm
- ring shaped cooling jet for ideal cooling performance and chip flushing

for Weldonshanks CoolCap®		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁			



for diam. 10																		
50	10	750	SR1	W	diam. 10	50	69.1	22.5	30.4	SK 40	DIN 69871 AD	-	-	A, D, E, H, K, L				
for diam. 12																		
60	12	750	SR1	W	diam. 12	60	79.1	26.5	36	SK 40	DIN 69871 AD	-	-	B, D, F, I, K, L				
for diam. 16																		
60	16	750	SR1	W	diam. 16	60	79.1	31.5	41	SK 40	DIN 69871 AD	-	-	C, D, G, J, K, L				

Accessories				
M10X10 screw for reduction sleeve A > Page 137	M12X10 screw B > Page 137	M14X12 screw C > Page 137	KBSK40-69872A retention knob with through hole D > Page 139	SR1 S10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10, E > Page 139
SR1 S12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12 F > Page 139	SR1 S16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16 G > Page 139	SR1 A10 SW22 COOLCAP®-Screw-On Cap for shrinking Ø 10 H > Page 140	SR1 A12 SW27 COOLCAP®-Screw-On Cap for shrinking Ø 12 I > Page 140	SR1 A16 SW32 COOLCAP®-Screw-On Cap for shrinking Ø 16, J > Page 140
SR1 ZSW 001 COOLCAP®-applying tool K > Page 140	DMS 3/8 8-60 NM torque wrench 3/8" L > Page 140			

Important: the scope of delivery of each COOLCAP® cooling arbor includes one cap each. When ordering, please always state whether you want a cap for air/MMS or a cap for emulsion/cooling water. Additional caps can be ordered separately. Always tighten and loosen caps only with an application tool or a box wrench!



SK 40 DIN 69 871 AD

for shell-type milling

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

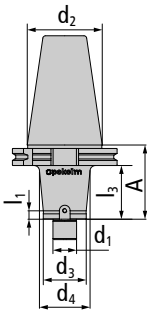
1/2 ▶

for shell-type milling

Catalogue no.

d_1 l_3 A d_3 d_4 d_2 Form/DIN l_2 l_1

Accessories
Features



bore diam. 16

25 16 750 Z	diam. 16	25	44.1	38	40	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
50 16 750 Z	diam. 16	50	69.1	38	42	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
75 16 750 Z	diam. 16	75	94.1	38	45	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
100 16 750 Z	diam. 16	100	119.1	38	48	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
125 16 750 Z	diam. 16	125	144.1	38	50	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
150 16 750 Z	diam. 16	150	169.1	38	50	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
200 16 750 Z	diam. 16	200	219.1	38	50	SK 40	DIN 69871 AD	-	7.8	C, D, G, J, K	<input type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000

bore diam. 22

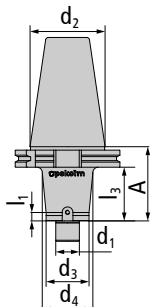
25 22 750	diam. 22	25	44.1	40	40	SK 40	DIN 69871 AD	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
50 22 750	diam. 22	50	69.1	40	48	SK 40	DIN 69871 AD	-	7.8	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
75 22 750	diam. 22	75	94.1	48	48	SK 40	DIN 69871 AD	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
100 22 750	diam. 22	100	119.1	48	48	SK 40	DIN 69871 AD	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
150 22 750	diam. 22	150	169.1	48	48	SK 40	DIN 69871 AD	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000
200 22 750	diam. 22	200	219.1	48	48	SK 40	DIN 69871 AD	-	-	B, E, H, J, K	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18,000

for shell-type milling

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



bore diam. 27											
15 27 750	diam. 27	15	34.1	48	48	SK 40	DIN 69871 AD	-	-	A, F, I, J, K	
50 27 750	diam. 27	50	69.1	48	48	SK 40	DIN 69871 AD	-	-	A, F, I, J, K	
75 27 750	diam. 27	75	94.1	48	48	SK 40	DIN 69871 AD	-	-	A, F, I, J, K	
100 27 750	diam. 27	100	119.1	48	48	SK 40	DIN 69871 AD	-	-	A, F, I, J, K	

Accessories				
 M5X12 screw for drive block 12 x 8 A > Page 137	 M4X10 screw for drive block 10 x 8 B > Page 137	 M3X10 screws for drive block 8 x 8 C > Page 137	 M8X30 screw DIN 912 10.9 D > Page 138	 M10X35 screw M10X35 DIN 912 10.9 E > Page 138
 M12X35 screw M12X35 10.9 F > Page 138	 NUTEN8X8 drive block 8 x 8 G > Page 138	 NUTEN10X8 drive block 10 x 8 H > Page 138	 NUTEN12X8 drive block 12 x 8 I > Page 138	 KBSK40-69872A retention knob with through hole J > Page 139
 KBSK40-69872B retention knob without through hole K > Page 139				



SK 40 DIN 69 871 AD

Drill chuck

- Steep taper shanks DIN 69871 AD, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes on request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

Scope of delivery includes small and large seal ring

Drill chuck	Catalogue no.										Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁			
	diam. 0.3 - 8 mm											
	BF 0,3-8 750 IC	diam. 8	57	76.1	-	36	SK 40	DIN 69871 AD	-	-	A, C, D, E, F, K	<input checked="" type="checkbox"/>
	diam. 0.5 - 13 mm											
BF 0,5-13 750 IC	diam. 13	97	116.1	-	50	SK 40	DIN 69871 AD	-	-	B, C, D, G, H, L	<input checked="" type="checkbox"/>	
diam. 2.5 - 16 mm												
BF 2,5-16 750 IC	diam. 16	82	101.1	-	57	SK 40	DIN 69871 AD	-	-	B, C, D, I, J, L	<input checked="" type="checkbox"/>	
Accessories												
 INBUS 4T A > Page 138	 INBUS 6T B > Page 138	 KBSK40-69872A retention knob with through hole C > Page 139	 KBSK40-69872B retention knob without through hole D > Page 139	 BF08DS04 seal gasket 08DS04 E > Page 140	 BF08DS08 seal gasket 08DS08 F > Page 140	 BF13DS06 seal gasket 08DS08 G > Page 140	 BF13DS13 seal gasket 13DS13 H > Page 140	 BF16DS06 seal gasket 16DS06 I > Page 140	 BF16DS16 seal gasket 16DS16 J > Page 140	 BF08MW hexagon key 08MW K > Page 140	 BF13MW hexagon key 13MW L > Page 140	

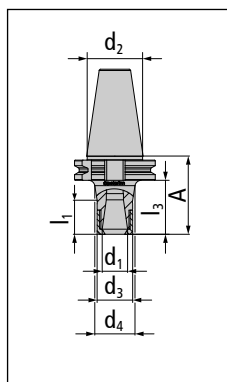
SK 40 DIN 69 871 AD

HSC precision collet chucks ER20

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm



HSC precision collet chucks ER20	Catalogue no.							Form/DIN			Accessories	Features
	d_1	l_3	A	d_3	d_4	d_2	l_2	l_1				



for ER 20											
50 ER20 750	ER 20	50	69.1	28	36	SK 40	DIN 69871 AD	-	33.8	A, B, C, D	
100 ER20 750	ER 20	100	119.1	28	40	SK 40	DIN 69871 AD	-	33.8	A, B, C, D	

Accessories				
POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	ER20 001 tightening nut ER 20 B > Page 138	KBSK40-69872A retention knob with through hole C > Page 139	KBSK40-69872B retention knob without through hole D > Page 139	



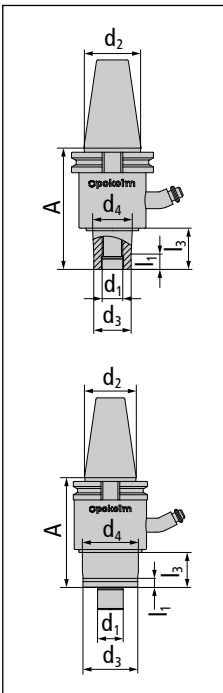
SK 40 DIN 69 871 AD

for rotary transmission leadthrough

- Steep taper rotary transmission leadthrough DIN 69871 AD
- approved for up to max. 6,000 rpm
- suitable for oiled compressed air and minimum quantity lubrication
- independent of rotating direction

for rotary transmission leadthrough

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features
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

for threaded shank milling

30 12 750 DDLS	M 12	30	49.1	21	25	SK 40	DIN 69871 AD	-	8	A, B	<input type="checkbox"/> HSM
30 16 750 DDLS	M 16	30	49.1	29	32	SK 40	DIN 69871 AD	-	8	A, B	<input type="checkbox"/> HSM

for shell-type milling

30 22 750 DDLS	diam. 22	30	49.1	48	50	SK 40	DIN 69871 AD	-	-	A, B	<input type="checkbox"/> HSM
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Accessories

 KBSK40-69872A retention knob with through hole A > Page 139	 KBSK40-69872B retention knob without through hole B > Page 139			

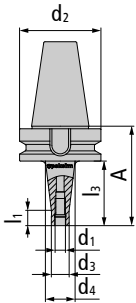
BT 40 JIS B 6339 AD

for screw-on end mills

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm



for screw-on end mills												
Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN		l ₂	l ₁	Accessories	Features
M8												
25 08 754	M 8	25	52	13.8	15	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
50 08 754	M 8	50	77	13.8	23	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
75 08 754	M 8	75	102	13.8	25	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
100 08 754	M 8	100	127	13.8	30	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
M10												
25 10 754	M 10	25	52	18	23	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
50 10 754	M 10	50	77	18	25	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
75 10 754	M 10	75	102	18	30	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
100 10 754	M 10	100	127	18	35	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
M12												
25 12 754	M 12	25	52	21	24	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
50 12 754	M 12	50	77	21	30	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
75 12 754	M 12	75	102	21	35	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
100 12 754	M 12	100	127	21	38	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
M16												
25 16 754	M 16	25	52	29	29	BT 40	JIS B 6339 AD	-	-			G 6.3 (18.000)
50 16 754	M 16	50	77	29	34	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
75 16 754	M 16	75	102	29	35	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
100 16 754	M 16	100	127	29	40	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)
150 16 754	M 16	150	177	29	48	BT 40	JIS B 6339 AD	-	12			G 6.3 (18.000)





BT 40 JIS B 6339 AD

for screw-on end mills | cylindrical

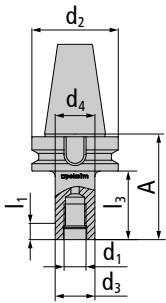
- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

for screw-on end mills | cylindrical

Catalogue no.

d_1 l_3 A d_3 d_4 d_2 Form/DIN l_2 l_1

Accessories
Features



		M8													
50 08 754 ZYL	M 8	50	77	13.8	13.8	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
		M10													
50 10 754 ZYL	M 10	50	77	18	18	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 10 754 ZYL	M 10	75	102	18	18	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 10 754 ZYL	M 10	100	127	18	18	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
		M12													
50 12 754 ZYL	M 12	50	77	21	21	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 12 754 ZYL	M 12	75	102	21	21	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 12 754 ZYL	M 12	100	127	21	21	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
		M16													
50 16 754 ZYL	M 16	50	77	29	29	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
75 16 754 ZYL	M 16	75	102	29	29	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000
100 16 754 ZYL	M 16	100	127	29	29	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18,000

BT 40 JIS B 6339 AD

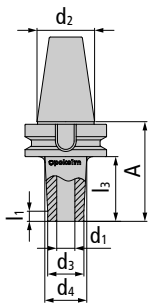
for shrinking

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm



1/2 ▶

for shrinking	Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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for diam. 3															
50 03 754 S.01	diam. 3	50	77	9	15.6	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 03 754 S.01	diam. 3	100	127	9	23.5	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 4															
50 04 754 S.01	diam. 4	50	77	10.5	14.9	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 04 754 S.01	diam. 4	100	127	10.5	20.2	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 6															
50 06 754 S	diam. 6	50	77	12	16	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 06 754 S	diam. 6	100	127	12	21.7	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 8															
50 08 754 S	diam. 8	50	77	16	21	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 08 754 S	diam. 8	100	127	16	25.7	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 10															
50 10 754 S	diam. 10	50	77	20	24.4	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 10 754 S	diam. 10	100	127	20	29.7	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 12															
50 12 754 S	diam. 12	50	77	24	29	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 12 754 S	diam. 12	100	127	24	33.7	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 16															
50 16 754 S	diam. 16	50	77	32	36.4	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000
100 16 754 S	diam. 16	100	127	32	41.7	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000

for diam. 20															
50 20 754 S	diam. 20	50	77	40	44.4	BT 40	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	HSM	G 6.3 18.000



BT 40 JIS B 6339 AD

for shrinking

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

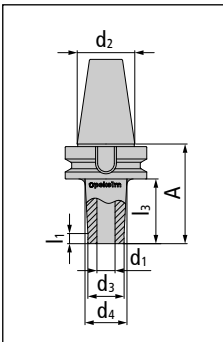
◀ 2 / 2

for shrinking

Catalogue no.

d_1 l_3 A d_3 d_4 d_2 Form/DIN l_2 l_1

Accessories
Features



for diam. 25

60 25 754 S	diam. 25	60	87	46	46	BT 40	JIS B 6339 AD	-	-			<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> HSM <input type="checkbox"/> G 6.3 18.000
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NEW latest items!

available as long as stock lasts

on request

stock item, subject to confirmation

BT 40 JIS B 6339 AD

for shrinking | zero reach arbors



- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

Please note: Zero reach adapters cannot be ordered separately. We only supply in a shrink-grip connection with a solid carbide or dense antivibration adapters. (starting on page 19)

for shrinking zero reach arbors		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				
		for diam. 16											
		00 16 754 S	diam. 16	0	27	-	-	BT 40	JIS B 6339 AD	-	-		
		for diam. 20											
		00 20 754 S	diam. 20	0	27	-	-	BT 40	JIS B 6339 AD	-	-		
		for diam. 25											
		00 25 754 S	diam. 25	10	37	46	46	BT 40	JIS B 6339 AD	-	-		



BT 40 JIS B 6339 AD

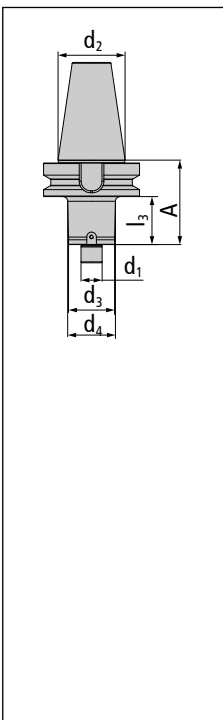
for shell-type milling

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

1/2 ▶

for shell-type milling

Catalogue no.	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
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bore diam. 16											
25 16 754 Z	diam. 16	25	52	38	40	BT 40	JIS B 6339 AD	-	7.8	C, D, G	<input checked="" type="checkbox"/>
50 16 754 Z	diam. 16	50	77	38	42	BT 40	JIS B 6339 AD	-	7.8	C, D, G	<input checked="" type="checkbox"/>
75 16 754 Z	diam. 16	75	102	38	45	BT 40	JIS B 6339 AD	-	7.8	C, D, G	<input checked="" type="checkbox"/>
100 16 754 Z	diam. 16	100	127	38	48	BT 40	JIS B 6339 AD	-	7.8	C, D, G	<input checked="" type="checkbox"/>
150 16 754 Z	diam. 16	150	177	38	50	BT 40	JIS B 6339 AD	-	7.8	C, D, G	<input checked="" type="checkbox"/>

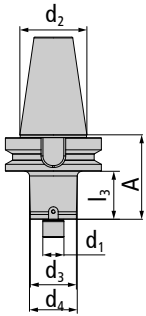
bore diam. 22											
25 22 754	diam. 22	25	52	40	40	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>
50 22 754	diam. 22	50	77	40	40	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>
75 22 754	diam. 22	75	102	48	48	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>
100 22 754	diam. 22	100	127	48	48	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>
150 22 754	diam. 22	150	177	48	48	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>
200 22 754	diam. 22	200	227	48	48	BT 40	JIS B 6339 AD	-	7.8	B, E, H	<input checked="" type="checkbox"/>

for shell-type milling

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



bore diam. 27											
15 27 754	diam. 27	15	42	48	48	BT 40	JIS B 6339 AD	-	-	A, F, I	
50 27 754	diam. 27	50	77	48	48	BT 40	JIS B 6339 AD	-	-	A, F, I	
75 27 754	diam. 27	75	102	48	48	BT 40	JIS B 6339 AD	-	-	A, F, I	
100 27 754	diam. 27	100	127	48	48	BT 40	JIS B 6339 AD	-	-	A, F, I	
150 27 754	diam. 27	150	177	48	48	BT 40	JIS B 6339 AD	-	-	A, F, I	

