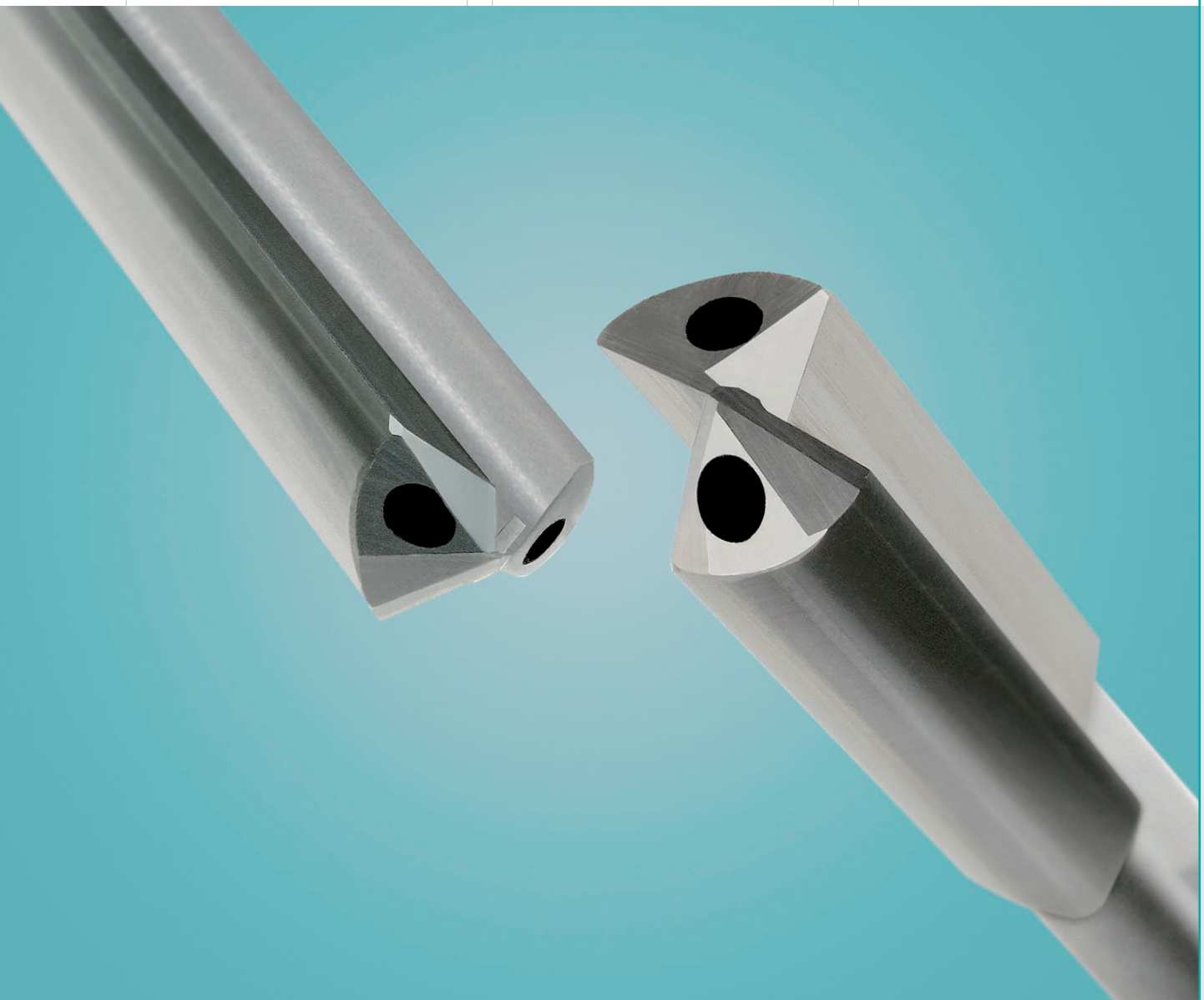
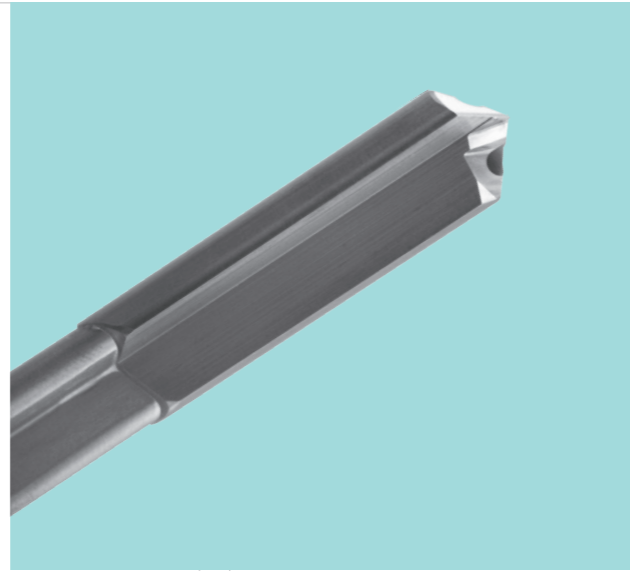
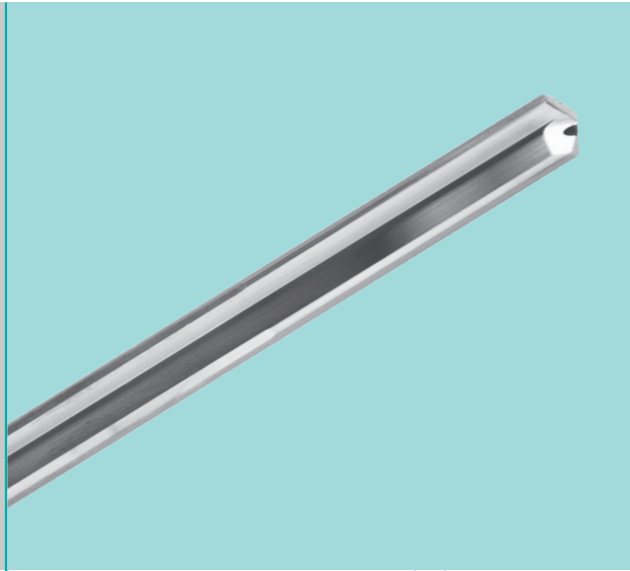