Accessories				
 M5X12 screw for drive block 12 x 8 A > Page 137	 M4X10 screw for drive block 10 x 8 B > Page 137	 M3X10 screws for drive block 8 x 8 C > Page 137	 M8X30 screw DIN 912 10.9 D > Page 138	 M10X35 screw M10X35 DIN 912 10.9 E > Page 138
 M12X35 screw M12X35 10.9 F > Page 138	 NUTEN8X8 drive block 8 x 8 G > Page 138	 NUTEN10X8 drive block 10 x 8 H > Page 138	 NUTEN12X8 drive block 12 x 8 I > Page 138	



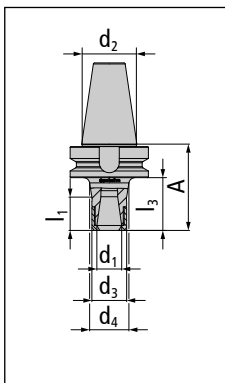
BT 40 JIS B 6339 AD

HSC precision collet chucks ER20



- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 6.3 gmm at 18,000 rpm

HSC precision collet chucks ER20

Catalogue no.							Form/DIN			Accessories	Features
	d_1	l_3	A	d_3	d_4	d_2		l_2	l_1		



for ER 20											
50 ER20 754	ER 20	50	77	28	32	BT 40	JIS B 6339 AD	-	33.8	A, B	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18.000
100 ER20 754	ER 20	100	127	28	40	BT 40	JIS B 6339 AD	-	33.8	A, B	<input checked="" type="checkbox"/> HSM <input checked="" type="checkbox"/> G 6.3 18.000

Accessories			
 POKOLM 20 501 spanner for ER 20 collet chuck tightening nut A > Page 138	 ER20 001 tightening nut ER 20 B > Page 138		

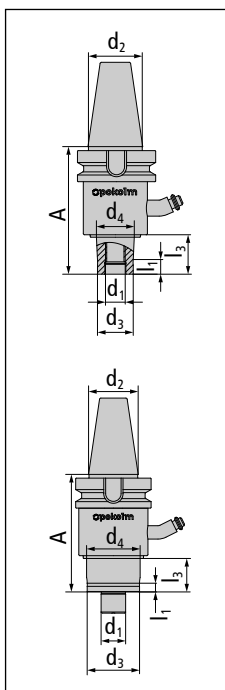
BT 40 JIS B 6339 AD

for rotary transmission leadthrough



- Steep taper rotary transmission leadthrough JIS B 6339
- approved for up to max. 6,000 rpm
- suitable for oiled compressed air and minimum quantity lubrication
- independent of rotating direction

for rotary transmission leadthrough	Catalogue no.								Form/DIN		Accessories	Features
		d_1	l_3	A	d_3	d_4	d_2	l_2	l_1			



for threaded shank milling												
30 12 754 DDLS	M 12	30	57	21	25	BT 40	JIS B 6339 AD	-	8			7 HSM
30 16 754 DDLS	M 16	30	57	29	30	BT 40	JIS B 6339 AD	-	8			7 HSM

for shell-type milling												
30 22 754 DDLS	diam. 22	30	57	48	50	BT 40	JIS B 6339 AD	-	-			7 HSM



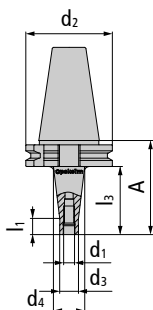
SK 50 DIN 69 871 AD

for screw-on end mills

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

for screw-on end mills

Catalogue no.								Form/DIN			Accessories	Features
	d_1	l_3	A	d_3	d_4	d_2	l_2		l_1			



M10												
50 10 710	M 10	50	69.1	18	25	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
75 10 710	M 10	75	94.1	18	30	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
100 10 710	M 10	100	119.1	18	35	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
150 10 710	M 10	150	169.1	18	45	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]

M12												
50 12 710	M 12	50	69.1	21	30	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
100 12 710	M 12	100	119.1	21	38	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
150 12 710	M 12	150	169.1	21	52	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
200 12 710	M 12	200	219.1	21	68	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
250 12 710	M 12	250	269.1	21	63	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
300 12 710	M 12	300	319.1	21	68	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]

M16												
50 16 710	M 16	50	69.1	29	34	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
100 16 710	M 16	100	119.1	29	40	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
150 16 710	M 16	150	169.1	29	48	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
200 16 710	M 16	200	219.1	29	50	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
250 16 710	M 16	250	269.1	29	62	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]
300 16 710	M 16	300	319.1	29	68	SK 50	DIN 69871 AD	-	12	A, B		G 16 [8,000]

Accessories				
KBSK50-69872A retention knob with through hole A > Page 139	KBSK50-69872B retention knob without through hole B > Page 139			

SK 50 DIN 69 871 AD

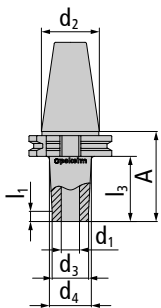
for shrinking

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm



1/2 ▶

for shrinking		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁				
for diam. 6														
	50 06 710 S	diam. 6	50	69.1	12	17	SK 50	DIN 69871 AD	-	7.8	A, B			
	100 06 710 S	diam. 6	100	119.1	12	21.7	SK 50	DIN 69871 AD	-	7.8	A, B			
	150 06 710 S	diam. 6	150	169.1	12	27	SK 50	DIN 69871 AD	-	7.8	A, B			
	200 06 710 S	diam. 6	200	219.1	12	32	SK 50	DIN 69871 AD	-	7.8	A, B			
for diam. 8														
	50 08 710 S	diam. 8	50	69.1	16	21	SK 50	DIN 69871 AD	-	7.8	A, B			
	100 08 710 S	diam. 8	100	119.1	16	26	SK 50	DIN 69871 AD	-	7.8	A, B			
	150 08 710 S	diam. 8	150	169.1	16	30.9	SK 50	DIN 69871 AD	-	7.8	A, B			
	200 08 710 S	diam. 8	200	219.1	16	36	SK 50	DIN 69871 AD	-	7.8	A, B			
for diam. 10														
	50 10 710 S	diam. 10	50	69.1	20	25	SK 50	DIN 69871 AD	-	7.8	A, B			
	100 10 710 S	diam. 10	100	119.1	20	30	SK 50	DIN 69871 AD	-	7.8	A, B			
	150 10 710 S	diam. 10	150	169.1	20	35	SK 50	DIN 69871 AD	-	7.8	A, B			
	200 10 710 S	diam. 10	200	219.1	20	40	SK 50	DIN 69871 AD	-	7.8	A, B			
for diam. 12														
	50 12 710 S	diam. 12	50	69.1	24	28.4	SK 50	DIN 69871 AD	-	7.8	A, B			
	100 12 710 S	diam. 12	100	119.1	24	33.7	SK 50	DIN 69871 AD	-	7.8	A, B			
	150 12 710 S	diam. 12	150	169.1	24	39	SK 50	DIN 69871 AD	-	7.8	A, B			
	200 12 710 S	diam. 12	200	219.1	24	44	SK 50	DIN 69871 AD	-	7.8	A, B			
Accessories														
		KBSK50-69872A retention knob with through hole A > Page 139			KBSK50-69872B retention knob without through hole B > Page 139									





SK 50 DIN 69 871 AD

for shrinking

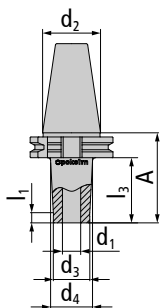
- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

for shrinking

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories
Features



for diam. 16

50 16 710 S	diam. 16	50	69.1	32	36.4	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>
100 16 710 S	diam. 16	100	119.1	32	41.7	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>
150 16 710 S	diam. 16	150	169.1	32	46.9	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>
200 16 710 S	diam. 16	200	219.1	32	52	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>

for diam. 20

50 20 710 S	diam. 20	50	69.1	40	44.4	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>
100 20 710 S	diam. 20	100	119.1	40	50	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>
150 20 710 S	diam. 20	150	169.1	40	55	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>

for diam. 25

60 25 710 S	diam. 25	60	79.1	46	46	SK 50	DIN 69871 AD	-	-	A, B	<input checked="" type="checkbox"/>
100 25 710 S	diam. 25	100	119.1	46	56	SK 50	DIN 69871 AD	-	7.8	A, B	<input checked="" type="checkbox"/>

for diam. 32

60 32 710 S	diam. 32	60	79.1	44	53	SK 50	DIN 69871 AD	-	-	A, B	<input checked="" type="checkbox"/>
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Accessories

 KBSK50-69872A retention knob with through hole A > Page 139	 KBSK50-69872B retention knob without through hole B > Page 139			
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SK 50 DIN 69 871 AD

for shrinking | zero reach arbors

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 1/min

Please note: Zero reach adapters cannot be ordered separately. We only supply in a shrink-grip connection with a solid carbide or dense antivibration adapters. (starting on page 19)



for shrinking zero reach arbors		Catalogue no.						Form/DIN			Accessories		Features	
		d ₁	l ₃	A	d ₃	d ₄	d ₂			l ₂	l ₁			
		for diam. 20												
		00 20 710 S	diam. 20	0	19.1	-	-	SK 50	DIN 69871 AD	-	-	A, B		
		for diam. 25												
		00 25 710 S	diam. 25	0	19.1	-	-	SK 50	DIN 69871 AD	-	-	A, B		
		for diam. 32												
		00 32 710 S	diam. 32	0	19.1	0	0	SK 50	DIN 69871 AD	-	-	A, B		
Accessories														
 KBSK50-69872A retention knob with through hole A > Page 139		 KBSK50-69872B retention knob without through hole B > Page 139												



SK 50 DIN 69 871 AD

for shell-type milling

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

1/2 ▶

for shell-type milling

Catalogue no.	Dimensions						Form/DIN	l ₂	l ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					

bore diam. 16

50 16 710 Z	diam. 16	50	69.1	38	42	SK 50	DIN 69871 AD	-	7.8	C, F, K, Q, R	
100 16 710 Z	diam. 16	100	119.1	38	50	SK 50	DIN 69871 AD	-	7.8	C, F, K, Q, R	
150 16 710 Z	diam. 16	150	169.1	38	50	SK 50	DIN 69871 AD	-	7.8	C, F, K, Q, R	
200 16 710 Z	diam. 16	200	219.1	38	50	SK 50	DIN 69871 AD	-	7.8	C, F, K, Q, R	
250 16 710 Z	diam. 16	250	269.1	38	50	SK 50	DIN 69871 AD	-	7.8	C, F, K, Q, R	

bore diam. 22

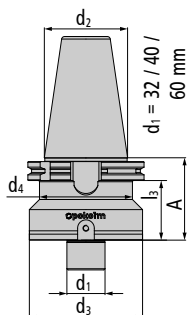
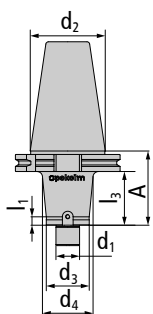
50 22 710	diam. 22	50	69.1	40	40	SK 50	DIN 69871 AD	-	-	B, G, L, Q, R	
100 22 710.01	diam. 22	100	119.1	48	50	SK 50	DIN 69871 AD	-	7.8	B, G, L, Q, R	
150 22 710	diam. 22	150	169.1	48	62	SK 50	DIN 69871 AD	-	7.8	B, G, L, Q, R	
200 22 710	diam. 22	200	219.1	48	78	SK 50	DIN 69871 AD	-	7.8	B, G, L, Q, R	
250 22 710	diam. 22	250	269.1	48	78	SK 50	DIN 69871 AD	-	7.8	B, G, L, Q, R	

bore diam. 27

50 27 710	diam. 27	50	69.1	62	62	SK 50	DIN 69871 AD	-	-	D, H, M, Q, R	
100 27 710	diam. 27	100	119.1	62	70	SK 50	DIN 69871 AD	-	7.8	D, H, M, Q, R	
150 27 710	diam. 27	150	169.1	62	76	SK 50	DIN 69871 AD	-	7.8	D, H, M, Q, R	
200 27 710	diam. 27	200	219.1	62	76	SK 50	DIN 69871 AD	-	7.8	D, H, M, Q, R	
250 27 710	diam. 27	250	269.1	62	76	SK 50	DIN 69871 AD	-	7.8	D, H, M, Q, R	

bore diam. 32

50 32 710	diam. 32	50	69.1	95	78	SK 50	DIN 69871 AD	-	7.8	D, I, N, Q, R	
100 32 710	diam. 32	100	119.1	95	78	SK 50	DIN 69871 AD	-	7.8	D, I, N, Q, R	
150 32 710	diam. 32	150	169.1	95	78	SK 50	DIN 69871 AD	-	7.8	D, I, N, Q, R	
200 32 710	diam. 32	200	219.1	95	78	SK 50	DIN 69871 AD	-	7.8	D, I, N, Q, R	



for shell-type milling

Catalogue no.

d₁

l₃

A

d₃

d₄

d₂

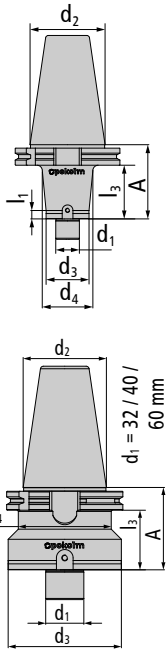
Form/DIN

l₂

l₁

Accessories

Features



bore diam. 40		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
50 40 710 Z	diam. 40	50	69.1	100	78	SK 50	DIN 69871 AD	-	-	A, J, O, Q, R		
100 40 710 Z	diam. 40	100	119.1	100	78	SK 50	DIN 69871 AD	-	-	A, J, O, Q, R		

bore diam. 60		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
50 60 710 Z	diam. 60	50	69.1	129	78	SK 50	DIN 69871 AD	-	-	E, P, Q, R		

Accessories				
 M6X16 screw for drive block 16 x 16 A > Page 137	 M4X10 screw for drive block 10 x 8 B > Page 137	 M3X10 screws for drive block 8 x 8 C > Page 137	 M5X16 screw for drive blocks 12 x 12 and 14 x 14 D > Page 137	 M16X50 screws for MTS- reduction sleeve E > Page 137
 M8X30 screw DIN 912 10.9 F > Page 138	 M10X35 screw M10X35 DIN 912 10.9 G > Page 138	 M12X35 screw M12X35 10.9 H > Page 138	 M16X26 screw M16X26 DIN 6367 I > Page 138	 M20X30 screw M20X30 DIN 6367 J > Page 138
 NUTEN8X8 drive block 8 x 8 K > Page 138	 NUTEN10X8 drive block 10 x 8 L > Page 138	 NUTEN12X12/2 drive block 12 x 12 M > Page 138	 NUTEN14X14 drive block 14 x 14 N > Page 138	 NUTEN16X16 drive block 16 x 16 O > Page 138
 NUTEN25X26 drive block 25 x 26 P > Page 138	 KBSK50-69872A retention knob with through hole Q > Page 139	 KBSK50-69872B retention knob without through hole R > Page 139		



SK 50 DIN 69 871 AD

Drill chucks

- Steep taper shanks DIN 69871 AD, maximum precision
- approved for up to max. 7,000 rpm
- We can supply higher balance quality according to the balance classes on request
- with internal coolant supply and bore hole for the coolant supply tube
- independent of rotating direction
- extremely short and slim design

delivery extent includes small and large seal ring

Drill chucks	Catalogue no.		Form/DIN						Accessories		Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁			
	diam. 0.5 - 13 mm										
	BF 0,5-13 710 IC	diam. 13	93	112.1	-	50	SK 50	DIN 69871 AD	-	-	A, B, C, D, E, H
diam. 2.5 - 16 mm											
BF 2,5-16 710 IC	diam. 16	98	117.1	-	57	SK 50	DIN 69871 AD	-	-	A, B, C, F, G, H	<input checked="" type="checkbox"/>
Accessories											
 INBUS 6T INBUS 6T A > Page 138	 KBSK50-69872A retention knob with through hole B > Page 139	 KBSK50-69872B retention knob without through hole C > Page 139	 BF13DS06 seal gasket 08DS08 D > Page 140	 BF13DS13 seal gasket 13DS13 E > Page 140	 BF16DS06 seal gasket 16DS06 F > Page 140	 BF16DS16 seal gasket 16DS16 G > Page 140	 BF13MW hexagon key 13MW H > Page 140				

SK 50 DIN 69 871 AD

for morse taper shanks

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm



1/2 ▶

for morse taper shanks

Catalogue no.

d_1

l_3

A

d_3

d_4

d_2

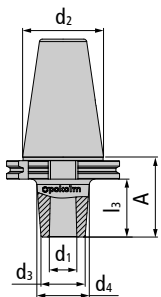
Form/DIN

l_2

l_1

Accessories

Features



MTS 2		MTS	50	69.1	30	36	SK 50	DIN 69871 AD	-	-	A, H, I, L, M, N	
40 2 710	MTS 2	50	69.1	30	36	SK 50	DIN 69871 AD	-	-	A, H, I, L, M, N		
90 2 710	MTS 2	90	109.1	30	46	SK 50	DIN 69871 AD	-	-	B, H, I, L, M, N		

MTS 3		MTS	50	69.1	38	46	SK 50	DIN 69871 AD	-	-	C, H, I, L, M, N	
50 3 710	MTS 3	50	69.1	38	46	SK 50	DIN 69871 AD	-	-	C, H, I, L, M, N		
100 3 710	MTS 3	100	119.1	38	56	SK 50	DIN 69871 AD	-	-	D, H, I, L, M, N		
150 3 710	MTS 3	150	169.1	38	62	SK 50	DIN 69871 AD	-	-	E, H, I, L, M, N		
200 3 710	MTS 3	200	219.1	38	70	SK 50	DIN 69871 AD	-	-	F, H, I, L, M, N		

Accessories				
 M10X40 screws for MTS-reduction sleeve A > Page 137	 M10X90 screws for MTS-reduction sleeve B > Page 137	 M12X40 screws for MTS-reduction sleeve C > Page 137	 M12X90 screws for MTS-reduction sleeve D > Page 137	 M12X135 screws for MTS-reduction sleeve E > Page 137
 M12X185 screws for MTS-reduction sleeve F > Page 137	 M20X50 screws for MTS-reduction sleeve G > Page 137	 GWST-M5X8-914 setscrew DIN551 with hole H > Page 137	 1003 spanner for reduction sleeve I > Page 138	 1004 spanner for reduction sleeve J > Page 138
 1005 spanner for reduction sleeve K > Page 138	 KBSK50-69872A retention knob with through hole L > Page 139	 KBSK50-69872B retention knob without through hole M > Page 139	 ZGHM2414 threaded bush, right hand thread N > Page 140	 ZGHM2414L threaded bush, left hand thread O > Page 140
 ZGHM3316L threaded bush, left hand thread P > Page 140				



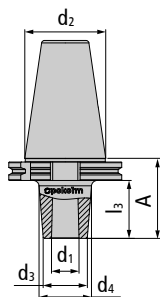
SK 50 DIN 69 871 AD

for morse taper shanks

- Steep taper shanks DIN 69871 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

for morse taper shanks

Catalogue no.	Dimensions						Form/DIN	I ₂	I ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					



MTS 4											
80 4 710	MTS 4	80	99.1	44	56	SK 50	DIN 69871 AD	-	-	H, J, L, M, O	<input checked="" type="checkbox"/> G16 8,000
130 4 710	MTS 4	130	149.1	44	70	SK 50	DIN 69871 AD	-	-	H, J, L, M, O	<input checked="" type="checkbox"/> G16 8,000
180 4 710	MTS 4	180	199.1	44	70	SK 50	DIN 69871 AD	-	-	H, J, L, M, O	<input checked="" type="checkbox"/> G16 8,000

MTS 5											
100 5 710	MTS 5	100	119.1	56	70	SK 50	DIN 69871 AD	-	-	G, H, K, L, M, P	<input checked="" type="checkbox"/> G16 8,000
150 5 710	MTS 5	150	169.1	56	70	SK 50	DIN 69871 AD	-	-	G, H, K, L, M, P	<input checked="" type="checkbox"/> G16 8,000
200 5 710	MTS 5	200	219.1	56	75	SK 50	DIN 69871 AD	-	-	G, H, K, L, M, P	<input checked="" type="checkbox"/> G16 8,000

Accessories				
M10X40 screws for MTS-reduction sleeve A > Page 137	M10X90 screws for MTS-reduction sleeve B > Page 137	M12X40 screws for MTS-reduction sleeve C > Page 137	M12X90 screws for MTS-reduction sleeve D > Page 137	M12X135 screws for MTS-reduction sleeve E > Page 137
M12X185 screws for MTS-reduction sleeve F > Page 137	M20X50 screws for MTS-reduction sleeve G > Page 137	GWST-M5X8-914 setscrew DIN551 with hole H > Page 137	1003 spanner for reduction sleeve I > Page 138	1004 spanner for reduction sleeve J > Page 138
1005 spanner for reduction sleeve K > Page 138	KBSK50-69872A retention knob with through hole L > Page 139	KBSK50-69872B retention knob without through hole M > Page 139	ZGHM2414 threaded bush, right hand thread N > Page 140	ZGHM2414L threaded bush, left hand thread O > Page 140
ZGHM3316L threaded bush, left hand thread P > Page 140				

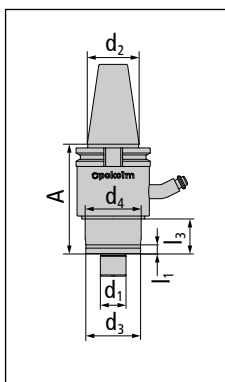
SK 50 DIN 69 871 AD

for rotary transmission leadthrough



- Steep taper rotary transmission leadthrough DIN 69871 AD
- approved for up to max. 6,000 rpm
- suitable for oiled compressed air and minimum quantity lubrication
- independent of rotating direction

for rotary transmission leadthrough	Catalogue no.										Form/DIN		Accessories		Features	
	d_1	l_3	A	d_3	d_4	d_2	l_2	l_1								



for shell-type milling												
50 27 710 DDLs	diam. 27	50	69.1	62	65	SK 50	DIN 69871 AD	-	-	A, B		
Accessories												
 KBSK50-69872A retention knob with through hole A > Page 139			 KBSK50-69872B retention knob without through hole B > Page 139									



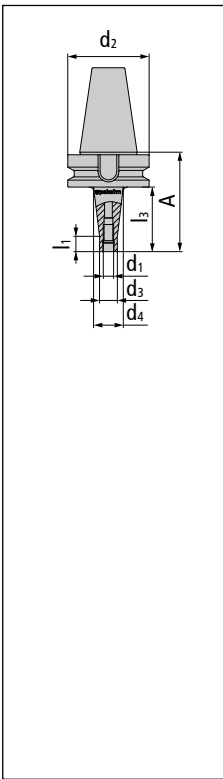
BT 50 JIS B 6339 AD

for screw-on end mills

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

for screw-on end mills

Catalogue no.	d_1	l_3	A	d_3	d_4	d_2	Form/DIN	l_2	l_1	Accessories	Features
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M12											
50 12 714	M 12	50	88	21	30	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
100 12 714	M 12	100	138	21	38	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
150 12 714	M 12	150	188	21	52	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
200 12 714	M 12	200	238	21	58	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
250 12 714	M 12	250	288	21	63	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
300 12 714	M 12	300	338	21	68	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$

M16											
50 16 714	M 16	50	88	29	34	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
100 16 714	M 16	100	138	29	40	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
150 16 714	M 16	150	188	29	48	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
200 16 714	M 16	200	238	29	58	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
250 16 714	M 16	250	288	29	62	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$
300 16 714	M 16	300	338	29	68	BT 50	JIS B 6339 AD	-	12		<input checked="" type="checkbox"/> $\frac{G 16}{(8.000)}$

BT 50 JIS B 6339 AD

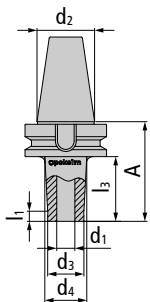
for shrinking

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm



1/2 ▶

for shrinking		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂		l ₂	l ₁			



for diam. 6												
50 06 714 S	diam. 6	50	88	12	17	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
100 06 714 S	diam. 6	100	138	12	21.7	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
150 06 714 S	diam. 6	150	188	12	27	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
200 06 714 S	diam. 6	200	238	12	32	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000

for diam. 8												
50 08 714 S	diam. 8	50	88	16	21	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
100 08 714 S	diam. 8	100	138	16	26	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
150 08 714 S	diam. 8	150	188	16	30.9	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
200 08 714 S	diam. 8	200	238	16	36	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000

for diam. 10												
50 10 714 S	diam. 10	50	88	20	25	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
100 10 714 S	diam. 10	100	138	20	30	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
150 10 714 S	diam. 10	150	188	20	35	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
200 10 714 S	diam. 10	200	238	20	40	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000

for diam. 12												
50 12 714 S	diam. 12	50	88	24	28.4	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
100 12 714 S	diam. 12	100	138	24	33.7	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
150 12 714 S	diam. 12	150	188	24	39	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000
200 12 714 S	diam. 12	200	238	24	44	BT 50	JIS B 6339 AD	-	7.8			✓ HSM G16 8.000



BT 50 JIS B 6339 AD

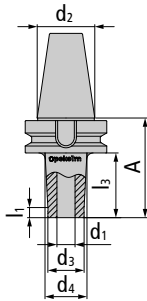
for shrinking

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

2/2

for shrinking

for shrinking	Catalogue no.		Form/DIN							Accessories		Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				



for diam. 16

50 16 714 S	diam. 16	50	88	32	36.4	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
100 16 714 S	diam. 16	100	138	32	41.7	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
150 16 714 S	diam. 16	150	188	32	46.9	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
200 16 714 S	diam. 16	200	238	32	52	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000

for diam. 20

50 20 714 S	diam. 20	50	88	40	44.4	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
100 20 714 S	diam. 20	100	138	40	50	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000

for diam. 25

60 25 714 S	diam. 25	60	98	46	46	BT 50	JIS B 6339 AD	-	-		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
100 25 714 S	diam. 25	100	138	46	56	BT 50	JIS B 6339 AD	-	7.8		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000

for diam. 32

60 32 714 S	diam. 32	60	98	44	53	BT 50	JIS B 6339 AD	-	-		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> HSM G 16 5.000
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BT 50 JIS B 6339 AD

for shrinking | zero reach arbors



- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 16 gmm at 8,000 1/min

Please note: Zero reach adapters cannot be ordered separately. We only supply in a shrink-grip connection with a solid carbide or dense antivibration adapters. (starting on page 19)

for shrinking zero reach arbors		Catalogue no.						Form/DIN			Accessories		Features
		d ₁	l ₃	A	d ₃	d ₄	d ₂	l ₂	l ₁				
		for diam. 20											
		00 20 714 S	diam. 20	0	38	-	-	BT 50	JIS B 6339 AD	-	-		
		for diam. 25											
		00 25 714 S	diam. 25	0	38	-	-	BT 50	JIS B 6339 AD	-	-		
		for diam. 32											
		00 32 714 S	diam. 32	0	38	-	-	BT 50	JIS B 6339 AD	-	-		



BT 50 JIS B 6339 AD

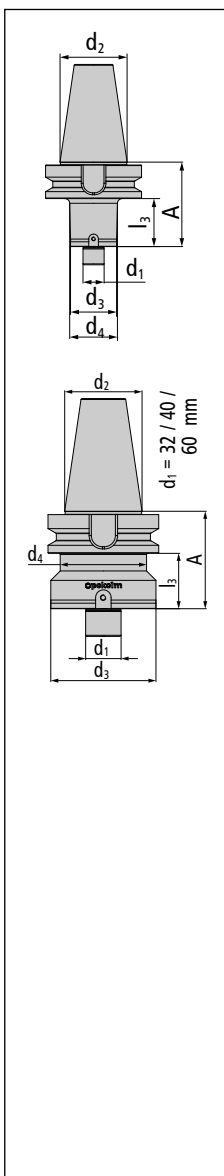
for shell-type milling

- Steep taper shanks form BT / JIS B 6339 AD, maximum precision
- balanced to G 16 gmm at 8,000 rpm

1/2 ▶

for shell-type milling

Catalogue no.	Dimensions						Form/DIN	l ₂	l ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					



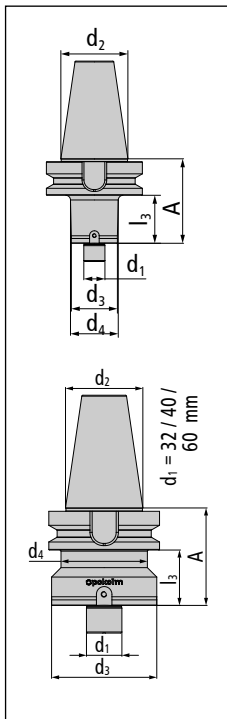
bore diam. 16											
50 16 714 Z	diam. 16	50	88	38	42	BT 50	JIS B 6339 AD	-	7.8	C, F, K	
100 16 714 Z	diam. 16	100	138	38	50	BT 50	JIS B 6339 AD	-	7.8	C, F, K	
150 16 714 Z	diam. 16	150	188	38	50	BT 50	JIS B 6339 AD	-	7.8	C, F, K	
bore diam. 22											
50 22 714	diam. 22	50	88	40	40	BT 50	JIS B 6339 AD	-	7.8	B, G, L	
100 22 714	diam. 22	100	138	48	50	BT 50	JIS B 6339 AD	-	7.8	B, G, L	
150 22 714	diam. 22	150	188	48	62	BT 50	JIS B 6339 AD	-	7.8	B, G, L	
200 22 714	diam. 22	200	238	48	78	BT 50	JIS B 6339 AD	-	7.8	B, G, L	
bore diam. 27											
50 27 714	diam. 27	50	88	62	62	BT 50	JIS B 6339 AD	-	7.8	A, H, M	
100 27 714	diam. 27	100	138	62	70	BT 50	JIS B 6339 AD	-	7.8	A, H, M	
150 27 714	diam. 27	150	188	62	76	BT 50	JIS B 6339 AD	-	7.8	A, H, M	
200 27 714	diam. 27	200	238	62	76	BT 50	JIS B 6339 AD	-	7.8	A, H, M	
bore diam. 32											
50 32 714	diam. 32	50	88	95	78	BT 50	JIS B 6339 AD	-	7.8	D, I, N	
100 32 714	diam. 32	100	138	95	78	BT 50	JIS B 6339 AD	-	7.8	D, I, N	
150 32 714	diam. 32	150	188	95	78	BT 50	JIS B 6339 AD	-	7.8	D, I, N	
200 32 714	diam. 32	200	238	95	78	BT 50	JIS B 6339 AD	-	7.8	D, I, N	
bore diam. 40											
50 40 714 Z	diam. 40	50	88	100	78	BT 50	JIS B 6339 AD	-	-	J	

for shell-type milling

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories Features



bore diam. 60											
50 60 714 Z	diam. 60	50	88	129	78	BT 50	JIS B 6339 AD	-	-	E, O	
Accessories											
M5X12 screw for drive block 12 x 8 A > Page 137	M4X10 screw for drive block 10 x 8 B > Page 137	M3X10 screws for drive block 8 x 8 C > Page 137	M5X16 screw for drive blocks 12 x 12 and 14 x 14 D > Page 137	M16X50 screws for MTS- reduction sleeve E > Page 137							
M8X30 screw DIN 912 10.9 F > Page 138	M10X35 screw M10X35 DIN 912 10.9 G > Page 138	M12X35 screw M12X35 10.9 H > Page 138	M16X26 screw M16X26 DIN 6367 I > Page 138	M20X30 screw M20X30 DIN 6367 J > Page 138							
NUTEN8X8 drive block 8 x 8 K > Page 138	NUTEN10X8 drive block 10 x 8 L > Page 138	NUTEN12X12/2 drive block 12 x 12 M > Page 138	NUTEN14X14 drive block 14 x 14 N > Page 138	NUTEN25X26 drive block 25 x 26 O > Page 138							



BT 50 JIS B 6339 AD

for rotary transmission leadthrough

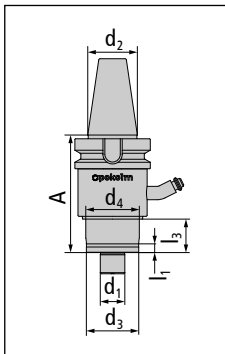
- steep taper rotary transmission leadthrough JIS B 6339
- approved for up to max. 6,000 rpm
- suitable for oiled compressed air and minimum quantity lubrication
- independent of rotating direction

for rotary transmission leadthrough

Catalogue no.

d_1 l_3 A d_3 d_4 d_2 Form/DIN l_2 l_1

Accessories
Features



for shell-type milling

50 27 714 DDLS	diam. 27	50	88	62	65	BT 50	JIS B 6339 AD	-	-		
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DIRECT SPINDLE MOUNTING

	Page
SK 50	for shell-type milling 132
	centering arbor/ adapter 134



SK 50

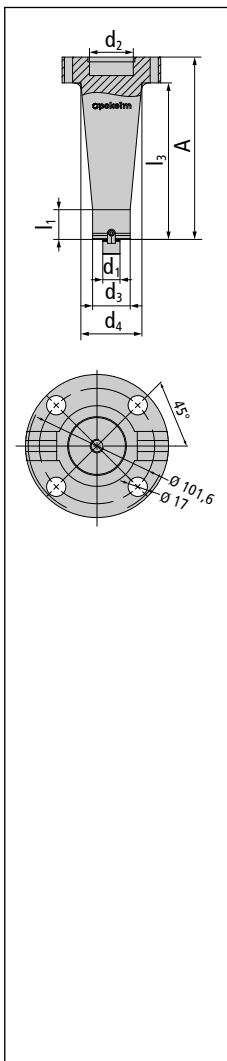
for shell-type milling

- flange contact surfaces for direct mounting on the machine spindle
- anchor points made according to DIN 1830 for attaching to milling spindle heads according to DIN 2079
- highest degree of stability and rigidity with long projections or difficult machining tasks