# TBT deep hole drilling tools two flute drills





**2 Solid carbide two flute drill**

Diameter 4.5 – 10.0 mm  
Length up to a max. of 300 mm

**Application**

- Short-chipping material (cast iron, aluminium alloys, nonferrous metals)
- Can be used up to 12xØ without guide (drill bush, pilot hole)
- From oal. 12xØ it is necessary to guide the drill with drill bush or pilot hole
- Can be used up to 100xD without steady rest
- For high volume of chippings
- Available with all coatings customary in the market

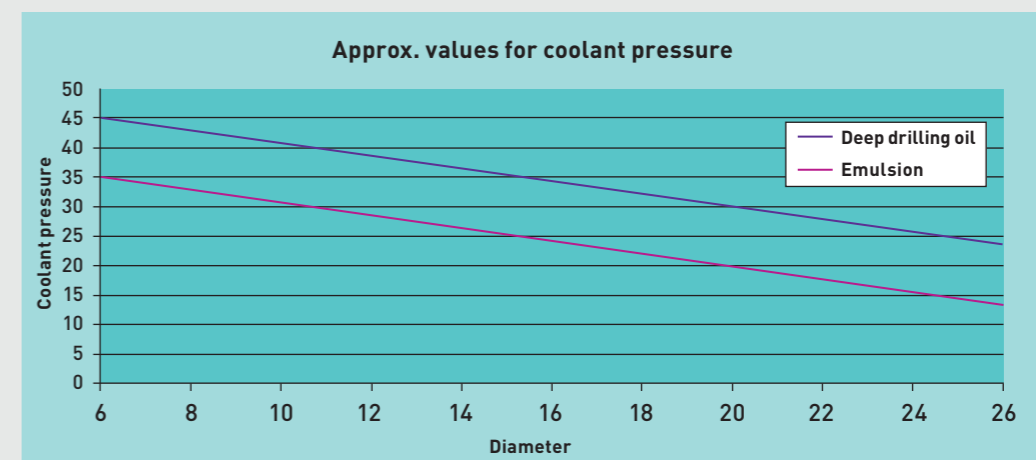