1/2 ▶

for shell-type milling

Catalogue no.	Dimensions						Form/DIN	I ₂	I ₁	Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂					



bore diam. -Ø 22											
200 22 740	diam. 22	200	233	48	78	diam. 50	direct spindle mounting	-	38	B, D, H, L	✓
250 22 740	diam. 22	250	283	48	82	diam. 50	direct spindle mounting	-	38	B, D, H, L	✓
300 22 740	diam. 22	300	333	48	86	diam. 50	direct spindle mounting	-	38	B, D, H, L	✓
350 22 740	diam. 22	350	383	48	90	diam. 50	direct spindle mounting	-	38	B, D, H, L	✓
400 22 740	diam. 22	400	433	48	95	diam. 50	direct spindle mounting	-	38	B, D, H, L	✓

bore diam. -Ø 27											
200 27 740	diam. 27	200	233	62	78	diam. 50	direct spindle mounting	-	38	C, E, I, L	?
250 27 740	diam. 27	250	283	62	82	diam. 50	direct spindle mounting	-	38	C, E, I, L	✓
300 27 740	diam. 27	300	333	62	86	diam. 50	direct spindle mounting	-	38	C, E, I, L	✓
350 27 740	diam. 27	350	383	62	90	diam. 50	direct spindle mounting	-	38	C, E, I, L	✓
400 27 740	diam. 27	400	433	62	95	diam. 50	direct spindle mounting	-	38	C, E, I, L	✓

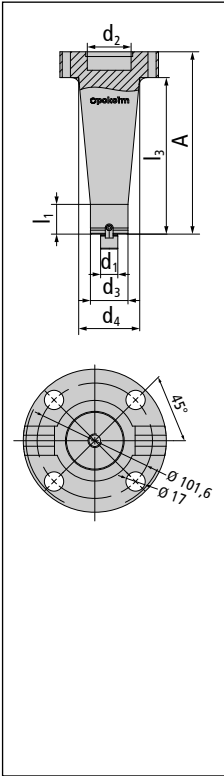
bore diam. -Ø 32											
150 32 740	diam. 32	150	183	85	98	diam. 50	direct spindle mounting	-	38	C, F, J, L	?
200 32 740	diam. 32	200	233	85	98	diam. 50	direct spindle mounting	-	38	C, F, J, L	?
250 32 740	diam. 32	250	283	90	105	diam. 50	direct spindle mounting	-	38	C, F, J, L	✓
300 32 740	diam. 32	300	333	90	110	diam. 50	direct spindle mounting	-	38	C, F, J, L	✓
350 32 740	diam. 32	350	383	90	117	diam. 50	direct spindle mounting	-	38	C, F, J, L	✓
400 32 740	diam. 32	400	433	90	124	diam. 50	direct spindle mounting	-	38	C, F, J, L	✓

for shell-type milling

Catalogue no.

d₁ l₃ A d₃ d₄ d₂ Form/DIN l₂ l₁

Accessories
Features



bore diam. -Ø 40		d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁	Accessories	Features
100	40 740	diam. 40	100	133	100	124	diam. 50	direct spindle mounting	-	38	A, G, K, L	
150	40 740	diam. 40	150	183	100	124	diam. 50	direct spindle mounting	-	38	A, G, K, L	
200	40 740	diam. 40	200	233	100	124	diam. 50	direct spindle mounting	-	38	A, G, K, L	

Accessories				
M6X16 screw for drive block 16 x 16 A > Page 137	M4X10 screw for drive block 10 x 8 B > Page 137	M5X16 screw for drive blocks 12 x 12 and 14 x 14 C > Page 137	M10X35 screw M10X35 DIN 912 10.9 D > Page 138	M12X35 screw M12X35 10.9 E > Page 138
M16X26 screw M16X26 DIN 6367 F > Page 138	M20X30 screw M20X30 DIN 6367 G > Page 138	NUTEN10X8 drive block 10 x 8 H > Page 138	NUTEN12X12/2 drive block 12 x 12 I > Page 138	NUTEN14X14 drive block 14 x 14 J > Page 138
NUTEN16X16 drive block 16 x 16 K > Page 138	Z 00038 Tightening bolt for direct spindle mounting L > Page 140			



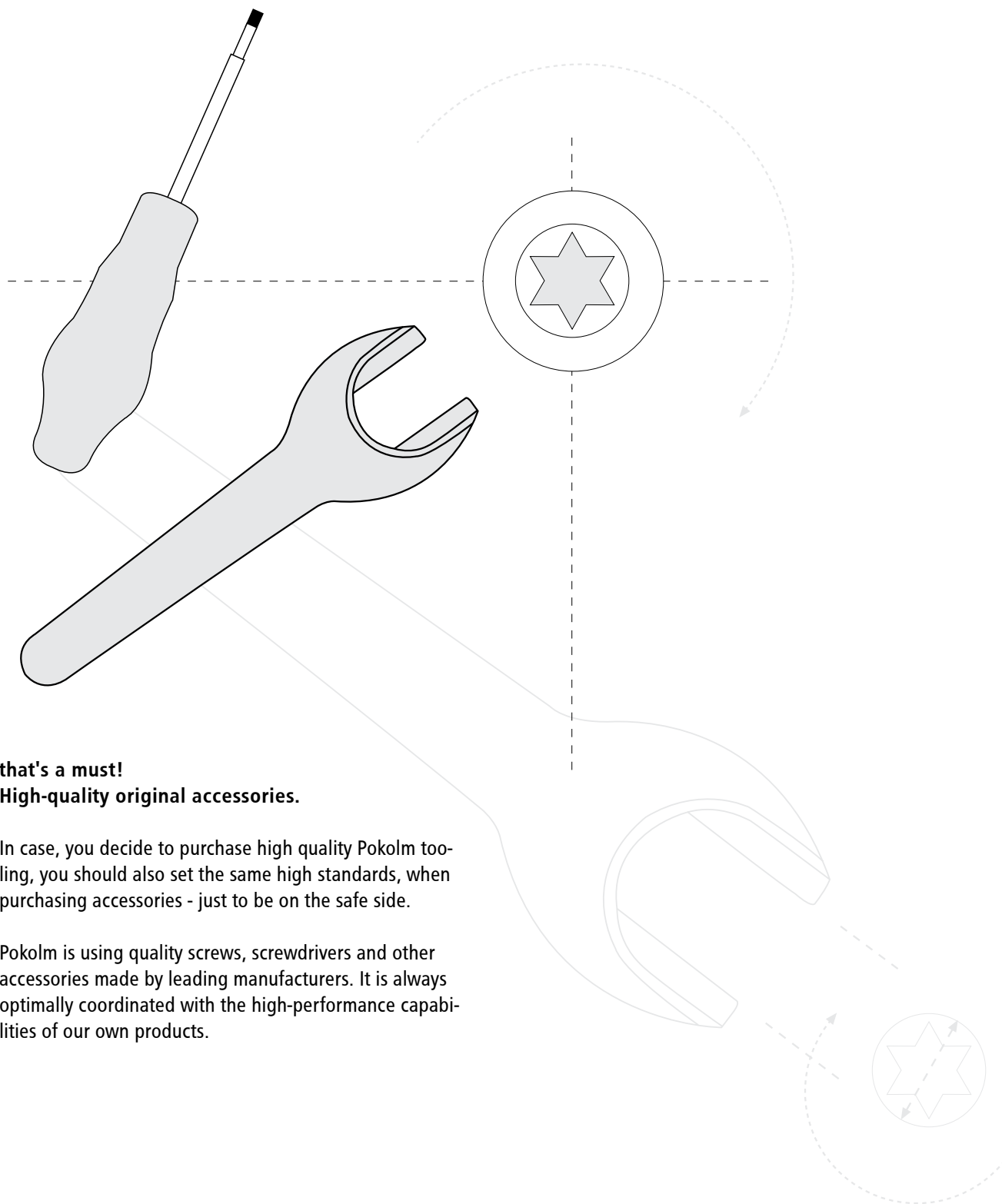
SK 50

centering arbor/ adapter

- flange contact surfaces for direct mounting on the machine spindle
- anchor points made according to DIN 1830 for attaching to milling spindle heads according to DIN 2079
- highest degree of stability and rigidity with long projections or difficult machining tasks

centering arbor/ adapter	Catalogue no.											Accessories	Features
	d ₁	l ₃	A	d ₃	d ₄	d ₂	Form/DIN	l ₂	l ₁				
	SK 50 DIN 2080												<input checked="" type="checkbox"/>
	50 742	diam. 50	-	-	-	-	SK 50	DIN 2080	-	-	I		
	SK 50 DIN 69 871 AD												<input checked="" type="checkbox"/>
50 743	diam. 50	-	-	-	-	SK 50	DIN 69871 AD	-	-	G, H, I			
HSK 100 form A												<input checked="" type="checkbox"/>	
40 740 A100	diam. 50	14.5	43.5	126	126	HSK 100	form A	-	-	A, B, C, D, E, F			
Accessories													
	M16X60 screw for reduction sleeve A > Page 137		GWST-M6X10-914 setscrew B > Page 137		M12X35 screw M12X35 10.9 C > Page 138		NUTEN25X26 drive block 25 x 26 D > Page 138		KMR-100A coolant supply tube for HSK-tooling E > Page 139				
	SCHLUESSELHSK100 spanner for coolant tube F > Page 139		KBSK50-69872A retention knob with through hole G > Page 139		KBSK50-69872B retention knob without through hole H > Page 139		Z 00038 Tightening bolt for direct spindle mounting I > Page 140						

ACCESSORIES



that's a must!
High-quality original accessories.

In case, you decide to purchase high quality Pokolm tooling, you should also set the same high standards, when purchasing accessories - just to be on the safe side.


Pokolm is using quality screws, screwdrivers and other accessories made by leading manufacturers. It is always optimally coordinated with the high-performance capabilities of our own products.

ACCESSORIES


		Page
		135
Cylindrical screws with hexagon socket	for drive blocks	137
	for MTS-reduction sleeves	137
	for shell-type and threaded shank adapters	137
Additional screws and washers	setscrew	137
	shell type set screw	138
Spanners / screwdrivers	Spanner for tightening nut of ER16/ER20-collet chucks	138
	Spanners for reduction sleeves	138
	Spanners for drill chucks	138
Union nuts and drive blocks	Union nuts	138
	Drive blocks	138
accessories for HSK tooling	Coolant supply tube for HSK tooling	139
	Spanners for coolant supply tube	139
Retention knobs	Retention knobs without seal ring groove	139
	Retention knobs with seal ring groove	139
CoolCap®	CoolCap® for water / emulsion cooling	139
	CoolCap® for air cooling and MQL	140
	CoolCap® Applying tool	140
	CoolCap® Torque wrench	140
Threaded bushes	Threaded bushes	140
Drill chuck accessoires	seal gasket	140
	hexagon key	140
Tightening bolt	Tightening bolt for direct spindle mounting	140

Accessories	Catalogue no.	Description
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Cylindrical screws with hexagon socket | for drive blocks

	M6X16	screw for drive block 16 x 16 M 6 L 16 DIN 912	M 6	L 16	DIN 912	
	M5X12	screw for drive block 12 x 8 M 5 L 12 DIN 912	M 5	L 12	DIN 912	
	M4X10	screw for drive block 10 x 8 M 4 L 10 DIN 912	M 4	L 10	DIN 912	
	M3X10	screws for drive block 8 x 8 M 3 L 10 DIN 912	M 3	L 10	DIN 912	
	M5X16	screw for drive blocks 12 x 12 and 14 x 14 M 5 L 16 DIN 912	M 5	L 16	DIN 912	


Cylindrical screws with hexagon socket | for MTS-reduction sleeves

	M10X40	screws for MTS-reduction sleeve M 10 L 40 DIN 912	M 10	L 40	DIN 912	
	M10X45 IC	screw for 120 MK3 AL A63 M 12 L 40 for 100 MK2 AL A63 with IC	M 12	L 40		
	M10X90	screws for MTS-reduction sleeve M 10 L 90 DIN 912	M 10	L 90	DIN 912	
	M12X40	screws for MTS-reduction sleeve M 12 L 40 DIN 912	M 12	L 40	DIN 912	
	M12X90	screws for MTS-reduction sleeve M 12 L 90 DIN 912	M 12	L 90	DIN 912	
	M12X135	screws for MTS-reduction sleeve M 12 L 135 DIN 912	M 12	L 135	DIN 912	
	M12X185	screws for MTS-reduction sleeve M 12 L 185 DIN 912	M 12	L 185	DIN 912	
	M16X50	screws for MTS-reduction sleeve M 16 L 50 DIN 912	M 16	L 50	DIN 912	
	M16X60	screw for reduction sleeve M 16 L 50 DIN 912	M 16	L 50	DIN 912	
	M20X50	screws for MTS-reduction sleeve M 20 L 50 DIN 912	M 20	L 50	DIN 912	

Cylindrical screws with hexagon socket | for shell-type and threaded shank adapters


	M6X25	screw M 6 L 25 DIN 912 12.9	M 6	L 25	DIN 912	12.9
	M6X55	screw M 6 L 55 DIN 912 12.9	M 6	L 55	DIN 912	12.9
	M8X25	screw M 8 L 25 DIN 912 12.9	M 8	L 25	DIN 912	12.9
	M8X55	screw M 8 L 55 DIN 912 12.9	M 8	L 55	DIN 912	12.9

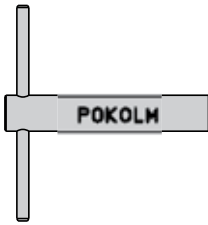
Additional screws and washers | setscrew


	M10X10	screw for reduction sleeve M 10 L 10 DIN 913	M 10	L 10	DIN 913	
	M12X10	screw M 12 L 10 DIN 913	M 12	L 10	DIN 913	
	M14X12	screw M 14 L 12 DIN 913	M 14	L 12	DIN 913	
	GWST-M5X8-914	setscrew DIN551 with hole M 5 L 8 hexa. size 2.5 DIN 914	M 5	L 8	hexa. size 2.5	DIN 914
	GWST-M6X10-914	setscrew M 6 L 10 hexa. size 3 DIN 914	M 6	L 10	hexa. size 3	DIN 914

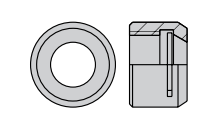
Accessories	Catalogue no.	Description
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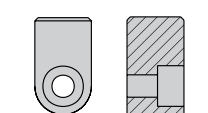
Additional screws and washers shell type set screw						
	M8X30	screw DIN 912 10.9 M 8 L 55 DIN 912 10.9	M 8	L 55	DIN 912	10.9
	M10X35	screw M10X35 DIN 912 10.9 M 10 L 30 DIN 912 10.9	M 10	L 30	DIN 912	10.9
	M12X35	screw M12X35 10.9 M 12 L 20 DIN 912 10.9	M 12	L 20	DIN 912	10.9
	M16X26	screw M16X26 DIN 6367 M 16 L 50 DIN 6367	M 16	L 50	DIN 6367	
	M20X30	screw M20X30 DIN 6367 M 20 L 50 DIN 6367	M 20	L 50	DIN 6367	

Spanners / screwdrivers Spanner for tightening nut of ER16/ER20-collet chucks						
	16 501	spanner for ER 16 collet chuck tightening nut M 19x1	M 19x1			
	20 501	spanner for ER 20 collet chuck tightening nut for M 24	for M 24			

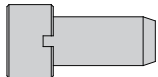
Spanners / screwdrivers Spanners for reduction sleeves						
	1003	spanner for reduction sleeve for MTS 2 for MTS 3	for MTS 2	for MTS 3		
	1004	spanner for reduction sleeve for MTS 4	for MTS 4			
	1005	spanner for reduction sleeve for MTS 5	for MTS 5			

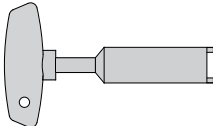
Spanners / screwdrivers Spanners for drill chucks						
	INBUS 4T	INBUS 4T SW4	SW4			
	INBUS 6T	INBUS 6T SW6	SW6			

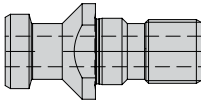
Union nuts						
	ER16 001	tightning nut ER 16 M19 1,0	M19	1,0		
	ER20 001	tightening nut ER 20 M 24 1.0	M 24	1.0		

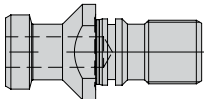
Drive blocks						
	NUTEN8X8	drive block 8 x 8 8 8 L 12	8	8	L 12	
	NUTEN10X8	drive block 10 x 8 10 8 L 18	10	8	L 18	
	NUTEN12X8	drive block 12 x 8 12 8 L 20	12	8	L 20	
	NUTEN12X12/2	drive block 12 x 12 12 12 L 20	12	12	L 20	
	NUTEN14X14	drive block 14 x 14 14 14 L 24	14	14	L 24	
	NUTEN16X16	drive block 16 x 16 16 16 L 24	16	16	L 24	
	NUTEN25X26	drive block 25 x 26 25 25 26	25	25	26	


Accessories	Catalogue no.	Description
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accessories for HSK tooling Coolant supply tube for HSK tooling						
	KMR-25	coolant supply tube for HSK-tooling for HSK 25 form A + E	for HSK 25	form A + E		
	KMR-32	coolant supply tube for HSK-tooling for HSK 32 form A + E	for HSK 32	form A + E		
	KMR-40A	coolant supply tube for HSK-tooling for HSK 40 form A + E	for HSK 40	form A + E		
	KMR-50A	coolant supply tube for HSK-tooling for HSK 50 form A + E	for HSK 50	form A + E		
	KMR-63A	coolant supply tube for HSK-tooling for HSK 63 form A + E	for HSK 63	form A + E		
	KMR-100A	coolant supply tube for HSK-tooling for HSK 100 form A	for HSK 100	form A		

accessories for HSK tooling Spanners for coolant supply tube						
	SCHLUESSELHSK25	spanner for coolant tube HSK 25	HSK 25			
	SCHLUESSELHSK32	spanner for coolant tube HSK 32	HSK 32			
	SCHLUESSELHSK40	spanner for coolant tube HSK 40	HSK 40			
	SCHLUESSELHSK50	spanner for coolant tube HSK 50	HSK 50			
	SCHLUESSELHSK63	spanner for coolant tube HSK 63	HSK 63			
	SCHLUESSELHSK100	spanner for coolant tube HSK 100	HSK 100			


Retention knobs without seal ring groove						
	KBSK30-69872A	retention knob with through hole SK 30 DIN 69 872 A without sealing ring groove	SK 30	DIN 69 872 A		
	KBSK40-69872A	retention knob with through hole SK 40 DIN 69 872 A without sealing ring groove	SK 40	DIN 69 872 A		
	KBSK50-69872A	retention knob with through hole SK 50 DIN 69 872 A without sealing ring groove	SK 50	DIN 69 872 A		

Retention knobs with seal ring groove						
	KBSK30-69872B	retention knob without through hole SK 30 DIN 69 872 B with seal ring groove with sealing ring groove	SK 30			
	KBSK40-69872B	retention knob without through hole SK 40 DIN 69 872 B with seal ring groove with sealing ring groove	SK 40			
	KBSK50-69872B	retention knob without through hole SK 50 DIN 69 872 B with seal ring groove with sealing ring groove	SK 50			


CoolCap® CoolCap® for water / emulsion cooling						
	SR1 S06 SW17	COOLCAP®-Screw-On Cap for shrinking Ø 6 for water / emulsion cooling				
	SR1 S08 SW21	COOLCAP®-Screw-On Cap for shrinking Ø 8 for water / emulsion cooling				
	SR1 S10 SW22	COOLCAP®-Screw-On Cap for shrinking Ø 10 for water / emulsion cooling				
	SR1 S12 SW27	COOLCAP®-Screw-On Cap for shrinking Ø 12 for water / emulsion cooling				
	SR1 S16 SW32	COOLCAP®-Screw-On Cap for shrinking Ø 16 for water / emulsion cooling				

Accessories	Catalogue no.	Description				
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CoolCap® | CoolCap® for air cooling and MQL

	SR1 A06 SW17	COOLCAP®-Screw-On Cap for shrinking Ø 6 for air cooling and MQL				
	SR1 A08 SW21	COOLCAP®-Screw-On Cap for shrinking Ø 8 for air cooling and MQL				
	SR1 A10 SW22	COOLCAP®-Screw-On Cap for shrinking Ø 10 for air cooling and MQL				
	SR1 A12 SW27	COOLCAP®-Screw-On Cap for shrinking Ø 12 for air cooling and MQL				
	SR1 A16 SW32	COOLCAP®-Screw-On Cap for shrinking Ø 16 for air cooling and MQL				

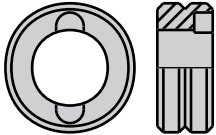
CoolCap® | CoolCap® Applying tool

	SR1 ZSW 001	COOLCAP®-applying tool SR1 universal key	SR1 universal key			

CoolCap® | CoolCap® Torque wrench

	DMS 3/8 8-60 NM	torque wrench 3/8" for SR1 ZSW 001	for SR1 ZSW 001			

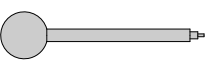
Threaded bushes

	ZGHM2414	threaded bush, right hand thread M 24	M 24			
	ZGHM2414L	threaded bush, left hand thread M 24	M 24			
	ZGHM3316L	threaded bush, left hand thread M 33	M 33			


Drill chuck accessoires | seal gasket

	BF08DS04	seal gasket 08DS04				
	BF08DS08	seal gasket 08DS08				
	BF13DS06	seal gasket 08DS08				
	BF13DS13	seal gasket 13DS13				
	BF16DS06	seal gasket 16DS06				
	BF16DS16	seal gasket 16DS16				

Drill chuck accessoires | hexagon key

	BF08MW	hexagon key 08MW				
	BF13MW	hexagon key 13MW				

Tightening bolt for direct spindle mounting

	Z 00038	Tightening bolt for direct spindle mounting M12	M12			

PURCHASE/INQUIRY FORM

Customized Arbors



Please fax to:

+49 5247 9361-99

(please copy prior to completion)

Inquiry No./P.O. No.: _____ Date: _____

Company: _____

Address: _____

Department: _____ person in charge: _____

Phone: _____ Fax: _____ Email: _____

Arbor for threaded shank end mill bodies

Requested delivery date: _____ angle: _____

Surface treatment: Nickel browned

SK (size) (DIN)

HSK (size) (form)

Internal Coolant Supply: central bore through the collar

Manufactured from material: _____

HRC

Qty.

balance grade required

Arbor for Shell-type Milling Cutter Bodies

angle: _____

Surface treatment: Nickel browned

SK (size) (DIN)

HSK (size) (form)

Internal Coolant Supply: central bore through the collar

Manufactured from material: _____

HRC

Qty.

balance grade required

Shrinking Arbor

angle: _____

Surface treatment: Nickel brüniert

SK (size) (DIN)

HSK (size) (form)

Internal Coolant Supply: central bore through the collar

Manufactured from material: _____

HRC

Qty.

balance grade required

Note: For cylindrical design please fill in d3 and d4. 4 calendar weeks delivery time with browned surface.

Field service

indoor service

PURCHASE/INQUIRY FORM

Customized Adapters



Please fax to:

+49 5247 9361-99

(please copy prior to completion)

Inquiry No./P.O. No.:		Date:
Company:		
Address:		
Department:	Person in charge:	
Phone:	Fax:	Email:

Solid Carbide and Dense Antivibration Adapters for Threaded Shank End Mill Bodies

Requested delivery date d_4

Qty. with clamping flats
 Internal Coolant Supply

Solid Carbide Adapters for DUOPLUG® System

Requested delivery date d_4

Qty. Internal Coolant Supply

Morse Taper Adapters for Threaded Shank End Mill Bodies

Requested delivery date d_4 Surface treatment Nickel browned

HRC Material: Qty. MK Internal Coolant Supply
 Internal Coolant Supply

Note: For cylindrical design please fill in d_3 and d_4 . 4 Calendar weeks delivery time with browned surface.

Indoor service _____

Field service _____

PURCHASE FORM

Your purchase order by fax
(please copy prior to completion)



Please fax to:

+49 5247 9361-99

You can of course also place your order with one of our applications engineers.

Catalogue no.	Description of item	Quantity	Price per item	Total price
Total				

Address:

Different delivery address

Company:

customer number (if known)

Company:

Department:

street

street

name

zip code, city

zip code, city

Our terms of sale are valid for this faxed purchase order.

HIGH-SPEED SPINDLE SYSTEMS

MODERN SPINDLE UNITS FOR EFFECTIVE MILLINGS RESULTS

Many milling machines – both old and new – have a relatively low maximum speed. Low maximum speed does have advantages in roughing operations, but are a big drawback for achieving effective feed rates. Low speed also greatly limits the advantages of modern CNC applications. The results: much longer machining times and loss of valuable production capacities.

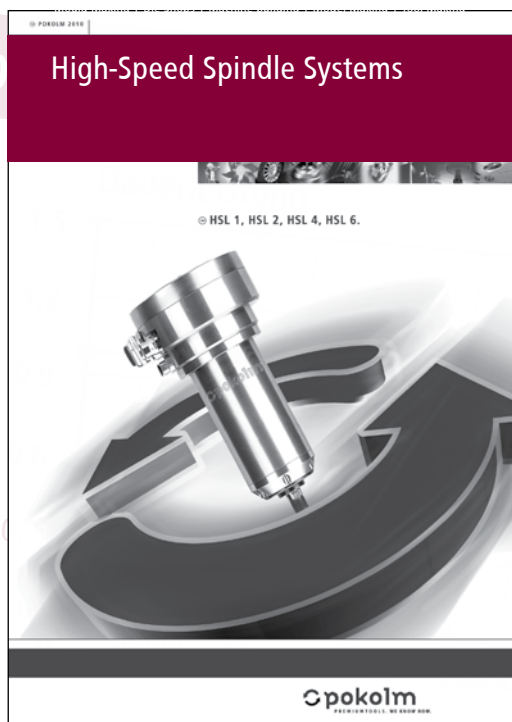
We offer a convincing solution for this situation: Pokolm high-speed spindle systems for the most profitable machining results.

BETTER SURFACE FINISH RESULTS AND GREATLY IMPROVED CYCLE TIME

The advantages are impressive: higher cutting speeds, utilization of maximum feed rates – even with the smallest end mills – better surface finish and a great reduction in the need for EDM. Results: much shorter machining times and full utilization of the CNC advantages.

Pokolm provides various spindle systems for individual adaptation to existing machines and operation requirements. Operating with an approach angle of these spindles in A and C direction by using our swivel device, increases the variety of applications of your milling machine.

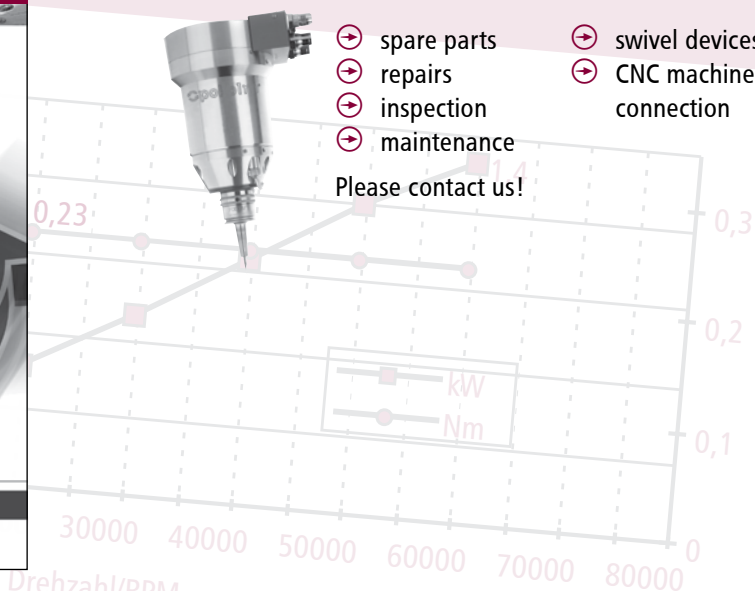
Get the maximum speed from your machines with Pokolm-spindle systems. The result: You save time!



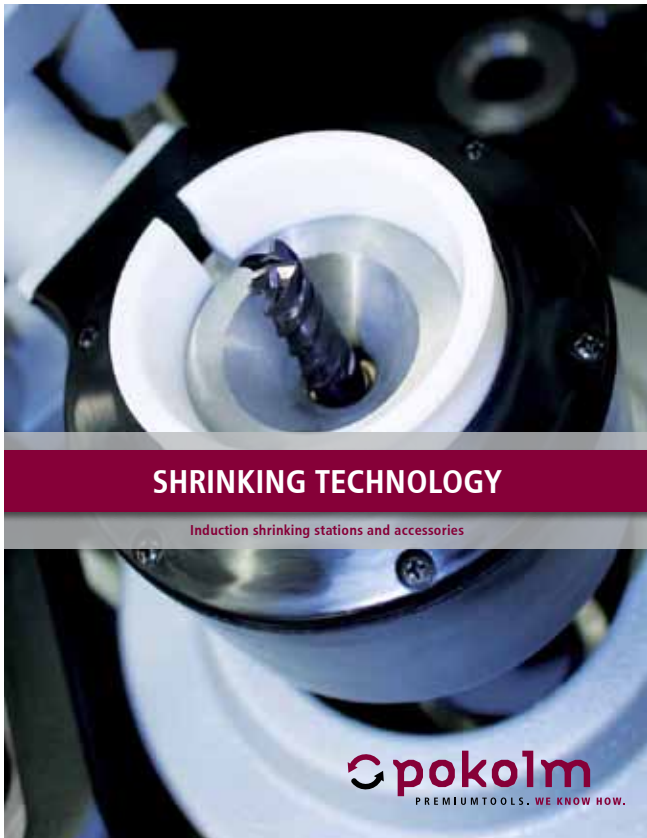
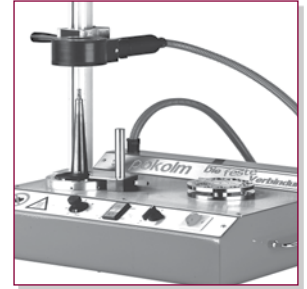
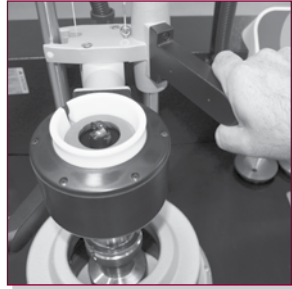
Ask our service centre about spindles:

- ⊕ spare parts
- ⊕ repairs
- ⊕ inspection
- ⊕ maintenance
- ⊕ swivel devices
- ⊕ CNC machine connection

Please contact us!



INDUCTIVE SHRINKING TECHNOLOGY



FIRST OPERATION: SHRINKING, THEN MILLING

Shrinking Technology convinces everybody compared with conventional chucking methods from the past. What counts? Absolute concentricity and highest precision with extensive extended tool life. Shrinking technology offers a safe friction-locked connection between tool and tool holder and provides an increased transferable torque. And the qualification for maximum revolutions is the best precondition for an optimum surface finish and for reducing costs for expensive finishing processes.

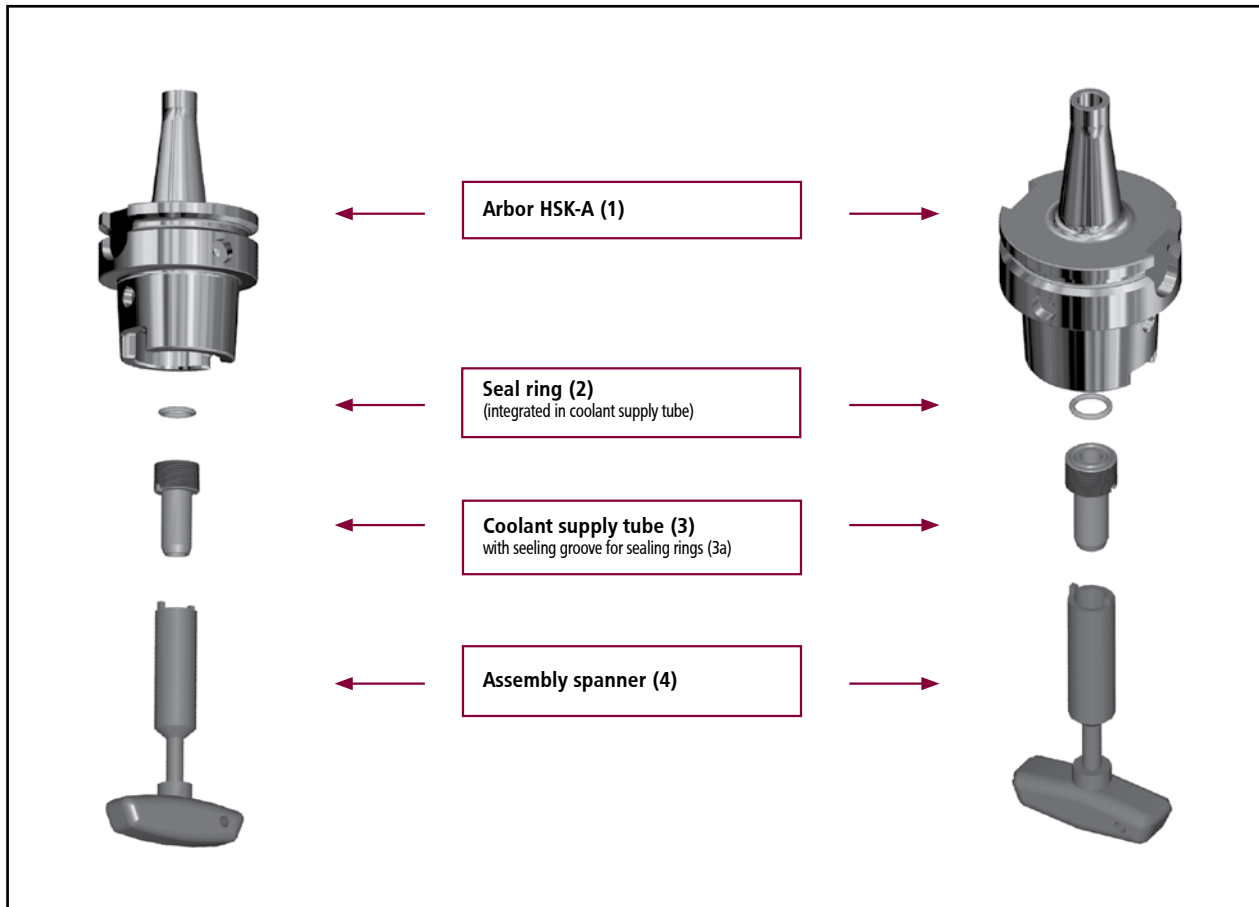
Compared to conventional milling chucks, shrinking arbors allow the use of distinctly slim adaptors for machining components with narrow situations, which would be unexecutable with other tool-holding systems.