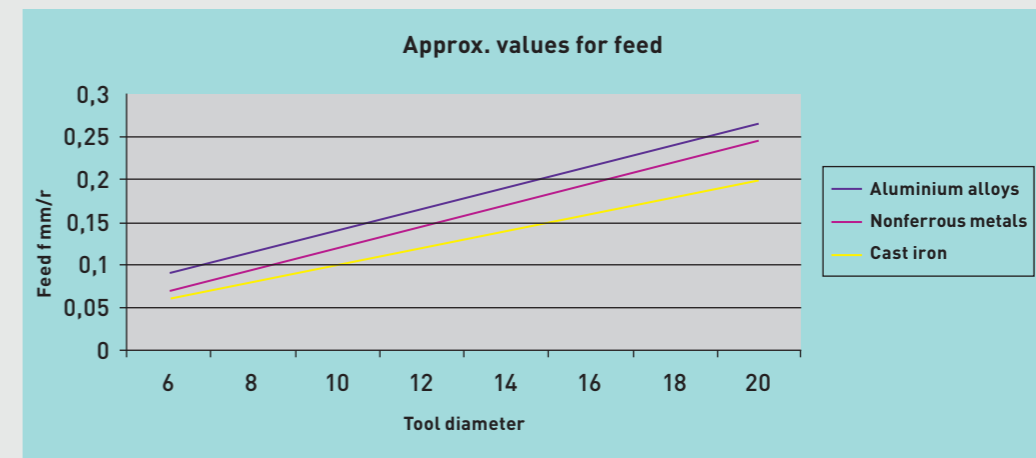
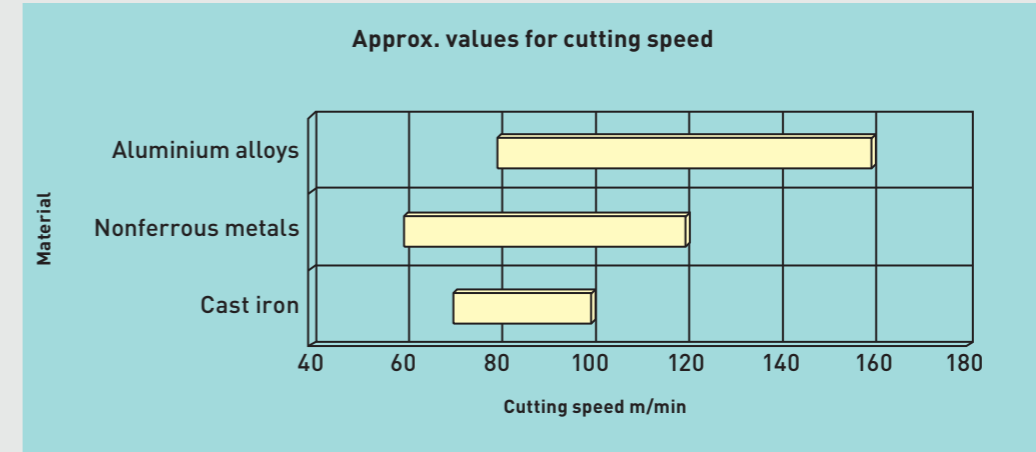
**Soldered version**

Diameter 6.0 – 27.0 mm  
Length up to a max. of 1000 mm

**Application**

- Short-chipping material (cast iron, aluminium alloys, nonferrous metals)
- Tapping guide using pilot drill or drill bush necessary
- Can be used up to 40xD without steady rest
- For high volume of chippings
- Available with all coatings customary in the market

Special versions / stepped tools on request

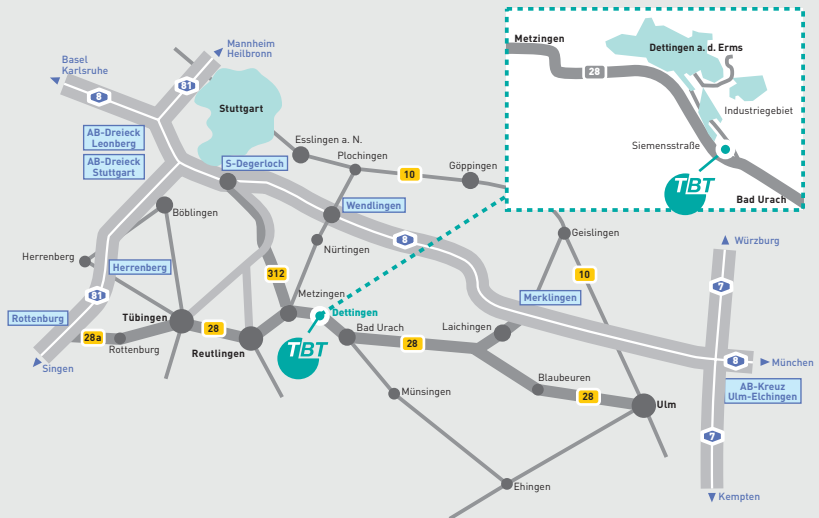


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