Pokolm offers a substantial range of tooling for shrinking technology: several top-class Induction Shrinking Units, shrinking arbors for all possible machine connections and our patent-protected connection system **DUOPLUG®** in combination with our "zero-reach"-shrinking arbors. (Additional information about the Pokolm **DUOPLUG®** System can be found under chapter "Milling Cutter Bodies" of this catalogue.)

ASSEMBLING INSTRUCTIONS

for Coolant supply tubes for HSK Form A

When using HSK-A arbors with internal coolant supply, it is necessary to assemble these arbors with a coolant supply tube. To assemble, please follow the instructions below. The required accessories are mentioned for every arbor size.



Step 1

Usually, the seal ring (2) is already assembled in the coolant supply tube (3). If it has come loose, please put it back to the sealing groove (3a) of the supply tube (3).

Step 2

Insert the narrow end of the tube (3) into the spanner (4).

Step 3

Screw the tube (3) into the arbor (1) from the bottom up and make sure that the seal ring (2) is not off-centre or squeezed. Otherwise it loses its sealing function.

OUR POKOLM BAG OF TRICKS

Shell-type Extensions

Reduction adapters - shell type to thread connections

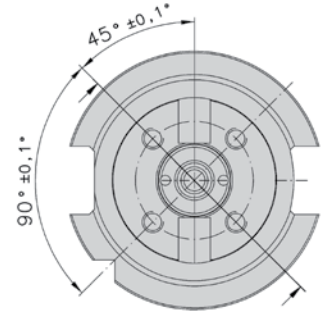
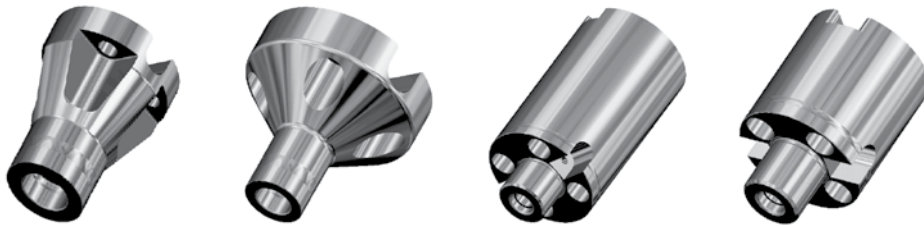
You have to machine an extensive deep component? The requested arbor-extension is not available as a standard item? The production of customized arbors is too expensive? There is no time left for any special action?

SPECIAL SITUATIONS REQUIRE SPECIAL SOLUTIONS.

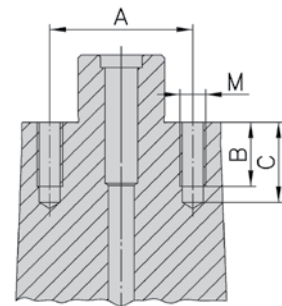
Our latest shell-type extensions and the thread-connections/shell-type combi adapters allow to achieve a possibility of assembling tool beyond our standard range.

1. an existing standard arbor has to be equipped with supplement bore holes according to our adjoining sketch.
2. screw on your selected adapter.
3. start your job.

THIS RESULTS IN EXTENSIONS BETWEEN 50 AND 100 MM



Extension - top view



Extension - side view

Catalogue No.	Tool	Diameter of Spigot	Extensions length	A	B	C	Screws*
60 22 Mxx 783	Thread connection – Shell-type Combi Adapters	Ø 22	60	Ø 35	20	25	M 6 x 25
100 22 Mxx 783	Thread connection – Shell-type Combi Adapters	Ø 22	100	Ø 35	20	25	M 6 x 25
60 27 Mxx 783	Thread connection – Shell-type Combi Adapters	Ø 27	60	Ø 44,5	20	25	M 8 x 25
100 27 Mxx 783	Thread connection – Shell-type Combi Adapters	Ø 27	100	Ø 44,5	20	25	M 8 x 25
50 22 782	Shell-type Extensions	Ø 22	50	Ø 35	20	25	M 6 x 55
100 22 782	Shell-type Extensions	Ø 22	100	Ø 35	20	25	M 6 x 55
50 27 782	Shell-type Extensions	Ø 27	50	Ø 44,5	20	25	M 8 x 55
100 27 782	Shell-type Extensions	Ø 27	100	Ø 44,5	20	25	M 8 x 55

*for fixing an adapter, you need 4 screws each, included in extent of supply.

You are going to find all available sizes and designs in the catalogue about arbors and adapters.

ASSEMBLING INSTRUCTIONS

DUOPLUG®

To guarantee optimum results and safe operation of our **DUOPLUG®** system, please follow the instructions below carefully.

Assembling:

Preparations

Get all the accessories and equipment ready at the workstation before starting heating procedure! (appropriate spanner, safety glasses, protective gloves)

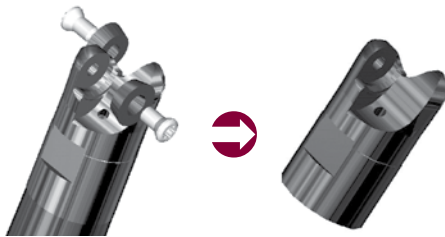
Step 4

Inductive heating expands the fitted bore in the cutter body. Only then can you totally screw the body onto the end face of your adaptor with the appropriate spanner. This step must be possible without using too much strength. If there is still some resistance, please heat the **DUOPLUG®** cutter body once more for a few seconds and try again.



Step 1

Remove inserts and their screws from the milling cutter body.



Step 5

Make sure that the body and adaptor fit together perfectly. There should be no gap.

Perform these steps with only moderate strength.



Step 2

Attention: All surfaces carrying special fits must be absolutely grease-free and dust-free. Please screw the **DUOPLUG®** milling cutter body onto the **DUOPLUG®** adaptor by hand up to the fit zone. Do not use a tool or too much strength.



Step 6

Do not shock cool your shrunk combination; use the cooling equipment of your Shrinking Unit to cool it evenly. During cooling, the **DUOPLUG®** cutter body contracts and you get a safe load transmission.



Step 3

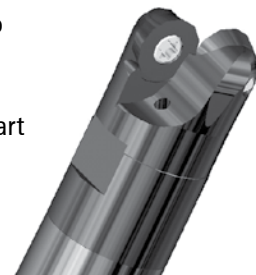
Heat this connection now with the Pokolm Inductive Shrinking Unit for 6 to 15 seconds, depending on diameter, then start Step 4 immediately.

Attention: Adaptor and milling cutter body are very hot after this process! Danger of burning hands or fingers! Protective gloves **MUST** be worn!



Step 7

Mount the desired inserts onto the body with their screws. After checking the diameter and length of your tool, you can start your operation.



Dismantling:

Preparations

Get all the necessary accessories and equipment together at the workstation before starting heating procedure! (appropriate spanner, safety glasses, protective gloves)



Attention: You absolutely **MUST** wear your safety glasses when dismantling! Used tools carry swarf and cooling fluid residues which could spray out during operation!

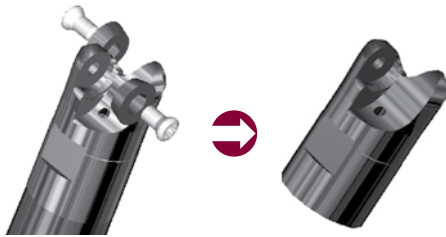
Step 3

Inductive heating expands the fitted bore in your cutter body. Only after heating should you unscrew your cutter body from your adaptor using an appropriate spanner. This step must be possible to perform without strength. If there is still some resistance, please heat the cutter body once more for a few seconds and try again.



Step 1

Remove inserts and screws from milling cutter body.



Step 4

Do not shock cool your unshrunk dismantled parts; use the cooling equipment of your shrinking unit to cool it slowly, or use the deposit box.



Attention: Adaptor and milling cutter body are still very hot! Danger of burning hands or fingers! Protective gloves **MUST** be worn!



Step 2

Heat your used combination with the Pokolm Inductive Shrinking Unit for 6 to 15 seconds, depending on diameter.



Attention: Adaptor and milling cutter body are still very hot!

Danger of burning hands or fingers! Protective gloves **MUST** be worn!



Recommendation

For the shrinking process we recommend our comfortable Shrinking Station TS111000WK with a great number of innovative attributes. Perfectly matched to POKOLM products, the semi-automatic shrinking and fluid-supported cooling process is run in a single position in the unit. The operation concept is especially user friendly.

For more information order the POKOLM brochure about Shrinking technology. You can also find it as PDF file at the download area of the POKOLM Website, or simply follow the QR Code:



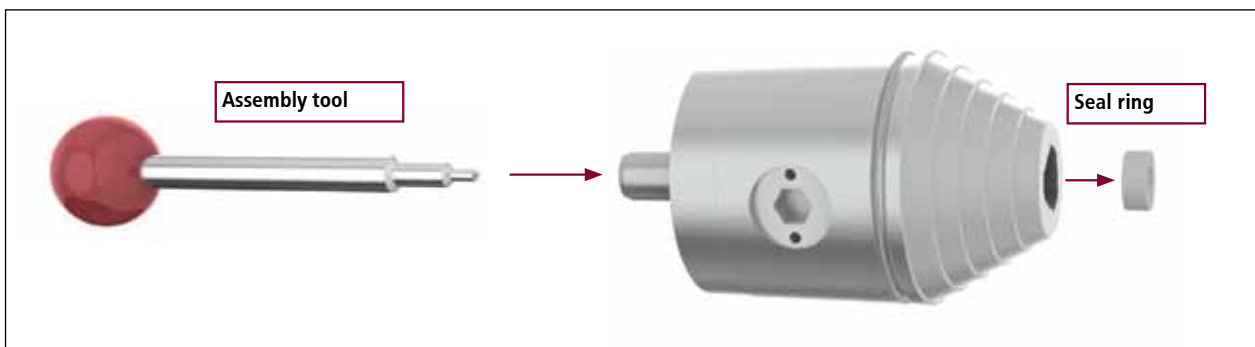
For further inquiries concerning the DUOPLUG® system, please do not hesitate to contact us.

ASSEMBLING INSTRUCTIONS

Seal ring for CNC precision drill chuck

Two seal rings for different drill diameters are generally included in the scope of delivery of all Pokolm CNC precision drill chucks. Please observe the instructions when exchanging the seal rings or replacing them with a corresponding spare part.

Disassembly:



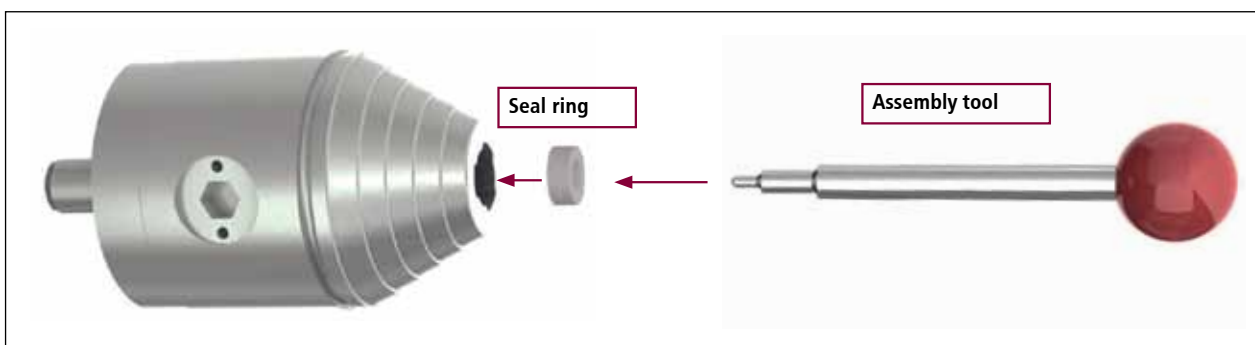
Step 1

Open the clamping jaws of the drill chuck with an Allen key. Dismantle the drill chuck on the machine side until the spindle can be freely accessed.

Step 2

Insert the assembly tool in the middle of the drill chuck on the side of the spindle until it meets resistance from the seal ring. By applying light pressure the seal ring can now be removed by pushing it forward and out through the clamping jaws.

Assembly:



Step 1

Place the new seal ring with the hollow side facing the tool onto the assembly tool and insert from the front through the clamping jaw up to the seat of the seal ring. The seal ring is held in place with an O-ring.

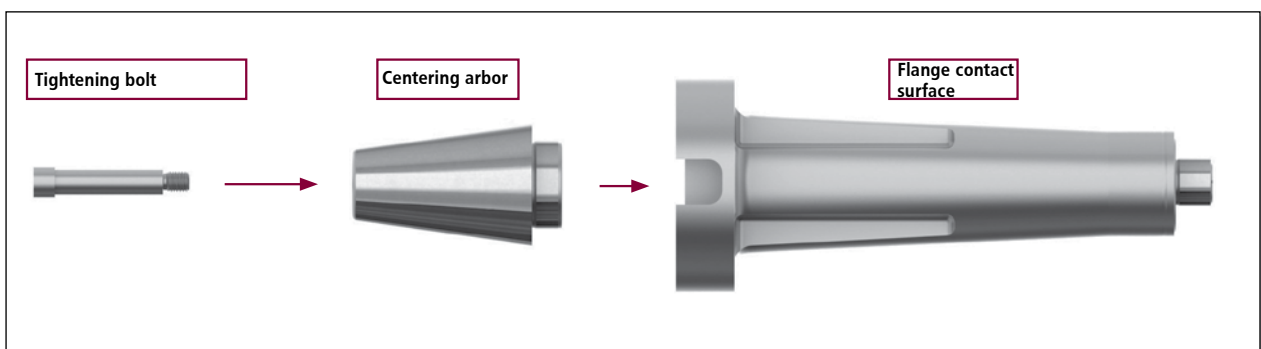
ASSEMBLING INSTRUCTIONS

Centering arbor and flange contact surface

In order to ensure a trouble-free insertion into the machine during centering and screwing-on the flange contact surface make sure that the centering arbor and the flange contact surface are not screwed together tightly. The fastening screw that is provided is constructed in such a way that it prevents the centering arbor and the flange contact surface from becoming tightly screwed together.

Please observe the following instructions:

Assembly of the centering arbor:



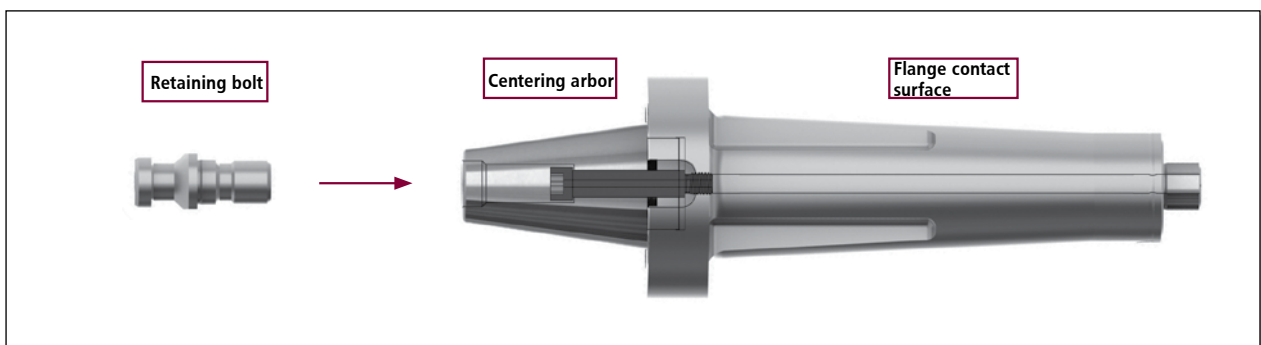
Step 1

Insert the centering arbor into the corresponding fitting of the flange contact surface.

Step 2

Insert the tightening bolt that is provided into the centering arbor and screw into the threading of the flange contact surface with an Allen key (10 mm) and then tighten by hand. Now the centering arbor and the flange contact surface are connected to each other.

Assembly of the retaining bolt:



Step 1

Screw the retaining bolt into the inside thread of the centering arbor and tighten by hand. The flange contact surface can now be inserted and screwed to the machine.

NUMERICAL INDEX

Catalogue No.	Page	Catalogue No.	Page	Catalogue No.	Page
0		100 08 714 S	125	100 12 710 S	115
00 16 750 S	96	100 08 750	90	100 12 714	124
00 16 754 S	109	100 08 750 S	93	100 12 714 S	125
00 20 710 S	117	100 08 750 SB	95	100 12 750	90
00 20 714 S	127	100 08 750 SR1	97	100 12 750 S	94
00 20 750 S	96	100 08 754	105	100 12 750 SB	95
00 20 754 S	109	100 08 754 S	107	100 12 750 SR1	97
00 25 710 S	117	100 08 A100	71	100 12 750 ZYL	92
00 25 714 S	127	100 08 A100 S	73	100 12 754	105
00 25 750 S	96	100 08 A100 SR1	75	100 12 754 S	107
00 25 754 S	109	100 08 A63	56	100 12 754 ZYL	106
00 32 710 S	117	100 08 A63 S	59	100 12 A100	71
00 32 714 S	127	100 08 A63 SB	62	100 12 A100 S	73
08 20 781	33	100 08 A63 SR1	63	100 12 A100 SR1	75
08 40 780	32	100 08 E50 S	52	100 12 A100 SR1 W	76
08 60 780	32	100 08 EC 40 S	50	100 12 A63	56
1		100 08 MK3 S	31	100 12 A63 S	60
10 16 734 S	88	100 10 601	27	100 12 A63 SR1	64
10 40 780	32	100 10 603	20	100 12 A63 ZYL	58
10 40 781	33	100 10 606	25	100 12 E50	51
10 60 780	32	100 10 710	114	100 12 E50 S	52
100 03 750 S.01	93	100 10 710 S	115	100 12 MK3 S	31
100 03 754 S.01	107	100 10 714 S	125	100 16 601/32	28
100 03 A63 S.01	59	100 10 750	90	100 16 603	21
100 03 E50 S.01	52	100 10 750 S	93	100 16 606/32	26
100 04 750 S.01	93	100 10 750 SB	95	100 16 710	114
100 04 754 S.01	107	100 10 750 SR1	97	100 16 710 S	116
100 04 A63 S.01	59	100 10 750 ZYL	92	100 16 710 Z	118
100 04 E50 S.01	52	100 10 754	105	100 16 714	124
100 06 606/12 ZYL	25	100 10 754 S	107	100 16 714 S	126
100 06 710 S	115	100 10 754 ZYL	106	100 16 714 Z	128
100 06 714 S	125	100 10 A100	71	100 16 750	91
100 06 750 S	93	100 10 A100 S	73	100 16 750 S	94
100 06 750 SB	95	100 10 A100 SR1	75	100 16 750 SR1	98
100 06 750 SR1	97	100 10 A100 SR1 W	76	100 16 750 Z	100
100 06 754 S	107	100 10 A63	56	100 16 750 ZYL	92
100 06 A100 S	73	100 10 A63 S	60	100 16 754	105
100 06 A100 SR1	75	100 10 A63 SB	62	100 16 754 S	107
100 06 A63 S	59	100 10 A63 SR1	63	100 16 754 Z	110
100 06 A63 SB	62	100 10 A63 ZYL	58	100 16 754 ZYL	106
100 06 A63 SR1	63	100 10 E50 S	52	100 16 A100	72
100 06 E50 S	52	100 10 EC 40 S	50	100 16 A100 S	73
100 06 EC 40 S	50	100 10 MK3 S	31	100 16 A100 SR1	75
100 06 MK3 S	31	100 12 601	27	100 16 A100 SR1 W	76
100 08 601	27	100 12 603	20	100 16 A63	57
100 08 606	25	100 12 606	26	100 16 A63 S	60
100 08 710 S	115	100 12 710	114	100 16 A63 SR1	64

Catalogue No.	Page	Catalogue No.	Page	Catalogue No.	Page
100 16 A63 Z	66	112 08 604 S	23	150 10 710	114
100 16 A63 ZYL	58	115 03 604 S.01	23	150 10 710 S	115
100 20 710 S	116	115 04 604 S.01	23	150 10 714 S	125
100 20 714 S	126	115 06 604 S	23	150 10 750	90
100 20 750 S	94	12 40 780	32	150 10 A100	71
100 20 A63 S	60	12 40 781	33	150 10 A100 S	73
100 22 710.01	118	12 60 780	32	150 10 A63	56
100 22 714	128	12 60 781	33	150 10 A63 S	60
100 22 750	100	120 08 601	27	150 10 MK4 S	31
100 22 754	110	120 08 606	25	150 12 601	27
100 22 782	36	120 10 601	27	150 12 603	20
100 22 A100	77	120 10 606	25	150 12 710	114
100 22 A63.01	66	120 12 606	26	150 12 710 S	115
100 22 M10 783	37	120 610	29	150 12 714	124
100 22 M12 783	37	120 650	30	150 12 714 S	125
100 22 M16 783	37	120 MK3 AL A63	69	150 12 750	90
100 25 710 S	116	125 10 603	20	150 12 A100	71
100 25 714 S	126	125 10 750	90	150 12 A100 S	73
100 27 710	118	125 10 A63	56	150 12 A63	56
100 27 714	128	125 12 601	27	150 12 A63 S	60
100 27 750	101	125 12 603	20	150 12 MK4 S	31
100 27 754	111	125 12 750	90	150 16 601/32	28
100 27 782	36	125 12 A63	56	150 16 603	21
100 27 A100	77	125 16 603	21	150 16 606/32	26
100 27 A63	67	125 16 750	91	150 16 710	114
100 27 M10 783	37	125 16 750 Z	100	150 16 710 S	116
100 27 M12 783	37	125 16 A63	57	150 16 710 Z	118
100 27 M16 783	37	125 16 A63 Z	66	150 16 714	124
100 3 710	121	130 4 710	122	150 16 714 S	126
100 32 710	118	140 10 601	27	150 16 714 Z	128
100 32 714	128	140 10 606	25	150 16 750	91
100 32 A100	78	140 12 606	26	150 16 750 Z	100
100 40 710 Z	119	15 16 730 S	84	150 16 754	105
100 40 740	133	15 20 730 S	84	150 16 754 Z	110
100 5 710	122	15 20 734 S	88	150 16 A100	72
100 670	29	15 27 750	101	150 16 A100 S	73
100 680	29	15 27 754	111	150 16 A63	57
100 ER20 750	103	150 06 710 S	115	150 16 A63 S	60
100 ER20 754	112	150 06 714 S	125	150 16 A63 Z	66
100 ER20 A63	70	150 06 750 S	93	150 16 MK4 S	31
100 MK2 AL A63	69	150 06 A100 S	73	150 20 710 S	116
1003	138	150 06 A63 S	59	150 22 710	118
1004	138	150 06 MK3 S	31	150 22 714	128
1005	138	150 08 601	27	150 22 750	100
104 12 604 S	23	150 08 710 S	115	150 22 754	110
110 08 604 S	23	150 08 714 S	125	150 22 A100	77
110 10 604 S	23	150 08 A100 S	73	150 22 A63	66
112 03 604 S.01	23	150 08 A63 S	59	150 27 710	118
112 04 604 S.01	23	150 08 MK3 S	31	150 27 714	128
112 06 604 S	23	150 10 603	20	150 27 754	111

Catalogue No.	Page
150 27 A100	77
150 27 A63	67
150 3 710	121
150 32 710	118
150 32 714	128
150 32 740	132
150 32 A100	78
150 40 740	133
150 5 710	122
150 650	30
16 40 780	32
16 40 781	33
16 501	138
16 60 780	32
16 60 781	33
160 12 606	26
175 12 601	27
175 12 603	20
175 16 603	21
175 16 A63	57
180 4 710	122
180 650	30
2	
20 06 600/10	35
20 06 600/10 G	34
20 06 600/12	35
20 06 600/12 G	34
20 06 606/10 ZYL	25
20 06 606/12 ZYL	25
20 07 603	20
20 16 600	35
20 16 600 G	34
20 501	138
20 670	29
20 680	29
200 06 710 S	115
200 06 714 S	125
200 06 A63 S	59
200 08 710 S	115
200 08 714 S	125
200 08 A63 S	59
200 08 MK5 S	31
200 10 710 S	115
200 10 714 S	125
200 10 A63 S	60
200 10 MK5 S	31
200 12 710	114
200 12 710 S	115
200 12 714	124
200 12 714 S	125

Catalogue No.	Page
200 12 A100	71
200 12 A63 S	60
200 12 MK5 S	31
200 16 601/32	28
200 16 603	21
200 16 606/32	26
200 16 710	114
200 16 710 S	116
200 16 710 Z	118
200 16 714	124
200 16 714 S	126
200 16 750	91
200 16 750 Z	100
200 16 A100	72
200 16 A63	57
200 16 A63 Z	66
200 16 MK5 S	31
200 22 710	118
200 22 714	128
200 22 740	132
200 22 750	100
200 22 754	110
200 22 A100	77
200 22 A63	66
200 27 710	118
200 27 714	128
200 27 740	132
200 27 A100	77
200 27 A63	67
200 3 710	121
200 32 710	118
200 32 714	128
200 32 740	132
200 40 740	133
200 5 710	122
25 08 730	82
25 08 734	86
25 08 750	90
25 08 754	105
25 08 A63	56
25 08 E40	46
25 08 E50	51
25 10 603	20
25 10 730	82
25 10 734	86
25 10 750	90
25 10 754	105
25 10 A63	56
25 10 E40	46
25 10 E50	51

Catalogue No.	Page
25 12 603	20
25 12 730	82
25 12 734	86
25 12 750	90
25 12 754	105
25 12 A63	56
25 12 E50	51
25 16 603	21
25 16 730	82
25 16 734	86
25 16 750	91
25 16 750 Z	100
25 16 754	105
25 16 754 Z	110
25 16 A63	57
25 16 A63 Z	66
25 16 E50	51
25 20 600	35
25 20 600 G	34
25 22 750	100
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25 22 A63	66
25 27 A63	67
250 12 710	114
250 12 714	124
250 12 A100	71
250 16 601/32	28
250 16 606/32	26
250 16 710	114
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250 16 A100	72
250 16 A63	57
250 22 710	118
250 22 740	132
250 27 710	118
250 27 740	132
250 32 740	132
3	
30 12 750 DDLS	104
30 12 754 DDLS	113
30 16 750 DDLS	104
30 16 754 DDLS	113
30 22 750 DDLS	104
30 22 754 DDLS	113
30 25 600	35
30 25 600 G	34
30 610	29
300 12 710	114

Catalogue No.	Page	Catalogue No.	Page	Catalogue No.	Page
300 12 714	124	40 10 EC 40 S	50	50 08 714 S	125
300 12 A100	71	40 12 E40 S	47	50 08 730 S	83
300 16 601/32	28	40 12 EC 40 S	50	50 08 734 S	87
300 16 606/32	26	40 16 600	35	50 08 750	90
300 16 710	114	40 16 600 G	34	50 08 750 S	93
300 16 714	124	40 16 E40 S	47	50 08 750 SB	95
300 16 A100	72	40 16 EC 40 S	50	50 08 750 SR1	97
300 22 740	132	40 2 710	121	50 08 750 ZYL	92
300 27 740	132	40 670	29	50 08 754	105
300 32 740	132	40 680	29	50 08 754 S	107
35 06 10 SG	22	40 740 A100	134	50 08 754 ZYL	106
35 630	30	40 ER16 E25	43	50 08 A100	71
350 22 740	132	40 ER20 E32	45	50 08 A63	56
350 27 740	132	400 22 740	132	50 08 A63 S	59
350 32 740	132	400 27 740	132	50 08 A63 SB	62
	4	400 32 740	132	50 08 A63 SR1	63
40 03 E25 S.01	42	45 06 12 SG	22	50 08 A63 ZYL	58
40 03 E32 S.01	44	45 08 12 SG	22	50 08 E40	46
40 03 E40 S.01	47	45 20 600	35	50 08 E50	51
40 03 EC 40 S.01	50	45 20 600 G	34	50 08 E50 S	52
40 04 E25 S.01	42	45 610	29	50 08 MK3 S	31
40 04 E32 S.01	44		5	50 10 16 SG	22
40 04 E40 S.01	47	50 03 730 S.01	83	50 10 603	20
40 04 EC 40 S.01	50	50 03 734 S.01	87	50 10 710	114
40 06 10 784 S	24	50 03 750 S.01	93	50 10 710 S	115
40 06 12 784 S	24	50 03 754 S.01	107	50 10 714 S	125
40 06 16 784 S	24	50 03 A63 S.01	59	50 10 730 S	83
40 06 600/10	35	50 03 E50 S.01	52	50 10 734 S	87
40 06 600/10 G	34	50 04 730 S.01	83	50 10 750	90
40 06 600/12	35	50 04 734 S.01	87	50 10 750 S	93
40 06 600/12 G	34	50 04 750 S.01	93	50 10 750 SB	95
40 06 606/10 ZYL	25	50 04 754 S.01	107	50 10 750 SR1	97
40 06 606/12 ZYL	25	50 04 A63 S.01	59	50 10 750 SR1 W	99
40 06 E25 S	42	50 04 E50 S.01	52	50 10 750 ZYL	92
40 06 E32 S	44	50 06 16 SG	22	50 10 754	105
40 06 E40 S	47	50 06 710 S	115	50 10 754 S	107
40 06 EC 40 S	50	50 06 714 S	125	50 10 754 ZYL	106
40 07 603	20	50 06 730 S	83	50 10 A100	71
40 08 10 784 S	24	50 06 734 S	87	50 10 A63	56
40 08 12 784 S	24	50 06 750 S	93	50 10 A63 S	60
40 08 16 784 S	24	50 06 750 SB	95	50 10 A63 SB	62
40 08 601	27	50 06 750 SR1	97	50 10 A63 SR1	63
40 08 606	25	50 06 754 S	107	50 10 A63 SR1 W	65
40 08 E25 S	42	50 06 A63 S	59	50 10 A63 ZYL	58
40 08 E32 S	44	50 06 A63 SB	62	50 10 E40	46
40 08 E40 S	47	50 06 A63 SR1	63	50 10 E50	51
40 08 EC 40 S	50	50 06 E50 S	52	50 10 E50 S	52
40 10 E25 S	42	50 06 MK3 S	31	50 10 MK3 S	31
40 10 E32 S	44	50 08 16 SG	22	50 12 601	27
40 10 E40 S	47	50 08 710 S	115	50 12 603	20

Catalogue No.	Page
50 12 710	114
50 12 710 S	115
50 12 714	124
50 12 714 S	125
50 12 730 S	83
50 12 734 S	87
50 12 750	90
50 12 750 S	94
50 12 750 SB	95
50 12 750 ZYL	92
50 12 754	105
50 12 754 S	107
50 12 754 ZYL	106
50 12 A100	71
50 12 A63	56
50 12 A63 S	60
50 12 A63 ZYL	58
50 12 E50	51
50 12 E50 S	52
50 12 MK3 S	31
50 16 603	21
50 16 710	114
50 16 710 S	116
50 16 710 Z	118
50 16 714	124
50 16 714 S	126
50 16 714 Z	128
50 16 730 S	83
50 16 734 S	87
50 16 750	91
50 16 750 S	94
50 16 750 Z	100
50 16 750 ZYL	92
50 16 754	105
50 16 754 S	107
50 16 754 Z	110
50 16 754 ZYL	106
50 16 A100	72
50 16 A63	57
50 16 A63 S	60
50 16 A63 Z	66
50 16 A63 ZYL	58
50 16 E50	51
50 16 E50 S	52
50 20 710 S	116
50 20 714 S	126
50 20 750 S	94
50 20 754 S	107
50 22 710	118
50 22 714	128

Catalogue No.	Page
50 22 750	100
50 22 754	110
50 22 782	36
50 22 A100	77
50 22 A63	66
50 25 600	35
50 25 600 G	34
50 27 710	118
50 27 710 DDLS	123
50 27 714	128
50 27 714 DDLS	130
50 27 750	101
50 27 754	111
50 27 782	36
50 27 A100	77
50 27 A63	67
50 3 710	121
50 32 600	35
50 32 600 G	34
50 32 710	118
50 32 714	128
50 32 A100	78
50 40 710 Z	119
50 40 714 Z	128
50 40 A100	78
50 60 710 Z	119
50 60 714 Z	129
50 630	30
50 742	134
50 743	134
50 ER20 730	85
50 ER20 734	89
50 ER20 750	103
50 ER20 754	112
50 ER20 A63	70
50 ER20 E40	49
50 ER20 E50	55
6	
60 06 606/10 ZYL	25
60 06 606/12 ZYL	25
60 07 603/12	20
60 08 601	27
60 08 606	25
60 10 10 784 S	24
60 10 12 784 S	24
60 10 16 784 S	24
60 10 601	27
60 10 606	25
60 12 12 784 S	24
60 12 16 784 S	24

Catalogue No.	Page
60 12 750 SR1	97
60 12 750 SR1 W	99
60 12 A63 SR1	64
60 12 A63 SR1 W	65
60 16 750 SR1	98
60 16 750 SR1 W	99
60 16 A100 S	73
60 16 A63 SR1	64
60 16 A63 SR1 W	65
60 20 A100 S	73
60 20 A63 S	60
60 20 E50 S	53
60 22 M10 783	37
60 22 M12 783	37
60 22 M16 783	37
60 25 710 S	116
60 25 714 S	126
60 25 750 S	94
60 25 754 S	108
60 25 A100 S	73
60 25 A63 S	60
60 27 M10 783	37
60 27 M12 783	37
60 27 M16 783	37
60 32 710 S	116
60 32 714 S	126
60 32 A63 S	61
60 610	29
60 670	29
60 680	29
65 630	30
7	
70 03 E40 S.01	47
70 03 EC 40 S.01	50
70 04 E40 S.01	47
70 04 EC 40 S.01	50
70 06 E40 S	47
70 06 EC 40 S	50
70 08 E40 S	47
70 08 EC 40 S	50
70 10 E40 S	47
70 10 EC 40 S	50
70 12 E40 S	47
70 12 EC 40 S	50
70 32 A100 S	74
75 04 750 S.01	93
75 04 A63 S.01	59
75 06 750 S	93
75 06 A63 S	59
75 06 A63 SR1	63

Catalogue No.	Page	Catalogue No.	Page	Catalogue No.	Page
75 08 750	90	75 27 A100	77	ER16 3-4	38
75 08 750 S	93	75 27 A63	67	ER16 4-5	38
75 08 754	105	75 610	29	ER16 5-6	38
75 08 A63	56		8	ER16 7-8	38
75 08 A63 S	59	80 06 606/10 ZYL	25	ER16 9-10	38
75 08 A63 SR1	63	80 06 606/12 ZYL	25	ER20 0,5-1	39
75 08 E40	46	80 07 603/12	20	ER20 001	138
75 10 603	20	80 08 601	27	ER20 1-2	39
75 10 710	114	80 08 606	25	ER20 11-12	39
75 10 750	90	80 10 601	27	ER20 2-3	39
75 10 750 S	93	80 10 606	25	ER20 3-4	39
75 10 750 ZYL	92	80 12 606	26	ER20 4-5	39
75 10 754	105	80 4 710	122	ER20 5-6	39
75 10 754 ZYL	106	80 630	30	ER20 7-8	39
75 10 A100	71	80 670	29	ER20 9-10	39
75 10 A63	56	80 680	29	GWST-M5X8-914	137
75 10 A63 S	60		9	GWST-M6X10-914	137
75 10 A63 SR1	63	90 2 710	121	INBUS 4T	138
75 10 A63 ZYL	58	95 610	29	INBUS 6T	138
75 10 E40	46	95 630	30	KBSK30-69872A	139
75 12 601	27		A-Z	KBSK30-69872B	139
75 12 603	20	BF 0,3-8 750 IC	102	KBSK40-69872A	139
75 12 750	90	BF 0,3-8 A63 IC	68	KBSK40-69872B	139
75 12 750 S	94	BF 0,3-8 E40 IC	48	KBSK50-69872A	139
75 12 750 ZYL	92	BF 0,3-8 E50 IC	54	KBSK50-69872B	139
75 12 754	105	BF 0,3-8 M16 IC	40	KMR-100A	139
75 12 754 ZYL	106	BF 0,5-13 710 IC	120	KMR-25	139
75 12 A63	56	BF 0,5-13 750 IC	102	KMR-32	139
75 12 A63 S	60	BF 0,5-13 A100 IC	79	KMR-40A	139
75 12 A63 SR1	64	BF 0,5-13 A63 IC	68	KMR-50A	139
75 12 A63 ZYL	58	BF 0,5-13 E50 IC	54	KMR-63A	139
75 16 603	21	BF 0,5-13 M16 IC	40	M10X10	137
75 16 750	91	BF 2,5-16 710 IC	120	M10X35	138
75 16 750 S	94	BF 2,5-16 750 IC	102	M10X40	137
75 16 750 Z	100	BF 2,5-16 A100 IC	79	M10X45 IC	137
75 16 750 ZYL	92	BF 2,5-16 A63 IC	68	M10X90	137
75 16 754	105	BF 2,5-16 E50 IC	54	M12X10	137
75 16 754 Z	110	BF 2,5-16 M16 IC	40	M12X135	137
75 16 754 ZYL	106	BF08DS04	140	M12X185	137
75 16 A63	57	BF08DS08	140	M12X35	138
75 16 A63 S	60	BF08MW	140	M12X40	137
75 16 A63 Z	66	BF13DS06	140	M12X90	137
75 16 A63 ZYL	58	BF13DS13	140	M14X12	137
75 20 750 S	94	BF13MW	140	M16X26	138
75 22 750	100	BF16DS06	140	M16X50	137
75 22 754	110	BF16DS16	140	M16X60	137
75 22 A100	77	DMS 3/8 8-60 NM	140	M20X30	138
75 22 A63.01	66	ER16 001	138	M20X50	137
75 27 750	101	ER16 1-2	38	M3X10	137
75 27 754	111	ER16 2-3	38	M4X10	137

Catalogue No.	Page	Catalogue No.	Page	Catalogue No.	Page
M5X12	137				
M5X16	137				
M6X16	137				
M6X25	137				
M6X55	137				
M8X25	137				
M8X30	138				
M8X55	137				
NUTEN10X8	138				
NUTEN12X12/2	138				
NUTEN12X8	138				
NUTEN14X14	138				
NUTEN16X16	138				
NUTEN25X26	138				
NUTEN8X8	138				
SCHLUESSELHSK100	139				
SCHLUESSELHSK25	139				
SCHLUESSELHSK32	139				
SCHLUESSELHSK40	139				
SCHLUESSELHSK50	139				
SCHLUESSELHSK63	139				
SR1 A06 SW17	140				
SR1 A08 SW21	140				
SR1 A10 SW22	140				
SR1 A12 SW27	140				
SR1 A16 SW32	140				
SR1 S06 SW17	139				
SR1 S08 SW21	139				
SR1 S10 SW22	139				
SR1 S12 SW27	139				
SR1 S16 SW32	139				
SR1 ZSW 001	140				
Z 00038	140				
ZGHM2414	140				
ZGHM2414L	140				
ZGHM3316L	140				

ALPHABETICAL INDEX

	Page
A	
additional rigidity	16-17
approach angle	144
arbors, for shell-type milling cutters	11, 16, 141
Arbors, for threaded shank end mills	141
arbors for thread connections	11, 16
assembling instructions, DuoPlug®	148-149
B	
balance error	6-9
balancing	6-9
balancing grade	6-7
ball nose	10
bore diameter	19, 36, 66-67, 77-78, 100-101, 110-111, 118-119, 128-129, 132-133
BT 30	14, 81, 86-89
BT 40	14, 81, 105-113
BT 50	14, 81, 124-130
C	
centering arbor	131, 134, 151
centrifugal force	7, 9
chamfer	13
clamping flats	24, 142
coatings	13
collet chucks	3, 5, 11, 17, 19-20, 22-25, 27, 29, 31-41, 43, 45, 49, 55, 70, 81, 85, 89, 103, 112, 138
combination possibilities	10
compensation mass	7
component quality	9
concentricity	9, 12-13, 16-17, 38-39, 145
coolant supply	24-28, 32-37, 40, 42-79, 99, 102, 120, 134, 136, 139, 141-142, 146
coolant supply, internal	141-142
coolant supply tubes, HSK	42, 44-47, 49-52, 55-56, 58-59, 62-63, 65-66, 69-71, 73, 75-77
Coolcap	3, 41, 63-65, 75-76, 81, 97-99, 136, 139-140
corner radius	10
corrective drill hole	8
customized arbors	141, 147
cutting speed	144

	Page
D	
definition	7-8
dense antivibration material	17
DIN/ISO 1940	6
DIN 2080	134
DIN 6499-B	38-39
DIN 69 871	81, 90, 92-100, 102-104, 114-118, 120-123, 134
DIN 912	36, 67, 77-78, 101, 111, 119, 129, 133, 137-138
DIN 914	137
direct spindle mounting	11, 16, 131-134, 136, 140
Drill Chuck	3, 5, 19-20, 22-25, 27, 29, 31-41, 48, 54, 68, 79, 81, 102, 120, 136, 138, 140, 150
drive blocks	36, 67, 77-78, 101, 111, 119, 129, 133-134, 136-138
DuoPlug®	10-13, 17, 19-20, 22, 142, 145, 148-149, 163
DuoPlug®, assembling	148
E	
eccentricity	6-7
end mills	10-11, 16-17, 19, 22, 25-30, 32-33, 37, 41, 46, 51, 56-58, 71-72, 81-82, 86, 90-92, 105-106, 114, 124, 141-142, 144
ER 20	39, 45, 49, 55, 70, 85, 89, 103, 112, 138
ER-collets	11
extension	5, 10-11, 16, 19-20, 22-25, 27, 29-40, 147
extra hard coating	13
F	
fatigue strength	13
feed rate	144
fine thread	12
finishing	13, 16-17, 27-28, 145
finishing operations	13, 16-17
FINWORX	10
fit zone	12-13, 148
flange contact surface	5, 13, 132, 134, 151
formulas	7
frequency	7
H	
heat resistance	13

	Page
hollow taper shank (HSK)	5, 41-52, 54-56, 58-59, 62-63, 65-66, 68-71, 73, 75-77, 79
HSK 100	15, 41, 71-79, 134, 139
HSK 25	15, 41-43, 139
HSK 32	41, 44-45, 139
HSK 40	15, 41, 46-50, 139
HSK 50	15, 41, 51-55, 139
HSK 63	15, 41, 56-70, 139
I	
inquiry form	141-142
inspection	144
internal coolant supply	24-28, 32-37, 40, 42-52, 54-56, 58-60, 62-66, 68-79, 99, 102, 120, 141-142, 146
K	
know-how	5
L	
long overhangs	13
M	
machine building	144
machine connection	3, 144-145
machine spindle	132, 134
machining time	144
mass axis	8-9
Mirrorworx®	11
model making	144
modification	2
morse taper adapters	10, 16, 142
morse taper shank	3, 10, 29-31, 41, 69, 81, 121-122
mould making	144
P	
patent protected	13, 145
plain shank	10-11, 19, 23
plain shank end mills	11
precision	5, 9, 12-13, 17, 19-20, 22-29, 31-52, 54-56, 58-60, 62-66, 68-79, 81-90, 92-100, 102-103, 105-110, 112, 114-118, 120-122, 124-128, 145, 150
precision-collets	17, 19, 38-39, 41, 43, 45, 49, 55, 70, 81, 85, 89, 103, 112
pre-finishing	16-17
pre-finishing operations	16
process reliability	13
purchase order form	17
Q	
Quadworx®	10-11

	Page
quality	6-7, 9, 15, 48, 54, 68, 79, 102, 120, 135, 141
R	
reduction	10-11, 16, 19, 33, 65, 76, 99, 119, 121-122, 129, 134, 136-138, 144, 147
reinforced design	17, 41, 62, 81, 95
reproduction	2
retention forces	12-13, 17, 20, 25-26
retention knob	82-85, 91-99, 101-104, 114-117, 119-123, 134, 136, 139
revolution	145
rhombic inserts	10
rigidity	12, 16-17, 22-23, 132, 134
rotary transmission leadt-hrough	81, 104, 113, 123, 130
rotational axis	8
rotor weight	7
roughing	13, 16-17, 20, 144
roughing operations	13, 17, 144
round inserts	10-11
S	
screw-on shrinking extension	10, 19, 24
screws	3, 10, 12, 19, 24-30, 32-33, 36-37, 40-41, 46, 51, 56-58, 63-65, 67, 69, 71-72, 75-78, 81-82, 86, 90-92, 97-99, 101, 105-106, 111, 114, 119, 121-122, 124, 129, 133-140, 146-149, 151
screws for drive blocks	36, 67, 77-78, 101, 111, 119, 129, 133, 137
screws for reduction sleeves	65, 76, 99, 134, 137
seal ring	40, 48, 54, 68, 79, 102, 120, 136, 139, 146, 150
service	2-4, 11, 14, 141-142, 144
set screw	136, 138
shell-type combinations	11
shell-type extensions	11, 19, 36-37, 147
shell-type milling cutters	11, 16, 19, 36, 141
short taper	10
shrink-grip	16-17, 84, 88, 96, 109, 117, 127
shrinking adapters	10-11
shrinking arbors	3, 9-10, 16-17, 24, 141, 145
shrinking technology	145
SK 30	14, 81-85, 139
SK 40	14, 81, 90-104, 139
SK 50	14, 16, 81, 114-123, 131-132, 134, 139
Slotworx®	10-11

	Page
solid carbide	10, 16-17, 19-20, 22, 25-28, 84, 88, 96, 109, 117, 127, 142
solid carbide adapters	10, 17, 19-20, 25-28, 142
solutions	16-17, 22, 24, 36-37, 144, 147
Spanner	24, 38-39, 42-49, 51, 53-55, 57-59, 61-65, 67-79, 85, 89, 103, 112, 121-122, 134, 136, 138-139, 146, 148-149
Spanner	24, 38-39, 42-49, 51, 53-55, 57-59, 61-65, 67-79, 85, 89, 103, 112, 121-122, 134, 136, 138-139, 146, 148-149
spanner for reduction sleeve	121-122, 136, 138
spare parts	144, 150
special materials	13
spindle systems	5, 144
Spinworx	11
surface finish	17, 144-145
T	
tapered	16, 29-31, 33
tapers	3, 5-6, 9-11, 16-17, 29-31, 41-52, 54-56, 58-60, 62-66, 68-79, 81-90, 92-100, 102-110, 112-118, 120-128, 130, 142
technology	5, 12, 144-145
tensile strength	13
threaded bushes	121-122, 136, 140
threaded shank end mill bodies	16, 141-142
tolerances	8, 12, 23
tool making	144
tool system	10, 13
toric	10
toric end mills	10
torque	63-65, 75-76, 97-99, 136, 140, 145
Trigaworx®	10
U	
UNI	11, 144-145, 148-149
Uniworx®	10-11
Uniworx®plus	10-11
V	
vertical walls	13, 16-17
vibrations	9, 13, 17, 27-28
W	
wear	149
Weldon	35

	Page
Z	
zero-reach arbors	17, 81, 84, 88, 96, 109, 117, 127

QUICKFINDER

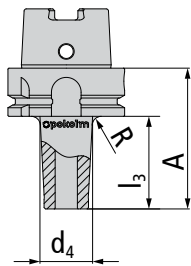
Fit zone diam. of threaded shank end mill bodies:

Thread size	M 5	M 6	M 8	M 10	M 12	M 16
Length fit zone in mm	5,5	6,5	8,5	10,5	12,5	17,0
Starting torque in Nm	7	10	15	30	50	100

Thread sizes for Shell-type arbors:

Pilot diameter in mm	16	22	27	32	40
Fixing screw	M 8	M 10	M 12	M 16	M 20

Theoretical d4 and l3:



The arbor dimensions d4 and l3 (see illustration at left) are calculated up to the theoretical point of intersection between arbor taper and collar. Please take the transition radius R (5-8 mm depending on arbor type) into account for practical use.

Theoretical usable end mill length of Solid carbide end mills in mm*:

	diam. of shank (DIN 6535) d_2 h_3	2 - 5	6 + 8	10	12 + 14	16 + 18
	length of shank (DIN 6535) l_2 $^{+2}_{-0}$	28	36	40	45	48
	diam. of shank (DIN 6535) d_2 h_3	20	25	32 + 36		
	length of shank (DIN 6535) l_2 $^{+2}_{-0}$	50	56	60		
*this usable length appears through deduction of the DIN-shank-length (l2 according to DIN 6535) from the overall length l1 of the end mill or of the solid carbide adapters. See table above.						

Features:

	toric tool		incorporated insert		arbors with zero reach
	7° positive axial rake angle		clamping flat		DUOPLUG®
	stainless- acid- and heat resistant		concave moulding		shim
	dense antivibration material		working depth		internal coolant supply
	Solid Carbide		suitable for high-speed machining		especially suitable f. non-ferr. materials
	chamfer		wet machining possible		on request
	2-point contact milling		dry machining possible		stock item, subject to confirmation
	wet machining required		for direct spindle mounting		available as long as stock lasts
	dry machining required		long series		
	balance grade				



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